

# Koyo®

Inch Series

• General Bearings •

# TAPERED ROLLER BEARINGS



**JTEKT**

JTEKT CORPORATION

**JTEKT**  
Koyo TOYODA

CAT. NO. B2009E-2

# Koyo®

Inch Series

## TAPERED ROLLER BEARINGS

CAT. NO. B2009E-2

Value & Technology

# **Publication of New *Koyo* Inch series Tapered Roller Bearing Catalog**

Allow us to express our heartfelt appreciation for your valuable patronage.

At this time we are pleased to provide you with our new Koyo Inch Series Tapered Roller Bearing Catalog.

JTEKT Corporation has long enjoyed a strong reputation as a maker of inch-series tapered roller bearings from the time of its predecessor Koyo Seiko, and in recent years we have continued intense R&D activities to make improvements in such areas as the size, weight, and environmental friendliness of these bearings. The fruits of these efforts are reflected in the bearings described in this new catalog.

You will notice that this new catalogue has undergone a thorough revision from the previous version and contains model information based on the latest results.

We believe this catalogue will prove valuable to you in your selection and use of Koyo bearings, and we look forward to your continued patronage.

★The contents of this catalog are subject to change without prior notice. Every possible effort has been made to ensure that the data herein is correct; however, JTEKT cannot assume responsibility for any errors or omissions.

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# 1 Structure of tapered roller bearings

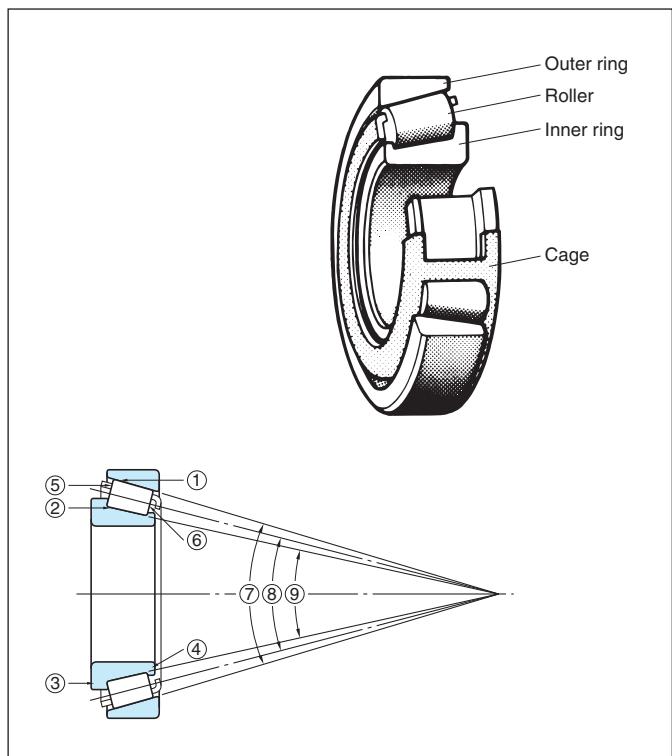
## 1 Structure of tapered roller bearings

Tapered roller bearings consist of outer ring, inner ring, rollers and a cage. This bearing contains tapered rollers for its rolling element which are guided by the inner ring back-face rib on the roller large end face.

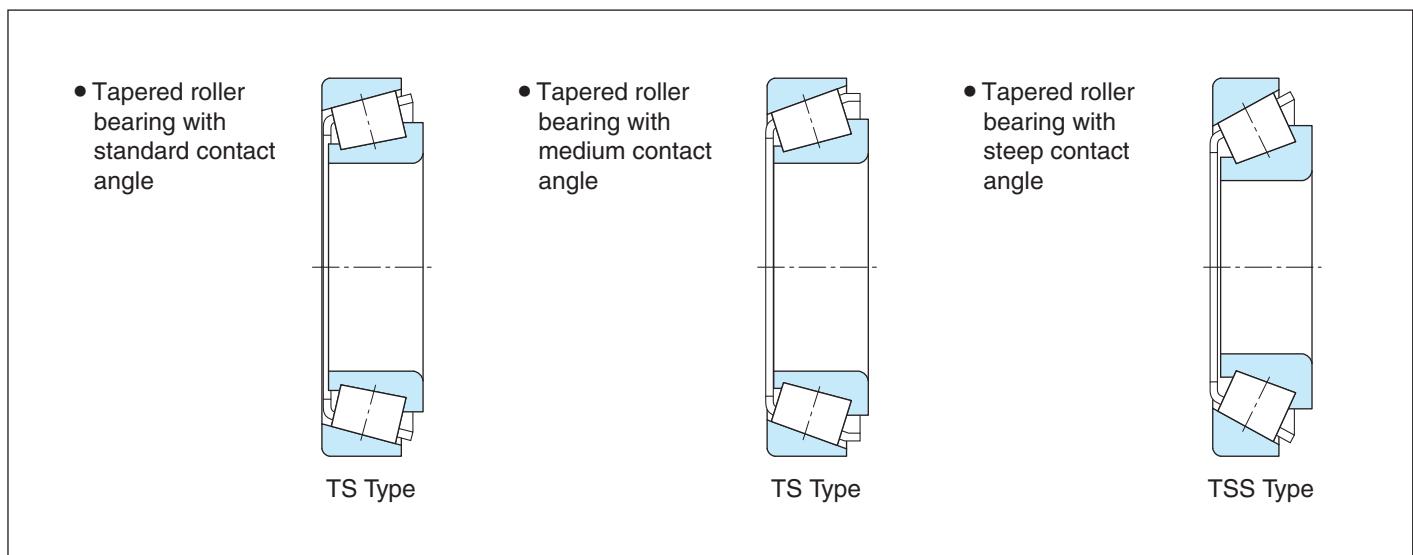
The raceway surfaces of inner ring and outer ring and the rolling contact surface of rollers are designed so that the respective apexes converge at a point on the bearing center line.

Bearings are classified into standard, intermediate and steep types, in accordance with their contact angle ( $\alpha$ ).

The larger the contact angle is, the greater the bearing resistance to axial load.



- |                             |                                |
|-----------------------------|--------------------------------|
| ① Outer ring raceway        | ⑥ Roller small end face        |
| ② Inner ring raceway        | ⑦ Included outer ring angle    |
| ③ Inner ring backface rib   | ⑧ Included roller center angle |
| ④ Inner ring front face rib | ⑨ Included inner ring angle    |
| ⑤ Roller large end face     |                                |

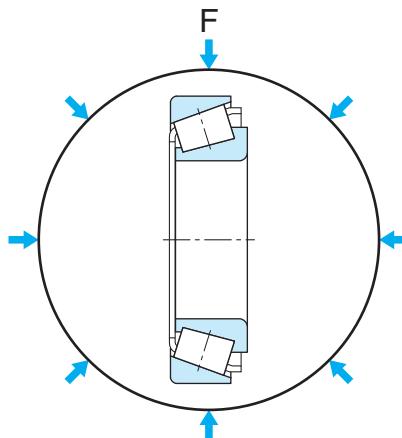


## 2 Outstanding features of tapered roller bearings

### 1) Higher load ratings

Tapered roller bearings with higher load ratings can accept radial loads or axial loads in one direction and combined radial and axial loads.

This type of bearing is suitable for use under heavy load or impact load.



### 2) The outer ring can be mounted separately from the inner ring assembly

Since the outer ring is separable from the inner ring assembly, the inner ring assembly can be installed on the shaft and the outer ring in the housing, individually.

This feature facilitates mounting of the bearing while making the design of the shaft and housing simpler. In addition, more options regarding the fitting practice employed are available than with any other type of bearing.

### 3) Mounted clearance is adjustable

In general, bearings of unitized design are supplied with a predetermined radial clearance which will vary according to fitting practice and application. Tapered roller bearings on the other hand can be adjusted at the time of installation by varying the axial location of either the inner ring assembly or outer ring.



### 3 Bearing service life

## 3 Bearing service life

### 3.1 Bearing service life

When bearings rotate under load, material flakes from the surfaces of inner and outer rings or rolling elements by fatigue arising from repeated contact stress.

This phenomenon is called flaking.

The total number of bearing rotations until flaking occurs is regarded as the bearing "(fatigue) service life".

"(Fatigue) service life" differs greatly depending upon bearing structures, dimensions, materials, and processing methods.

Since this phenomenon results from fatigue distribution in bearing materials themselves, differences in bearing service life should be statistically considered.

When a group of identical bearings are rotated under the same conditions, the total number of revolutions until 90 % of the bearings are left without flaking (i.e. a service life of 90 % reliability) is defined as the basic rating life. In operation at a constant speed, the basic rating life can be expressed in terms of time.

### 3.2 Basic dynamic load ratings

#### Basic dynamic load ratings, C

The basic dynamic load rating is either pure radial (for radial bearings) or central axial load (for thrust bearings) of constant magnitude in a constant direction, under which the basic rating life of 1 million revolutions can be obtained, when the inner ring rotates while the outer ring is stationary, or vice versa. The basic dynamic load rating, which represents the capacity of a bearing under rolling fatigue, is specified as the basic dynamic radial load rating ( $C_r$ ) for radial bearings, and basic dynamic axial load rating ( $C_a$ ) for thrust bearings. These load ratings are listed in the specification table.

These values are prescribed by ISO 281/1990, and are subject to change by conformance to the latest ISO standards.

### 3.3 Calculation of service life

Generally, the relationship between the dynamic load rating, applied load and basic rating life of the bearing is expressed as follows :

$$L_{10} = \left( \frac{C}{P} \right)^{10/3} \quad \dots \dots \dots \quad (3.1)$$

where :

$L_{10}$  : basic rating life  $\times 10^6$  revolutions

$C$  : basic dynamic load rating N

$P$  : dynamic equivalent radial (or axial) load N

In case the bearing operates at a constant speed, it is often convenient to express the life in terms of hours which can be obtained by the following equation :

$$L_{10h} = \left( \frac{C}{P} \right)^{10/3} \frac{16\,667}{n} \quad \dots \dots \dots \quad (3.2)$$

where :

$L_{10h}$  : life in terms of hours h

$$\left. \begin{aligned} L_{10h} &= L_{10} \times \frac{10^6}{60n} \\ &= \left( \frac{C}{P} \right)^{10/3} \frac{10^6}{60n} \\ &= \left( \frac{C}{P} \right)^{10/3} \frac{16\,667}{n} \end{aligned} \right\}$$

$n$  : rotational speed  $\text{min}^{-1}$

Life calculation can be further simplified by the use of service life coefficient ( $f_h$ ) and coefficient of rotational speed ( $f_n$ ) as tabulated in **Tables 3.3 and 3.4**.

$$L_{10h} = 500 \cdot f_h^{10/3} \quad \dots \dots \dots \quad (3.3)$$

$$f_h = f_n \cdot \frac{C}{P} \quad \dots \dots \dots \quad (3.4)$$

$$f_n = \left( \frac{33.3}{n} \right)^{3/10} \quad \dots \dots \dots \quad (3.5)$$

### **3.4 Correction of basic dynamic load rating for high temperature use and dimension stabilizing treatment**

In high temperature operation, bearing material hardness deteriorates, as material compositions are altered. As a result, the basic dynamic load rating is diminished. Once altered, material composition is not recovered, even if operating temperatures return to normal.

Therefore, for bearings used in high temperature operation, the basic dynamic load rating should be corrected by multiplying the basic dynamic load rating values specified in the bearing specification table by the temperature coefficient values in **Table 3.1**.

**Table 3.1** Temperature coefficient values

Bearing temperature, °C	125	150	175	200	250
Temperature coefficient	1	1	0.95	0.90	0.75

### 3.5 Modified rating life $L_{nm}$

The life of rolling bearings was standardized as a basic rating life in the 1960s, but in actual applications, sometimes the actual life and the basic rating life have been quite different due to the lubrication status and the influence of the usage environment. To make the calculated life closer to the actual life, a corrected rating life has been considered since the 1980s. In this corrected rating life, bearing characteristic factor  $a_2$  (a correction factor for the case in which the characteristics related to the life are changed due to the bearing materials, manufacturing process, and design) and usage condition factor  $a_3$  (a correction factor that takes into account usage conditions that have a direct influence on the bearing life, such as the lubrication) or factor  $a_{23}$  formed from the interdependence of these two factors, are considered with the basic rating life. These factors were handled differently by each bearing manufacturer, but they have been standardized as a modified rating life in **ISO 281** in 2007. In 2013, **JIS B 1518** (dynamic load ratings and rating life) was amended to conform to the **ISO**.

The basic rating life ( $L_{10}$ ) shown in **Equation (3.1)** is the (fatigue) life with a dependability of 90 % under normal usage conditions for rolling bearings that have standard factors such as internal design, materials, and manufacturing quality. **JIS B 1518:2013** specifies a calculation method based on **ISO 281:2007**. To calculate accurate bearing life under a variety of operating conditions, it is necessary to consider elements such as the effect of changes in factors that can be anticipated when using different reliabilities and system approaches, and interactions between factors. Therefore, the specified calculation method considers additional stress due to the lubrication status, lubricant contamination, and fatigue load limit  $C_u$  (refer to p. 8) on the inside of the bearing. The life that uses this life modification factor  $a_{ISO}$ , which considers the above factors, is called modified rating life  $L_{nm}$  and is calculated with the following **Equation (3.6)**.

In this equation,

This rating life has been modified for one of or a combination of the following: reliability of 90 % or higher, fatigue load limit, special bearing characteristics, lubrication contamination, and special operating conditions.

$a_1$  : life modification factor for reliability  
..... refer to section (1)

$a_{ISO}$  : life modification factor ..... refer to section (2)

---

**[Remark]**

[Item 1] When bearing dimensions are to be selected given  $L_{n,m}$  greater than 90 % in reliability, the strength of shaft and housing must be considered.

### 3 Bearing service life

#### (1) Life modification factor for reliability $a_1$

The term “reliability” is defined as “for a group of apparently identical rolling bearings, operating under the same conditions, the percentage of the group that is expected to attain or exceed a specified life” in ISO 281:2007. Values of  $a_1$  used to calculate a modified rating life with a reliability of 90 % or higher (a failure probability of 10 % or less) are shown in Table 3.2.

**Table 3.2** Life modification factor for reliability  $a_1$

Reliability, %	$L_{nm}$	$a_1$
90	$L_{10m}$	1
95	$L_{5m}$	0.64
96	$L_{4m}$	0.55
97	$L_{3m}$	0.47
98	$L_{2m}$	0.37
99	$L_{1m}$	0.25
99.2	$L_{0.8m}$	0.22
99.4	$L_{0.6m}$	0.19
99.6	$L_{0.4m}$	0.16
99.8	$L_{0.2m}$	0.12
99.9	$L_{0.1m}$	0.093
99.92	$L_{0.08m}$	0.087
99.94	$L_{0.06m}$	0.080
99.95	$L_{0.05m}$	0.077

(Citation from JIS B 1518:2013)

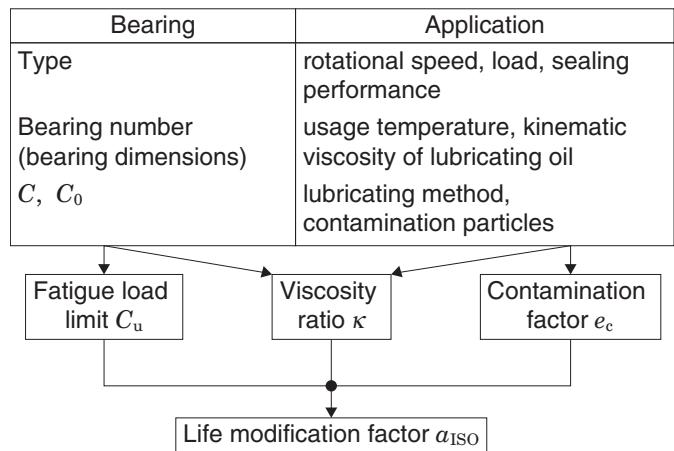
#### (2) Life modification factor $a_{ISO}$

##### a) System approach

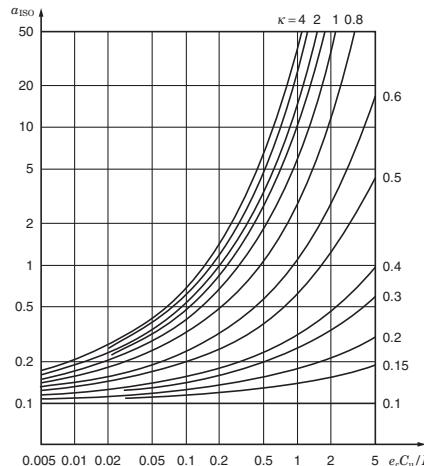
The various influences on bearing life are dependent on each other. The system approach of calculating the modified life has been evaluated as a practical method for determining life modification factor  $a_{ISO}$  (ref. Fig. 3.1). Life modification factor  $a_{ISO}$  is calculated with the following equation. A diagram is available for each bearing type (radial ball bearings, radial roller bearings, thrust ball bearings, and thrust roller bearings). (Each diagram (Fig. 3.2) is a citation from JIS B 1518:2013.)

Note that in practical use, this is set so that life modification factor  $a_{ISO} \leq 50$ .

$$a_{ISO} = f\left(\frac{e_c C_u}{P}, \kappa\right) \quad \dots \dots \dots (3.7)$$



**Fig. 3.1** System approach



**Fig. 3.2** Life modification factor  $a_{ISO}$  (Radial roller bearings)

(Fig. 3.2 Citation from JIS B 1518:2013)

##### b) Fatigue load limit $C_u$

For regulated steel materials or alloy steel that has equivalent quality, the fatigue life is unlimited so long as the load condition does not exceed a certain value and so long as the lubrication conditions, lubrication cleanliness class, and other operating conditions are favorable. For general high-quality materials and bearings with high manufacturing quality, the fatigue stress limit is reached at a contact stress of approximately 1.5 GPa between the raceway and rolling elements. If one or both of the material quality and manufacturing quality are low, the fatigue stress limit will also be low.

The term “fatigue load limit”  $C_u$  is defined as “bearing load under which the fatigue stress limit is just reached in the most heavily loaded raceway contact” in ISO 281:2007. and is affected by factors such as the bearing type, size, and material.

For details on the fatigue load limits of special bearings and other bearings not listed in this catalog, contact JTEKT.

### c) Contamination factor $e_c$

If solid particles in the contaminated lubricant are caught between the raceway and the rolling elements, indentations may form on one or both of the raceway and the rolling elements. These indentations will lead to localized increases in stress, which will decrease the life. This decrease in life attributable to the contamination of the lubricant can be

calculated from the contamination level as contamination factor  $e_c$ .

$D_{pw}$  shown in this table is the pitch diameter of ball/roller set, which is expressed simply as  $D_{pw} = (D + d)/2$ . ( $D$ : Outside diameter,  $d$ : Bore diameter)

For information such as details on special lubricating conditions or detailed investigations, contact JTEKT.

**Table 3.3 Values of contamination factor  $e_c$**

Contamination level	$e_c$	
	$D_{pw} < 100 \text{ mm}$	$D_{pw} \leq 100 \text{ mm}$
Extremely high cleanliness: The size of the particles is approximately equal to the thickness of the lubricant oil film, this is found in laboratory-level environments.	1	1
High cleanliness: The oil has been filtered by an extremely fine filter, this is found with standard grease-packed bearings and sealed bearings.	0.8 to 0.6	0.9 to 0.8
Standard cleanliness: The oil has been filtered by a fine filter, this is found with standard grease-packed bearings and shielded bearings.	0.6 to 0.5	0.8 to 0.6
Minimal contamination: The lubricant is slightly contaminated.	0.5 to 0.3	0.6 to 0.4
Normal contamination: This is found when no seal is used and a coarse filter is used in an environment in which wear debris and particles from the surrounding area penetrate into the lubricant.	0.3 to 0.1	0.4 to 0.2
High contamination: This is found when the surrounding environment is considerably contaminated and the bearing sealing is insufficient.	0.1 to 0	0.1 to 0
Extremely high contamination	0	0

(Table 3.3 Citation from JIS B 1518:2013)

### d) Viscosity ratio $\kappa$

The lubricant forms an oil film on the roller contact surface, which separates the raceway and the rolling elements. The status of the lubricant oil film is expressed by viscosity ratio  $\kappa$ , the actual kinematic viscosity at the operating temperature  $v$  divided by the reference kinematic viscosity  $v_1$  as shown in the following equation.

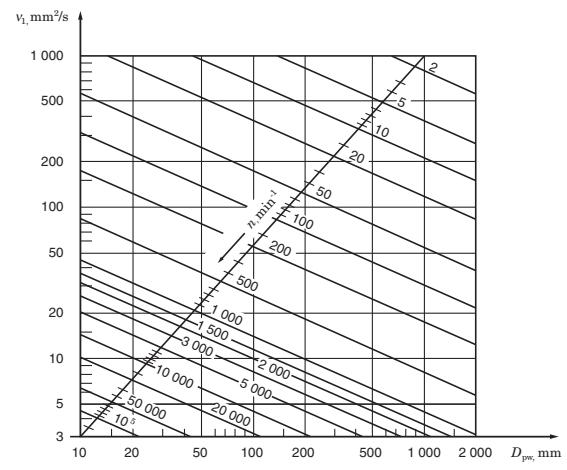
A  $\kappa$  greater than 4, equal to 4, or less than 0.1 is not applicable.

For details on lubricants such as grease and lubricants with extreme pressure additives, contact JTEKT.

$$\kappa = \frac{v}{v_1} \quad \dots \quad (3.8)$$

$v$  : Actual kinematic viscosity at the operating temperature; the viscosity of the lubricant at the operating temperature

$v_1$  : Reference kinematic viscosity; determined according to the speed and pitch diameter of ball/roller set  $D_{pw}$  of the bearing (ref. Fig. 3.3)



**Fig. 3.3 Reference kinematic viscosity  $v_1$**

(Fig. 3.3 Citation from JIS B 1518:2013)

Table 3.4 Speed factor

Rotational speed <i>n</i> (min <sup>-1</sup> )	Coefficient of rotational speed <i>f<sub>n</sub></i>	Rotational speed <i>n</i> (min <sup>-1</sup> )	Coefficient of rotational speed <i>f<sub>n</sub></i>	Rotational speed <i>n</i> (min <sup>-1</sup> )	Coefficient of rotational speed <i>f<sub>n</sub></i>	Rotational speed <i>n</i> (min <sup>-1</sup> )	Coefficient of rotational speed <i>f<sub>n</sub></i>
10	1.435	65	0.819	650	0.410	4 000	0.238
11	1.395	70	0.800	700	0.401	4 200	0.234
12	1.359	75	0.784	750	0.393	4 400	0.231
13	1.326	80	0.769	800	0.385	4 600	0.228
14	1.297	85	0.756	850	0.379	4 800	0.225
15	1.271	90	0.742	900	0.372	5 000	0.222
16	1.246	95	0.731	950	0.366	5 200	0.220
17	1.224	100	0.719	1 000	0.361	5 400	0.217
18	1.203	110	0.699	1 050	0.355	5 600	0.215
19	1.184	120	0.681	1 100	0.350	5 800	0.213
20	1.166	130	0.665	1 150	0.346	6 000	0.211
21	1.149	140	0.650	1 200	0.341	6 200	0.209
22	1.133	150	0.637	1 250	0.337	6 400	0.207
23	1.118	160	0.625	1 300	0.333	6 600	0.205
24	1.104	170	0.613	1 400	0.326	6 800	0.203
25	1.090	180	0.603	1 500	0.319	7 000	0.201
26	1.077	190	0.593	1 600	0.313	7 200	0.199
27	1.065	200	0.584	1 700	0.307	7 400	0.198
28	1.054	220	0.568	1 800	0.302	7 600	0.196
29	1.043	240	0.553	1 900	0.297	8 000	0.193
30	1.032	260	0.540	2 000	0.293	8 500	0.190
31	1.022	280	0.528	2 100	0.289	9 000	0.187
32	1.012	300	0.517	2 200	0.285	9 500	0.184
33.3	1.000	320	0.507	2 300	0.281	10 000	0.181
34	0.994	340	0.498	2 400	0.277	11 000	0.176
36	0.977	360	0.490	2 500	0.274	12 000	0.171
38	0.962	380	0.482	2 600	0.271	13 000	0.167
40	0.947	400	0.475	2 700	0.268	14 000	0.163
42	0.933	420	0.467	2 800	0.265	15 000	0.160
44	0.920	440	0.461	2 900	0.262	16 000	0.157
46	0.908	460	0.455	3 000	0.259	17 000	0.154
48	0.896	480	0.449	3 200	0.254	18 000	0.152
50	0.886	500	0.444	3 400	0.250	19 000	0.149
55	0.866	550	0.432	3 600	0.246	20 000	0.147
60	0.838	600	0.420	3 800	0.242		

### 3.6 Basic static load rating

Excessive static load or impact load even at very low rotation causes partial permanent deformation of the rolling element and raceway contacting surfaces. This permanent deformation increases with the load; if it exceeds a certain limit, smooth rotation will be hindered.

The basic static load rating is the static load which responds to the calculated contact stress shown below, at the contact center between the raceway and rolling elements which receive the maximum load.

- Roller bearings ..... 4 000 MPa

The total extent of contact stress-caused permanent deformation on surfaces of rolling elements and raceway will

be approximately 0.000 1 times greater than the rolling element diameter.

The basic static load rating for radial bearings is specified as the basic static radial load rating. This load ratings are listed in the bearing specification table, using  $C_{0r}$ .

This value is prescribed by ISO 78/1987 and is subject to change by conformance to the latest ISO standards.

### 3.7 Safety coefficient

The allowable static equivalent load for a bearing is determined by the basic static load rating of the bearing; however, bearing service life, which is affected by permanent deforma-

**Table 3.5 Life factor**

Service life coefficient $f_h$	$L_{10}$ ( $10^6$ rev.)	$L_{10h}$ (h)	Service life coefficient $f_h$	$L_{10}$ ( $10^6$ rev.)	$L_{10h}$ (h)	Service life coefficient $f_h$	$L_{10}$ ( $10^6$ rev.)	$L_{10h}$ (h)
0.70	0.30	150	2.45	19.8	9 920	4.20	120	59 800
0.75	0.38	190	2.50	21.2	10 600	4.25	124	62 200
0.80	0.48	240	2.55	22.6	11 300	4.30	129	64 600
0.85	0.58	290	2.60	24.2	12 100	4.35	134	67 200
0.90	0.70	350	2.65	25.8	12 900	4.40	140	69 800
0.95	0.84	420	2.70	27.4	13 700	4.45	145	72 500
1.00	1.00	500	2.75	29.1	14 600	4.50	150	75 200
1.05	1.18	590	2.80	30.9	15 500	4.55	156	78 000
1.10	1.37	685	2.85	32.8	16 400	4.60	162	80 900
1.15	1.59	795	2.90	34.8	17 400	4.65	168	83 900
1.20	1.84	920	2.95	36.8	18 400	4.70	174	87 000
1.25	2.10	1 050	3.00	38.9	19 500	4.75	180	90 800
1.30	2.40	1 200	3.05	41.1	20 600	4.80	187	93 300
1.35	2.72	1 360	3.10	43.4	21 700	4.85	193	96 600
1.40	3.07	1 530	3.15	45.8	22 900	4.90	200	99 900
1.45	3.45	1 730	3.20	48.3	24 100	4.95	207	103 000
1.50	3.86	1 930	3.25	50.8	25 400	5.00	214	107 000
1.55	4.31	2 160	3.30	53.5	26 800	5.10	228	114 000
1.60	4.79	2 400	3.35	56.3	28 100	5.20	244	122 000
1.65	5.31	2 650	3.40	59.1	29 600	5.30	260	130 000
1.70	5.86	2 930	3.45	62.0	31 000	5.40	276	138 000
1.75	6.46	3 230	3.50	65.1	32 500	5.50	294	147 000
1.80	7.09	3 550	3.55	68.2	34 100	5.60	312	156 000
1.85	7.77	3 890	3.60	71.5	35 800	5.70	331	165 000
1.90	8.50	4 250	3.65	74.9	37 400	5.80	351	175 000
1.95	9.26	4 630	3.70	78.3	39 200	5.90	371	186 000
2.00	10.1	5 040	3.75	81.9	41 000	6.00	392	196 000
2.05	10.9	5 470	3.80	85.6	42 800	6.50	513	256 000
2.10	11.9	5 930	3.85	89.4	44 700	7.00	656	328 000
2.15	12.8	6 420	3.90	93.4	46 700	7.50	826	413 000
2.20	13.8	6 920	3.95	97.4	48 700	8.00	1 020	512 000
2.25	14.9	7 460	4.00	102	50 800	8.50	1 250	627 000
2.30	16.1	8 030	4.05	106	52 900	9.00	1 520	758 000
2.35	17.2	8 620	4.10	110	55 200	9.50	1 820	908 000
2.40	18.5	9 250	4.15	115	57 400	10.00	2 150	1 080 000

tion, differs in accordance with the performance required of the bearing and operating conditions.

Therefore, a safety coefficient is designated, based on empirical data, so as to ensure safety in relation to basic static load rating.

$$f_s = \frac{C_0}{P_0} \quad \dots \quad (3.9)$$

where :

$f_s$  : safety coefficient (ref. **Table 3.5**)

$C_0$  : basic static load rating N

$P_0$  : static equivalent load N

**Table 3.6 Values of safety coefficient  $f_s$** 

Operating condition	$f_s$ (min.)	
	Ball bearing	Roller bearing
With bearing rotation	When high accuracy is required	2
	Normal operation	1
	When impact load is applied	1.5
Without bearing rotation (occasional oscillation)	Normal operation	0.5
	When impact load or uneven distribution load is applied	1

[Remark] For spherical thrust roller bearings,  $f_s \geq 4$ .

## 4 Equivalent load

### 4 Equivalent load

#### 4.1 Dynamic equivalent load

Bearings are used under various operating conditions; however, in most cases, bearings receive radial and axial load combined, while the load magnitude fluctuates during operation.

Therefore, it is impossible to directly compare the actual load and basic dynamic load rating.

The two are compared by replacing the loads applied to the shaft center with one of a constant magnitude and in a specific direction, that yields the same bearing service life as under actual load and rotational speed.

This theoretical load is referred to as the dynamic equivalent load ( $P$ ).

##### 4.1.1 Calculation of dynamic equivalent load

Dynamic equivalent loads for radial bearings and thrust bearings ( $\alpha \neq 90^\circ$ ) which receive a combined load of a constant magnitude in a specific direction can be calculated using the following equation,

$$P = XF_r + YF_a \quad \dots \dots \dots \quad (4.1)$$

where :

$P$  : dynamic equivalent load N

for radial bearings,  
 $P_r$  : dynamic equivalent radial load  
 for thrust bearings,  
 $P_a$  : dynamic equivalent axial load

$F_r$  : radial load N

$F_a$  : axial load N

$X$  : radial load factor

$Y$  : axial load factor

( values of  $X$  and  $Y$  are listed in the bearing specification table. )

When  $F_a/F_r \leq e$  for single-row radial bearings, it is taken that  $X = 1$ , and  $Y = 0$ .

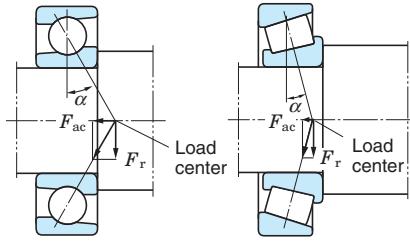
Hence, the dynamic equivalent load rating is  $P_r = F_r$ .

( Values of  $e$ , which designates the limit of  $F_a/F_r$ , are listed in the bearing specification table. )

For single-row tapered roller bearings, axial component forces ( $F_{ac}$ ) are generated as shown in Fig. 4.1, therefore a pair of bearings is arranged face-to-face or back-to-back.

The axial component force can be calculated using the following equation.

$$F_{ac} = \frac{F_r}{2Y} \quad \dots \dots \dots \quad (4.2)$$



( Load center position is listed in the bearing specification table. )

Fig. 4.1 Axial component force

For instance, when radial loads  $F_{rA}$  and  $F_{rB}$  are on tapered roller bearings A and B as shown in Table 4.1 and, in addition, a axial load  $K_a$  from the outside is on bearing A, the dynamic equivalent loads  $P_A$  and  $P_B$  on bearings A and B are as follows :

Table 4.1 Dynamic equivalent load calculation : when a pair of tapered roller bearings is arranged face-to-face or back-to-back.

Paired mounting		Loading condition	Bearing	Axial load	Dynamic equivalent load
Back-to-back arrangement	Face-to-face arrangement				
		$\frac{F_{rB}}{2Y_B} + K_a \geq \frac{F_{rA}}{2Y_A}$	Bearing A	$\frac{F_{rB}}{2Y_B} + K_a$	$P_A = XF_{rA} + Y_A \left( \frac{F_{rB}}{2Y_B} + K_a \right)$ $P_A = F_{rA}, \text{ where } P_A < F_{rA}$
			Bearing B	—	$P_B = F_{rB}$
		$\frac{F_{rB}}{2Y_B} + K_a < \frac{F_{rA}}{2Y_A}$	Bearing A	—	$P_A = F_{rA}$
			Bearing B	$\frac{F_{rA}}{2Y_A} - K_a$	$P_B = XF_{rB} + Y_B \left( \frac{F_{rA}}{2Y_A} - K_a \right)$ $P_B = F_{rB}, \text{ where } P_B < F_{rB}$

## 4.2 Static equivalent load

The static equivalent load is a theoretical load calculated such that, during rotation at very low speed or when bearings are stationary, the same contact stress as that imposed under actual loading condition is generated at the contact center between raceway and rolling element to which the maximum load is applied.

For radial bearings, radial load passing through the bearing center is used for the calculation; for thrust bearings, axial load in a direction along the bearing axis is used.

The static equivalent load can be calculated using the following equations.

[Radial bearings] ... The greater value obtained by the following two equations is used.

where :

$P_{0r}$  : static equivalent radial load

$P_{0a}$  : static equivalent axial load

$F_r$  : radial load N

$F_a$  : axial load N

$X_0$  : static radial load factor

$Y_0$  : static axial load factor

{ values of  $X_0$  and  $Y_0$  are listed in the bearing specification table. }

## 5 Bearing tolerances

### 5 Bearing tolerances

#### 5.1 Boundary tolerances for tapered roller bearings

Koyo Inch Series tapered roller bearings are manufactured to the five tolerance levels recognized by the ANSI/ABMA, Classes 4, 2, 3, 0 and 00, in order to ascending precision.

Metric J series For "J" prefix Bearing No. tapered roller bearings are produced in Classes PK, PN, PC and PB, in accordance with industry standards. These classes provide

quality levels suitable for all applications. The higher grades have reduced runout tolerances, producing smoother rotation of the bearings with less noise and vibration.

Improved mounting fits are also obtained because of closer tolerances on bore and outside diameter. Tolerances class 4 to class 00 and class PK to class PB are shown in **Table 5.1, 5.2**. Koyo tapered roller bearings may be supplied in any precision desired.

**Table 5.1 Tolerances and permissible values for Inch series tapered roller bearings**

#### (1) Inner ring

Unit :  $\mu\text{m}$

Nominal bore diameter $d$				Deviation of a single bore diameter $\Delta_{ds}$									
over		up to		Class 4		Class 2		Class 3		Class 0		Class 00	
mm	inch	mm	inch	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower
—	—	76.2	3.0	+ 13	0	+13	0	+13	0	+13	0	+8	0
76.2	3.0	304.8	12.0	+ 25	0	+25	0	+13	0	+13	0	+8	0
304.8	12.0	609.6	24.0	+ 51	0	+51	0	+25	0	—	—	—	—
609.6	24.0	914.4	36.0	+ 76	0	—	—	+38	0	—	—	—	—
914.4	36.0	1 219.2	48.0	+102	0	—	—	+51	0	—	—	—	—
1 219.2	48.0	—	—	+127	0	—	—	+76	0	—	—	—	—

#### (2) Outer ring

Unit :  $\mu\text{m}$

Nominal outside diameter $D$				Deviation of a single outside diameter $\Delta_{Ds}$									
over		up to		Class 4		Class 2		Class 3		Class 0		Class 00	
mm	inch	mm	inch	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower
—	—	304.8	12.0	+ 25	0	+25	0	+13	0	+13	0	+8	0
304.8	12.0	609.6	24.0	+ 51	0	+51	0	+25	0	—	—	—	—
609.6	24.0	914.4	36.0	+ 76	0	+76	0	+38	0	—	—	—	—
914.4	36.0	1 219.2	48.0	+102	0	—	—	+51	0	—	—	—	—
1 219.2	48.0	—	—	+127	0	—	—	+76	0	—	—	—	—

#### (3) Assembled bearing width

Unit :  $\mu\text{m}$

Nominal bore diameter $d$				Deviation of the actual bearing width $\Delta_{Ts}$									
over		up to		Class 4		Class 2		Class 3		Class 0		Class 00	
mm	inch	mm	inch	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower
—	—	101.6	4.0	+203	0	+203	0	+203	-203	+203	-203	+203	-203
101.6	4.0	266.7	10.5	+356	-254	+203	0	+203	-203	+203	-203	+203	-203
266.7	10.5	304.8	12.0	+356	-254	+203	0	+203	-203	+203	-203	—	—
304.8	12.0	609.6	24.0 <sup>1)</sup>	—	—	+381	-381	+203	-203	—	—	—	—
304.8	12.0	609.6	24.0 <sup>2)</sup>	—	—	+381	-381	+381	-381	—	—	—	—
609.6	24.0	—	—	+381	-381	—	—	+381	-381	—	—	—	—

[Note] 1) Nominal outside dia.  $\leq 508.0$  mm (20.0 inches)., 2) Nominal outside diameter  $> 508.0$  mm (20.0 inches).

**(4) Radial runout of assembled bearing inner ring / outer ring**
Unit :  $\mu\text{m}$ 

Nominal outside diameter $D$				Radial runout of assembled bearing $K_{ia}, K_{ea}$							
over		up to		Class 4		Class 2		Class 3		Class 0	
mm	inch	mm	inch	max.		max.		max.		max.	
—	—	304.8	12.0	51		38		8		4	
304.8	12.0	609.6	24.0	51		38		18		—	
609.6	24.0	914.4	36.0	76		51		51		—	
914.4	36.0	—	—	76		—		76		—	

**Table 5.2 Tolerances for metric "J" series tapered roller bearings**
**(1) Bore diameter and width of inner ring and assembled bearing width**
Unit :  $\mu\text{m}$ 

Nominal bore diameter $d$ (mm)	Deviation of a single bore diameter $\Delta_{ds}$								Deviation of a single inner ring width $\Delta_{Bs}$								Deviation of the actual bearing width $\Delta_{Ts}$							
	Class PK		Class PN		Class PC		Class PB		Class PK		Class PN		Class PC		Class PB		Class PK		Class PN		Class PC		Class PB	
	over	up to	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower
10 18	0	-12	0	-12	0	-7	0	-5	0	-100	0	-50	0	-200	0	-200	+200	0	+100	0	+200	-200	+200	-200
18 30	0	-12	0	-12	0	-8	0	-6	0	-100	0	-50	0	-200	0	-200	+200	0	+100	0	+200	-200	+200	-200
30 50	0	-12	0	-12	0	-10	0	-8	0	-100	0	-50	0	-200	0	-200	+200	0	+100	0	+200	-200	+200	-200
50 80	0	-15	0	-15	0	-12	0	-9	0	-150	0	-50	0	-300	0	-300	+200	0	+100	0	+200	-200	+200	-200
80 120	0	-20	0	-20	0	-15	0	-10	0	-150	0	-50	0	-300	0	-300	+200	-200	+100	0	+200	-200	+200	-200
120 180	0	-25	0	-25	0	-18	0	-13	0	-200	0	-50	0	-300	0	-300	+350	-250	+150	0	+350	-250	+200	-250
180 250	0	-30	0	-30	0	-22	0	-15	0	-200	0	-50	0	-350	0	-350	+350	-250	+150	0	+350	-250	+200	-300
250 315	0	-35	0	-35	0	-22	0	-15	0	-200	0	-50	0	-350	0	-350	+350	-250	+200	0	+350	-300	+200	-300

**(2) Outside diameter and width of outer ring and radial runout of assembled bearing inner ring / outer ring**
Unit :  $\mu\text{m}$ 

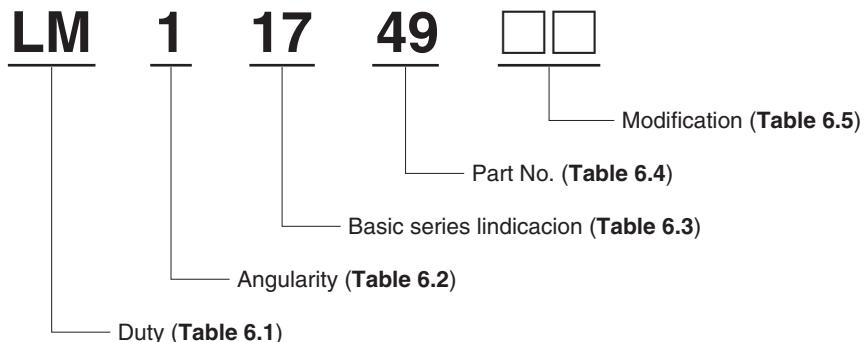
Nominal outside diameter $D$ (mm)	Deviation of a single outside diameter $\Delta_{Ds}$								Deviation of a single outer ring width $\Delta_{Cs}$								Radial runout of assembled bearing $K_{ia}, K_{ea}$							
	Class PK		Class PN		Class PC		Class PB		Class PK		Class PN		Class PC		Class PB		Class PK		Class PN		Class PC		Class PB	
	over	up to	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	max.	max.	max.	max.	max.	max.	max.	max.
18 30	0	-12	0	-12	0	-8	0	-6	0	-150	0	-100	0	-150	0	-150	18	18	5	3				
30 50	0	-14	0	-14	0	-9	0	-7	0	-150	0	-100	0	-150	0	-150	20	20	6	3				
50 80	0	-16	0	-16	0	-11	0	-9	0	-150	0	-100	0	-150	0	-150	25	25	6	4				
80 120	0	-18	0	-18	0	-13	0	-10	0	-200	0	-100	0	-200	0	-200	35	35	6	4				
120 150	0	-20	0	-20	0	-15	0	-11	0	-200	0	-100	0	-200	0	-200	40	40	7	4				
150 180	0	-25	0	-25	0	-18	0	-13	0	-200	0	-100	0	-250	0	-250	45	45	8	4				
180 250	0	-30	0	-30	0	-20	0	-15	0	-250	0	-100	0	-250	0	-250	50	50	10	5				
250 315	0	-35	0	-35	0	-25	0	-18	0	-250	0	-100	0	-300	0	-300	60	60	11	5				
315 400	0	-40	0	-40	0	-28	—	—	0	-250	0	-100	0	-300	—	—	70	70	13	—				

## 6 Numbering system

### 6 Numbering system

The numbering system of the inch series tapered roller bearings is specified by the ABMA Standard as follows.

This will provide a guideline for identification of duty,



**Table 6.1 Duty**

Inch series tapered roller bearings will be divided into ten classes according to their duty as follows :

Code	Details
EL	Extra Light
LL	Lighter than Light
L	Light
LM	Light Medium
M	Medium
HM	Heavy Medium
H	Heavy
HH	Heavier than Heavy
EH	Extra Heavy
T	Thrust only

**Table 6.2 Angularity**

The first digit following the prefix letters will indicate approximately the included angle ( $\alpha$ ) of the outer race or the outer ring angle according to the following code.

Code	Details
1	$0^{\circ} < \alpha < 24^{\circ}$
2	$24^{\circ} \leq \alpha < 25^{\circ} 30'$
3	$25^{\circ} 30' \leq \alpha < 27^{\circ}$
4	$27^{\circ} \leq \alpha < 28^{\circ} 30'$
5	$28^{\circ} 30' \leq \alpha < 28^{\circ} 30'$
6	$30^{\circ} 30' < \alpha < 32^{\circ} 30'$
7	$32^{\circ} 30' \leq \alpha < 36^{\circ}$
8	$36^{\circ} \leq \alpha < 45^{\circ}$
9	$45^{\circ} \leq \alpha$ , but not thrust only
0	Thrust bearing only

angularity and dimensions of the inch series tapered roller bearings.

**Table 6.3 Basic series indication**

The selection of the basic series indication in relation to the maximum theoretical bore of the bearing will then be in accord with the following tabulation :

Series indication	Max. bore range (inch)
00 to 19 incl.	0 - 1
20 to 99 incl.	1 - 2
000 to 029 incl.	
039 to 129 incl.	2 - 3
130 to 189 incl.	3 - 4
190 to 239 incl.	4 - 5
240 to 289 incl.	5 - 6
290 to 339 incl.	6 - 7
340 to 389 incl.	7 - 8
390 to 429 incl.	8 - 9

**Table 6.4 Part No.**

The 5th and 6th digits or the last two digits of the bearing number indicate the part number of the individual member of the bearing.

Bearing member	Code
Outer ring : (Cup)	Expressed by 10 to 19, and 10 is used for the outer ring of the minimum outside diameter of the series.
Inner ring : (Cone)	Expressed by 30 to 49, and 49 is used for the inner ring of the maximum bore size of the series.

**Table 6.5 Modification**

These codes indicate the special design features. Some examples are;

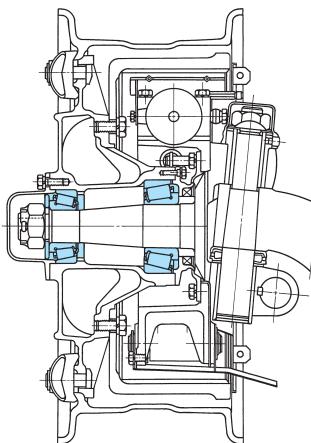
<b>Code</b>	<b>Details</b>
<b>A</b>	Bearing limit for overall width or size in master closer than standard.
<b>B</b>	Single outer ring with flange.
<b>BR</b>	Single or double outer ring or inner ring with snap ring.
<b>BW</b>	Single outer ring with flange and slotted.
<b>CR</b>	Rib outer ring.
<b>CP</b>	Chrome plated inner ring and outer ring.
<b>D</b>	Double inner ring or outer ring – minimum length.
<b>DA</b>	Spherical O.D. – double outer ring – self-aligning –

### 7 Typical applications

#### Automotive

##### • Front wheels

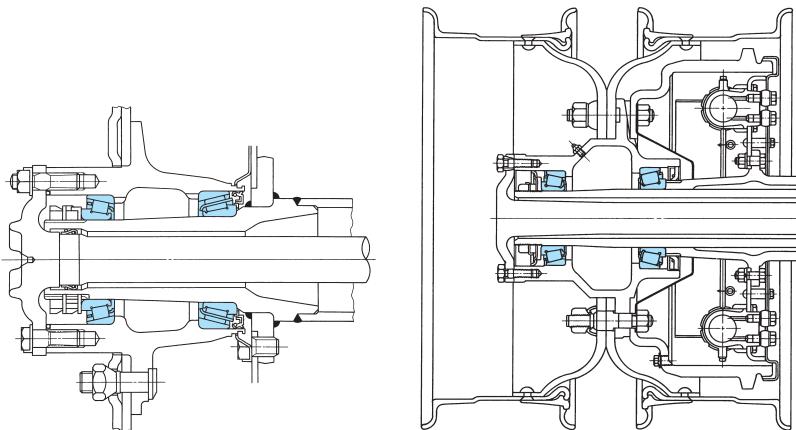
In general, automotive front wheel bearings are primarily subjected to radial loads. However, during cornering or running on bad roads, substantial moment loads can be imposed. Therefore, it is extremely important to select bearings which can absorb these moment loads without difficulty. At the present time, two tapered roller bearings are generally used in each front wheels of trucks.



##### • Rear wheels

Tapered roller bearings are generally used in rear wheels of trucks and buses over 2 tons in gross vehicle weight.

Since the inner ring and outer ring can mis-align during cornering, which can have an adverse affect on service life, bearings which offer superior performance under these conditions should be selected.

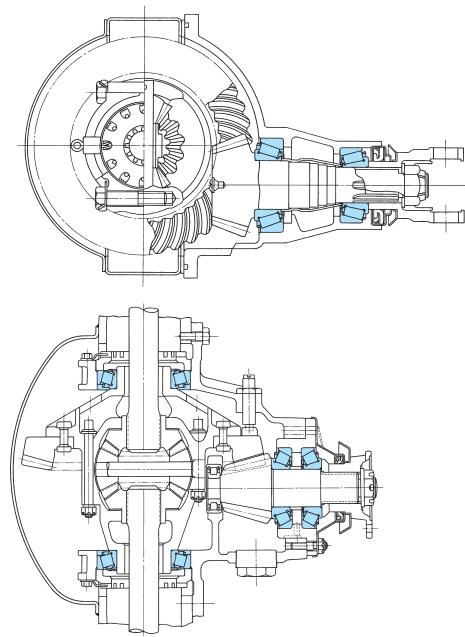


##### • Differentials

The bearings used in automotive differentials are preloaded to maintain accuracy between the drive pinion and ring gear. The accuracy of gear engagement affects greatly the performance of the differential as well as running noise.

From this point of view, it is necessary to select bearings which will provide optimum rigidity so that satisfactory engagement of the gears is obtained during operation. The pinion shaft is supported by either two tapered roller bearings (cantilever mount) mounted back to back, or two steep angle tapered roller bearings plus a single cylindrical roller bearing opposite the tapered roller bearings (straddle mount).

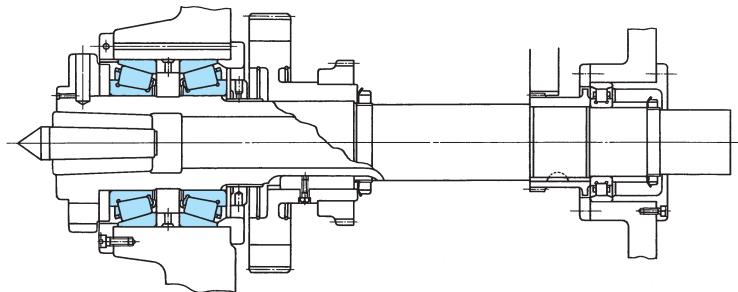
The differential ring gear is supported by tapered roller bearings mounted face to face.



## General industries

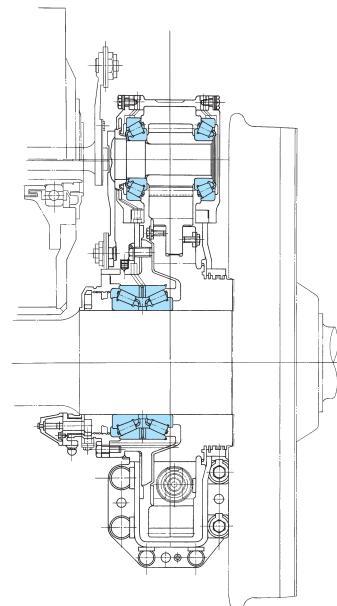
### • Machine tool spindles

Tapered roller bearings are widely used to support spindles of various machine tools such as engine lathes and milling machines. Since these spindles require rigidity and accuracy of guidance in both radial and axial directions, a pair of tapered roller bearings are usually mounted in a back-to-back arrangement and adjusted to obtain the proper preload. In addition to providing rigid radial and axial support, tapered roller bearings simplify the machine structure and promote simple preload adjustment.

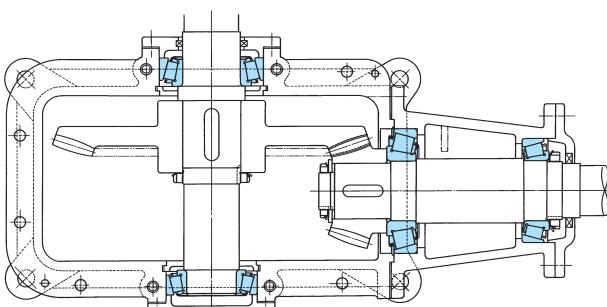


### • Electric railway car gear units

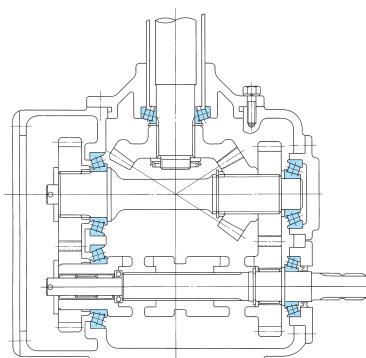
The driving axles of electric cars are equipped with gearing units to transmit the torque and rotation generated by the traction main motors. In the parallel cardan gear units (currently more widely used than square cardan gear units), both the pinion shaft and gear housing are generally fitted with tapered roller bearings.



### • Bevel-gear units



### • Farm equipment, transmission





# **Specification tables of tapered roller bearings**

## 8 Series No. INDEX

Series No.	Inner ring (Cone)	Page	Outer ring (Cup)	Page
335	334	45	332	39,41,43,45, 47,49,51,53,
	335	49		55,57,59
	335S	47		
	336	57	332A	41,45,49,51, 53,57
	337	53		
	338	41		
	339	51		
	339X	51		
	340	49		
	341	39		
	342	57		
	342A	57		
	342S	59		
	343	49		
	344	55		
	344A	55		
	346	47		
	347	53		
	348	43		
355	350	57	352	57,63
	350A	55	353	61
	355	59,61	354	59
	355A	61	354A	55,59,61,63
	355X	61	354X	55
	357	55		
	358	63		
	358A	63		
	359A	63		
	359S	63		
365	365	65	362	63
	365A	57	362A	57,63,65,67,
	365S	65		69
	366	65	363	63
	367	63		
	368	67		
	368A	67		
	368S	69		
	369A	63		
	369S	63		
	370A	67		
375	375	67	372	63,65,69
	375S	67	372A	67
	376	63	374	67
	376A	63		
	377	69		
	377A	69		
	377S	69		

Series No.	Inner ring (Cone)	Page	Outer ring (Cup)	Page
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385	385	71	382	71
	385A	67	382A	63,67,71,73
	385AS	67	382S	67
	385AX	67	383A	69
	385X	71	383X	71
	386	71		
	386A	63		
	387	71		
	387A	71		
	387AS	71		
	387S	71		
	388A	73		
	389	71		
	389AS	69		
	389S	71		
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	390A	75	393AS	73
	392	75	394	67,73,75
	395	75	394A	65,73,75,77,
	395A	77		79
	395S	77	394AS	67
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	397	73		
	398	67		
	399	77		
	399A	79		
	399AS	79		
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	416	43		57
	417	49	414A	43,51,55
	418	55	414X	55
	419	57		
	420	57		
	421	51		
	422	55		
	423X	57		
	424X	51		
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	436	63		61
	438	61	432A	47,55,59,61,
	439	59		63
	440	55		
	441	51		
	442S	57		
	443	47		
	444	55		

Series No.	Inner ring (Cone)	Page	Outer ring (Cup)	Page
<b>435</b>	447	59		
	449	49		
<b>455</b>	455	67	452	67
	455S	67	453	69
	456	69	453A	59,61,65,71
	458	61	453X	59,63,65,69,
	458S	63		71
	460	61	454	67,71
	461	59		
	462	71		
	463	65		
	464	59		
	464A	59		
	465	65		
	465A	65		
	466	71		
	466S	71		
	467	65		
	468	69		
	469	71		
<b>475</b>	475	71	472	75,77,79
	475X	71	472A	71,75,77,79,
	476	75		81
	476A	75	472X	77,81
	477	77		
	478	77		
	478S	79		
	479	79		
	480	79		
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	482A	79		
	483	77		
	484	81		
	486X	81		
<b>495</b>	495	85	492	85
	495A	83	492A	81,83,85,87
	495AS	85	493	83,85,87,89
	495AX	83		
	495S	81		
	495X	89		
	496	85		
	496AS	85		
	496X	85		
	497	87		
	497A	87		
	498	87		
	499A	87		

Series No.	Inner ring (Cone)	Page	Outer ring (Cup)	Page
<b>525</b>	525	55	522	55,59,61,63, 65,67
	525A	55		
	525X	55		
	526	59		
	526A	59		
	527	61		
	527S	63		
	528	65		
	528A	65		
	529	67		
	529X	67		
<b>535</b>	535	61	532	61,65
	536	65	532A	61
	537	67	532X	55,57,59,65, 67,69
	539	69	533A	69
	539A	69		
	540	69		
	541	59		
	542	55		
	543	57		
	545	65		
	546	65		
<b>555</b>	554	75	552	75
	555	69	552A	69,73
	555S	73	553	75
	555SA	73	553X	69,73,75,77, 79
	557A	75		
	557S	69		
	558	75		
	558A	75		
	559	77		
	560	79		
	560S	79		
<b>565</b>	565	77	563	77,79,81,83
	565S	77		
	566	81		
	566S	81		
	567	81		
	567A	81		
	567S	81		
	568	83		
	569	77		
	570	79		
<b>575R</b>	575R	83	572	81,83,85,87
	575SR	83	572X	87
	576R	81		
	577R	83		

## 8 Series No. INDEX

Series No.	Inner ring (Cone)	Page	Outer ring (Cup)	Page
575R	578R	85		
	580R	87		
	581R	85		
	582R	87		
595	590	85	592	89
	590A	83	592A	85,87,89
	593	89	592XE	83,89,91
	593A	89	592XS	85
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	72225C	103		
LM72800	LM72849	39	LM72810	39
74000	74500	97	74850	97

## 8 Series No. INDEX

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<b>78000</b>	78214	103	78537 78551	103
	78215	103		103
	78225	103		
	78238	103		
	78250	103		
	78255X	103		
<b>LM78300</b>	LM78349	51	LM78310	51
<b>80300</b>	80385	99	80325	99
<b>HM81600</b>	HM81649	37	HM81610	37
<b>M84200</b>	M84249	39	M84210	39
<b>M86600R</b>	M86643R	41	M86610	41,43,45
	M86647R	41		
	M86648R	45		
	M86649R	43		
<b>M88000</b>	M88040	41,43	M88010	41,43,45,47
	M88043	43		
	M88046	45	M88011	
	M88048	47		
<b>HM88500</b>	HM88542	47	HM88510	47
	HM88547	47	HM88512	47
<b>HM88600</b>	HM88630	41	HM88610	41,45,47,49,
	HM88638	47		51
	HM88644	45,47	HM88611	45
	HM88648	51	HM88612	47
	HM88649	49		
<b>HM89400</b>	HM89440	47	HM89410 HM89411	47
	HM89443	47		47,49,51
	HM89446	49		
	HM89448	51		
	HM89449	51		
<b>90000</b>	90381	105	90744	105
<b>95000</b>	95475	95	95925	95,97
	95500	97		
<b>98000</b>	98316	85	98788	85,87,89,93
	98335	87		
	98350	89		
	98394X	93		
	98400	93		
<b>L102800</b>	L102849	59	L102810	59
<b>LM102900</b>	LM102949	63	LM102910	63
<b>LM104900</b>	LM104949	65	LM104911	65
<b>L183400</b>	L183448	99	L183410	99
<b>HM212000</b>	HM212044	75	HM212010 HM212011	75,77,79
	HM212046	77		
	HM212047	77		
	HM212049	79		

Series No.	Inner ring (Cone)	Page	Outer ring (Cup)	Page
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<b>HM218200</b>	HM218248	89	HM218210	89
<b>HM220100</b>	HM220149	93	HM220110	93
<b>HH221400</b>	HH221430	85	HH221410	85,89,91,93
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	HH221432	89		
	HH221434	89		
	HH221438	91		
	HH221440	91		
	HH221442	91		
<b>HH224300</b>	HH224332	91	HH224310	91,93,95
	HH224334	93		
	HH224335	93		
	HH224340	93		
	HH224346	95		
	HH224349	95		
<b>M224700</b>	M224749	95	M224710	95
<b>LL225700</b>	LL225749	97	LL225710	97
<b>L225800</b>	L225849	97	L225810	97
<b>HH228300</b>	HH228340	95	HH228310	95,97
	HH228349	97		
<b>243000</b>	EE243190	99	243250	99
<b>244000</b>	EE243196	99	244235	99
	EE244180	99		
<b>LM245800</b>	LM245833	97	LM245810	97
	LM245846	97		
	LM245848	97		
<b>M246900</b>	M246932	97	M246910	97
	M246942	97		
	M246943	97		
	M246949	97		
<b>M249700</b>	M249732	97	M249710	97,99
	M249734	97		
	M249736	97		
	M249747	99		
	M249749	97		
<b>M272700</b>	M272749	99	M272710	99
<b>M276400</b>	M276449	99	M276410	99
<b>L305600R</b>	L305649R	65	L305610	65
<b>L319200</b>	L319245	91	L319210	91
<b>LL319300</b>	L319249	91		
	LL319349	91	LL319310	91
<b>L327200</b>	L327249	97	L327210	97

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	EE350750	105		
<b>380000</b>	EE380080	105	380190	105
<b>390000</b>	EE390095	105	390200	105
<b>H414200</b>	H414235	77	H414210	77,79,81
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	H414245	79		
	H414245A	79		
	H414249	81		
<b>HH421200</b>	HH421246	91	HH421210	91
<b>L435000</b>	L435049	97	L435010	97
<b>L476500</b>	L476548	99	L476510	99
	L476549	99		
<b>LM501300</b>	LM501349	57	LM501310	57
			LM501311	57
			LM501314	57
<b>LM503300R</b>	LM503349R	63	LM503310	63
<b>HH506300</b>	HH506348	65	HH506310	65
	HH506349	65	HH506311	65
<b>HM516400</b>	HM516447	85	HM516410	85,87
	HM516448	87		
	HM516449	87		
<b>HM518400</b>	HM518445	89	HM518410	89
<b>L521900R</b>	L521949R	93	L521910	93
<b>LM522500</b>	LM522546	93	LM522510	93,95
	LM522548	95		
	LM522549	95		
<b>L540000</b>	L540049	97	L540010	97
<b>L555200</b>	L555249	99	L555210	99
<b>L570600</b>	L570649	99	L570610	99
<b>LL575300</b>	LL575349	99	LL575310	99
<b>LM603000</b>	LM603049	63	LM603011	63
			LM603012	63
			LM603014	63
			LM603015	63
<b>LM613400</b>	LM613449	79	LM613410	79
<b>HM617000</b>	HM617045	87	HM617010	87
	HM617048	87		
	HM617049	87		
<b>L623100</b>	L623149	95	L623110	95
			L623114	95
<b>HM624700</b>	HM624749	95	HM624710	95
			HM624716	95
<b>640000</b>	EE640192	99	640260	99
<b>649000</b>	EE649240	99	649310	99

Series No.	Inner ring (Cone)	Page	Outer ring (Cup)	Page
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<b>H715300</b>	H715332	75	H715310	75
	H715334	75	H715311	75,77,79,81
	H715336	77		
	H715340	77		
	H715341	79		
	H715343	79		
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	H715345	81		
<b>LM770900</b>	LM770945	99	LM770910	99
<b>LM772700</b>	LM772748	99	LM772710	99
<b>776000</b>	EE776430	99	776520	99
<b>LL778100</b>	LL778149	99	LL778110	99
<b>HM801300</b>	HM801346	53	HM801310	53,57
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	HM801349	57		
<b>M802000</b>	M802048	57	M802011	57
<b>HM803100</b>	HM803145	57	HM803110	57,61
	HM803146	57		
	HM803149	61		
<b>M804000</b>	M804049	63	M804010	63
<b>HM804800</b>	HM804840	59	HM804810	59,61,63,65
	HM804842	61	HM804811	61
	HM804843	61		
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	HM804848	65		
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<b>LM806600</b>	LM806649	69	LM806610	69
<b>HM807000</b>	HM807035	59	HM807010	59,61,65,67,
	HM807040	61		69
	HM807044	65		
	HM807046	67		
	HM807049	69		
<b>HM813800</b>	HM813836	69	HM813810	71,75
	HM813840	71	HM813811	69,75,77,79,
	HM813841	75		81
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	HM813844	79		
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<b>LM814800</b>	LM814845	81	LM814810	81,85
	LM814849	85		
<b>L879900</b>	L879947	99	L879910	99

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	HM903248	103		
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<b>M903300</b>	M903345	101	M903310	101
<b>HM907600</b>	HM907635	101	HM907614	101,103
	HM907639	103		
	HM907643	103		
<b>HM911200R</b>	HM911242R	103	HM911210	103
	HM911245R	103		
	HM911249R	103		
<b>H913800R</b>	H913842R	103	H913810	103,105
	H913849R	105		
<b>HH914400</b>	HH914449	103	HH914412	103
<b>HH923600</b>	HH923649	105	HH923610	105
			HH923611	105
<b>H924000</b>	H924045	105	H924010	105
<b>HH926700</b>	HH926744	95	HH926710	95
	HH926749	95	HH926716	95
<b>HM926700</b>	HM926740	105	HM926710	105
	HM926747	105		
	HM926749	105		
<b>HH932100</b>	HH932132	105	HH932110	105
	HH932145	105		
<b>H936300</b>	H936340	105	H936310	105
	H936349	105		
<b>HH953700</b>	HH953749	105	HH953710	105
<b>H961600</b>	H961649	105	H961610	105
<b>LM961500</b>	LM961548	105	LM961510	105

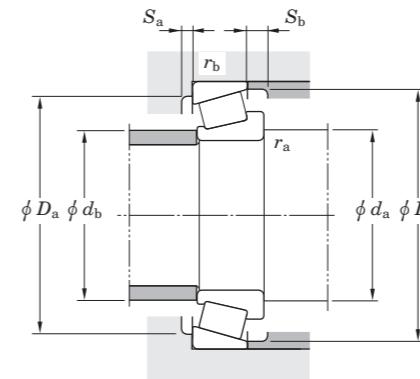
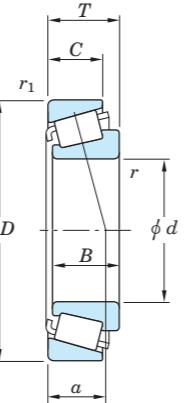
**Metric "J" series**

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<b>JL69300</b>	JL69349	107	JL69310	107
<b>JLM104900</b>	JLM104948	107	JLM104910	107
<b>JM205100</b>	JM205149	107	JM205110	107
<b>JM207000</b>	JM207049	107	JM207010	107
<b>JH211700</b>	JH211749	107	JH211710	107
	JH211749A	107		
<b>JH217200</b>	JH217249	107	JH217210	107
<b>JH307700</b>	JH307749	107	JH307710	107
<b>JHM318400</b>	JHM318448	107	JHM318410	107
<b>JH415600</b>	JH415647	107	JH415610	107
<b>JLM506800</b>	JLM506849	107	JLM506810	107
<b>JLM508700</b>	JLM508748	107	JLM508710	107
<b>JM511900</b>	JM511946	107	JM511910	107
<b>JM515600</b>	JM515649	107	JM515610	107
<b>JHM516800</b>	JHM516849	107	JHM516810	107
<b>JHM522600</b>	JHM522649	107	JHM522610	107
<b>JHM534100</b>	JHM534149	107	JHM534110	107
<b>JM612900</b>	JM612949	107	JM612910	107
<b>JLM710900</b>	JLM710949	107	JLM710910	107
<b>JLM714100</b>	JLM714149	107	JLM714110	107
<b>JM714200</b>	JM714249	107	JM714210	107
<b>JM716600</b>	JM716649	107	JM716610	107
<b>JM718100</b>	JM718149	107	JM718110	107
<b>JM719100</b>	JM719149	107	JM719113	107
<b>JHM720200</b>	JHM720249	107	JHM720210	107
<b>JM720200</b>	JM720249	107	JM720210	107
<b>JM734400</b>	JM734449	107	JM734410	107
<b>JM736100</b>	JM736149	107	JM736110	107
<b>JM738200</b>	JM738249	107	JM738210	107
<b>JHM807000</b>	JHM807045	107	JHM807012	107
<b>JLM813000</b>	JLM813049	107	JLM813010	107
<b>JM822000</b>	JM822049	107	JM822010	107
<b>JHM840400</b>	JHM840449	107	JHM840410	107

## TS type

d 7.938 ~ 20.638 mm

0.3125 ~ 0.8125 inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

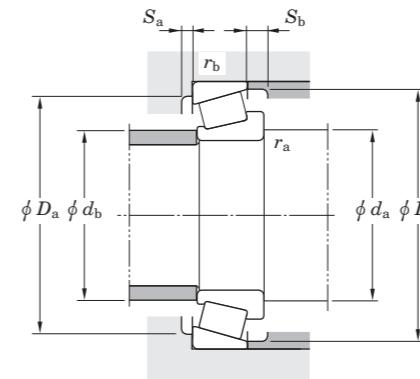
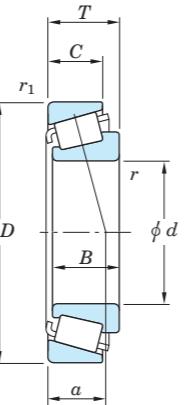
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$			
d mm	d inch	D mm	D inch	T mm	T inch	B mm	B inch	C mm	C inch	r (min.) mm	r (min.) inch	$C_r$	$C_{0r}$	$a$ mm	$d_a$ mm	$d_b$ mm	$D_a$ mm	$D_b$ mm	$Y_1$	$Y_0$	Radial	Axial						
7.938	0.3125	31.991	1.2595	10.008	0.3940	10.785	0.4246	7.938	0.3125	0.5	0.02	1.2	0.05	13.4	9.30	1.25							0.40	1.48	0.82	3.10	2.15	1.45
9.525	0.3750	31.991	1.2595	10.008	0.3940	10.785	0.4246	7.938	0.3125	1.2	0.05	1.2	0.05	13.4	9.30	1.25							0.40	1.48	0.82	3.10	2.15	1.45
11.112	0.4375	31.991	1.2595	10.008	0.3940	14.351	0.5650	7.938	0.3125	0.8	0.03	1.2	0.05	13.4	9.30	1.25							0.40	1.48	0.82	3.10	2.15	1.45
11.112	0.4375	34.988	1.3775	10.998	0.4330	10.988	0.4326	8.730	0.3437	1.2	0.05	1.2	0.05	15.7	11.9	1.55							0.45	1.33	0.73	3.65	2.80	1.29
11.986	0.4719	31.991	1.2595	10.008	0.3940	10.785	0.4246	7.938	0.3125	0.8	0.03	1.2	0.05	13.4	9.30	1.25							0.40	1.48	0.82	3.10	2.15	1.45
12.700	0.5000	34.988	1.3775	10.998	0.4330	10.988	0.4326	8.730	0.3437	1.2	0.05	1.2	0.05	15.7	11.9	1.55							0.45	1.33	0.73	3.65	2.80	1.29
14.989	0.5901	34.988	1.3775	10.998	0.4330	10.988	0.4326	8.730	0.3437	0.8	0.03	1.2	0.05	15.7	11.9	1.55							0.45	1.33	0.73	3.65	2.80	1.29
15.875	0.6250	34.988	1.3775	10.998	0.4330	10.998	0.4330	8.712	0.3430	1.2	0.05	1.2	0.05	18.1	14.3	1.90							0.32	1.88	1.04	4.15	2.25	1.83
15.875	0.6250	39.992	1.5745	12.014	0.4730	11.153	0.4391	9.525	0.3750	1.2	0.05	1.2	0.05	18.2	15.1	2.00							0.53	1.14	0.63	4.20	3.75	1.11
15.875	0.6250	41.275	1.6250	14.288	0.5625	14.681	0.5780	11.112	0.4375	1.2	0.05	2.0	0.08	27.3	20.5	2.85							0.31	1.93	1.06	6.30	3.35	1.88
15.875	0.6250	42.862	1.6875	16.670	0.6563	16.670	0.6563	13.495	0.5313	1.6	0.06	1.6	0.06	38.2	29.5	4.15							0.33	1.81	1.00	8.80	4.95	1.77
15.875	0.6250	49.225	1.9380	19.845	0.7813	21.539	0.8480	14.288	0.5625	0.8	0.03	1.2	0.05	47.2	37.7	5.40							0.27	2.26	1.24	10.9	4.95	2.20
15.875	0.6250	53.975	2.1250	22.225	0.8750	21.839	0.8598	15.875	0.6250	0.8	0.03	2.4	0.09	52.6	41.2	5.65							0.59	1.02	0.56	12.2	12.3	0.99
16.000	0.6299	47.000	1.8504	21.000	0.8268	21.000	0.8268	16.000	0.6299	1.0	0.04	2.0	0.08	45.4	37.7	5.05							0.55	1.10	0.60	10.5	9.85	1.07
16.993	0.6690	41.275	1.6250	11.905	0.4687	11.153	0.4391	8.730	0.3437	0.8	0.03	1.2	0.05	18.2	15.1	2.00							0.53	1.14	0.63	4.20	3.75	1.11
17.000	0.6693	49.225	1.9380	23.020	0.9063	21.539	0.8480	17.462	0.6875	2.0	0.08	1.6	0.06	47.2	37.7	5.40							0.27	2.26	1.24	10.9	4.95	2.20
17.462	0.6875	39.878	1.5700	13.843	0.5450	14.605	0.5750	10.668	0.4200	1.2	0.05	1.2	0.05	31.8	26.0	3.60							0.29	2.10	1.15	7.30	3.55	2.04
17.653	0.6950	49.225	1.9380	23.020	0.9063	21.539	0.8480	17.462	0.6875	2.4	0.09	1.6	0.06	47.2	37.7	5.40							0.27	2.26	1.24	10.9	4.95	2.20
18.000	0.7087	49.225	1.9380	23.020	0.9063	21.539	0.8480	17.462	0.6875	1.0	0.04	1.6	0.06	47.2	37.7	5.40							0.27	2.26	1.24	10.9	4.95	2.20
19.004	0.7482	56.896	2.2400	19.368	0.7625	19.837	0.7810	15.875	0.6250	1.6	0.06	1.2	0.05	50.0	43.1	6.20							0.31	1.95	1.07	11.6	6.10	1.90
19.004	0.7482	56.896	2.2400	19.368	0.7625	19.837	0.7810	15.875	0.6250	1.6	0.06	1.6	0.06	50.0	43.1	6.20							0.31	1.95	1.07	11.6	6.10	1.90
19.050	0.7500	39.992	1.5745	12.014	0.4730	11.153	0.4391	9.525	0.3750	1.0	0.04	1.2	0.05	18.2	15.1	2.00							0.53	1.14	0.63	4.20	3.75	1.11
19.050	0.7500	45.237	1.																									

## TS type

d 21.430 ~ (25.400) mm

0.8437 ~ (1.0000) inch



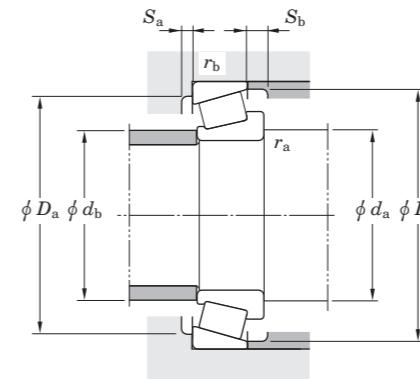
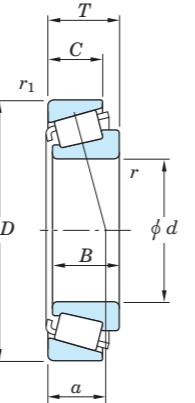
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$		Bearing No.		Load center Inner ring (Cone)	Outer ring (Cup)	Mounting dimensions				Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$									
d mm	d inch	D mm	D inch	T mm	T inch	B mm	B inch	C mm	C inch	r (min.) mm	r (min.) inch	$C_r$	$C_{0r}$	a mm	$d_a$ mm	$d_a$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch															
21.430	0.8437	50.005	1.9687	17.526	0.6900	18.288	0.7200	13.970	0.5500	1.2	0.05	1.2	0.05	48.8	40.7	5.80		M12649	M12610	11.1	0.44	27.5	1.08	25.5	1.00	44.0	1.73	46.0	1.81	0.28	2.16	1.19	11.2	5.35	2.10
21.987	0.8656	45.974	1.8100	15.494	0.6100	16.637	0.6550	12.065	0.4750	1.2	0.05	1.2	0.05	37.5	34.6	4.85		LM12749	LM12711	10.0	0.39	27.5	1.08	26.0	1.02	40.0	1.57	42.5	1.67	0.31	1.96	1.08	8.65	4.50	1.91
22.225	0.8750	50.005	1.9687	17.526	0.6900	18.288	0.7200	13.970	0.5500	1.2	0.05	1.2	0.05	48.8	40.7	5.80		M12648	M12610	11.1	0.44	28.5	1.12	26.5	1.04	44.0	1.73	46.0	1.81	0.28	2.16	1.19	11.2	5.35	2.10
0.8750	50.005	1.9687	17.526	0.6900	18.288	0.7200	13.970	0.5500	1.2	0.05	1.2	0.05	48.8	40.7	5.80		M12648A	M12610	11.1	0.44	28.5	1.12	26.5	1.04	44.0	1.73	46.0	1.81	0.28	2.16	1.19	11.2	5.35	2.10	
0.8750	50.800	2.0000	15.011	0.5910	14.260	0.5614	12.700	0.5000	1.2	0.05	1.6	0.06	33.3	28.8	4.05		07087	07210X	12.3	0.48	28.5	1.12	27.0	1.06	44.5	1.75	47.5	1.87	0.40	1.49	0.82	7.65	5.25	1.46	
0.8750	52.388	2.0625	19.368	0.7625	20.168	0.7940	14.288	0.5625	1.6	0.06	1.6	0.06	45.9	37.9	5.45		1380	1328	11.6	0.46	29.5	1.16	29.5	1.16	45.0	1.77	48.5	1.91	0.29	2.05	1.13	10.7	5.35	2.00	
0.8750	53.975	2.1250	19.368	0.7625	20.168	0.7940	14.288	0.5625	1.6	0.06	1.6	0.06	45.9	37.9	5.45		1380	1329	11.6	0.46	29.5	1.16	29.5	1.16	46.0	1.81	49.0	1.93	0.29	2.05	1.13	10.7	5.35	2.00	
0.8750	56.896	2.2400	19.368	0.7625	19.837	0.7810	15.875	0.6250	1.2	0.05	1.2	0.05	50.0	43.1	6.20		1755	1729	12.5	0.49	29.0	1.14	27.5	1.08	49.0	1.93	51.0	2.01	0.31	1.95	1.07	11.6	6.10	1.90	
0.8750	57.150	2.2500	17.462	0.6875	17.462	0.6875	13.495	0.5313	1.6	0.06	1.6	0.06	47.2	42.7	6.10		15572	15520	12.7	0.50	32.5	1.28	30.5	1.20	51.0	2.01	53.0	2.09	0.35	1.73	0.95	10.8	6.40	1.69	
0.8750	57.150	2.2500	19.845	0.7813	19.355	0.7620	15.875	0.6250	0.8	0.03	1.6	0.06	60.8	57.1	8.25		1975R	1922	13.9	0.55	29.0	1.14	28.0	1.10	51.0	2.01	53.5	2.11	0.33	1.82	1.00	14.0	7.90	1.77	
0.8750	57.150	2.2500	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	1.6	0.06	65.8	55.7	8.05		1280	1220	15.3	0.60	29.5	1.16	29.0	1.14	49.0	1.93	52.0	2.05	0.35	1.73	0.95	15.2	9.00	1.69	
0.8750	66.421	2.6150	23.812	0.9375	25.433	1.0013	19.050	0.7500	0.8	0.03	1.2	0.05	83.8	75.2	11.2		2684	2631	13.9	0.55	31.5	1.24	29.0	1.14	58.0	2.28	60.0	2.36	0.25	2.36	1.30	19.5	8.45	2.30	
0.8750	80.000	3.1496	20.996	0.8266	22.403	0.8820	17.826	0.7018	0.8	0.03	1.2	0.05	85.0	74.8	11.4		341	332	15.1	0.59	33.5	1.32	32.0	1.26	73.0	2.87	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14	
22.606	0.8900	47.000	1.8504	15.500	0.6102	15.500	0.6102	12.000	0.4724	1.6	0.06	1.0	0.04	35.0	32.8	4.45		LM72849	LM72810	12.3	0.48	30.0	1.18	28.0	1.10	40.5	1.59	44.0	1.73	0.47	1.27	0.70	8.05	6.50	1.24
23.812	0.9375	50.292	1.9800	14.224	0.5600	14.732	0.5800	10.668	0.4200	1.6	0.06	1.2	0.05	39.1	37.0	5.15		L44640R	L44610	10.8	0.43	30.5	1.20	28.5	1.12	44.5	1.75	47.0	1.85	0.37	1.60	0.88	8.95	5.70	1.56
0.9375	52.000	2.0472	15.011	0.5910	14.260	0.5614	12.700	0.5000	1.6	0.06	2.0	0.08	33.3	28.8	4.05		07093	07205	12.3	0.48	30.5	1.20	28.5	1.12	44.5	1.75	48.0	1.89	0.40	1.49	0.82	7.65	5.25	1.46	
0.9375	56.896	2.2400	19.368	0.7625	19.837	0.7810	15.875	0.6250	0.8	0.03	1.2	0.05	50.0	43.1	6.20</td																				

## TS type

$d$  (25.400) ~ (28.575) mm  
(1.0000) ~ (1.1250) inch



$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

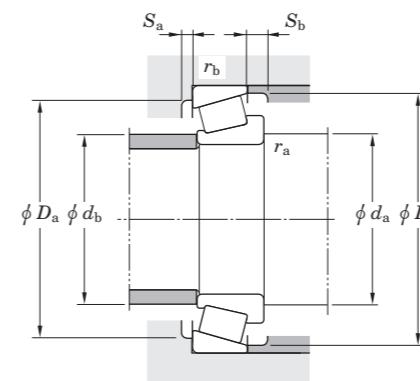
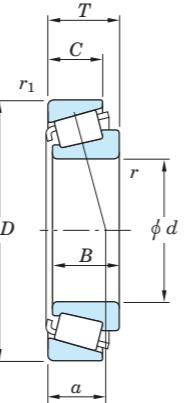
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$			
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r$ (min.) mm	$r$ (min.) inch	$r_1$ (min.) mm	$r_1$ (min.) inch	$C_r$	$C_{0r}$	$a$ mm	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch				
25.400	1.0000	63.500	2.5000	19.050	0.7500	20.638	0.8125	14.288	0.5625	0.8	0.03	1.2	0.05	55.7	50.7	7.30										12.9	7.75	1.67
	1.0000	63.500	2.5000	20.638	0.8125	20.638	0.8125	15.875	0.6250	3.6	0.14	1.2	0.05	55.7	50.7	7.30										12.9	7.75	1.67
	1.0000	63.500	2.5000	20.638	0.8125	20.638	0.8125	15.875	0.6250	3.6	0.14	1.6	0.06	55.7	50.7	7.30										12.9	7.75	1.67
	1.0000	63.500	2.5000	20.638	0.8125	20.638	0.8125	15.875	0.6250	1.6	0.06	1.6	0.06	55.7	50.7	7.30										12.9	7.75	1.67
	1.0000	64.292	2.5312	21.432	0.8438	21.432	0.8438	16.670	0.6563	1.6	0.06	1.6	0.06	69.1	70.7	9.90										16.0	14.9	1.07
	1.0000	66.421	2.6150	23.812	0.9375	25.433	1.0013	19.050	0.7500	1.2	0.05	1.2	0.05	83.8	75.2	11.2										19.5	8.45	2.30
	1.0000	68.262	2.6875	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	1.6	0.06	63.7	61.1	8.80										14.8	10.5	1.41
	1.0000	68.262	2.6875	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	0.8	0.03	63.7	61.1	8.80									14.8	10.5	1.41	
	1.0000	72.000	2.8346	19.000	0.7480	18.923	0.7450	15.875	0.6250	1.6	0.06	1.6	0.06	69.8	60.0	8.85									16.1	9.90	1.62	
	1.0000	72.233	2.8438	25.400	1.0000	25.400	1.0000	19.842	0.7812	0.8	0.03	2.4	0.09	83.8	87.4	12.4									19.6	18.3	1.07	
	1.0000	72.626	2.8593	24.608	0.9688	24.257	0.9550	17.462	0.6875	2.4	0.09	1.6	0.06	77.3	60.5	8.75									17.9	18.4	0.97	
	1.0000	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	0.8	0.03	0.8	0.03	98.6	89.3	13.3									23.0	13.1	1.76	
	1.0000	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	2.0	0.08	3.2	0.13	98.6	89.3	13.3									23.0	13.1	1.76	
	1.0000	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	0.8	0.03	1.2	0.05	85.0	74.8	11.4									19.6	9.15	2.14	
	1.0000	80.000	3.1496	24.176	0.9518	22.403	0.8820	21.000	0.8268	0.8	0.03	2.4	0.09	85.0	74.8	11.4									19.6	9.15	2.14	
25.987	1.0231	50.292	1.9800	14.224	0.5600	14.732	0.5800	10.668	0.4200	3.6	0.14	1.2	0.05	39.1	37.0	5.15									8.95	5.70	1.56	
	1.0231	57.150	2.2500	17.462	0.6875	17.462	0.6875	13.495	0.5313	3.6	0.14	1.6	0.06	47.2	42.7	6.10									10.8	6.40	1.69	
26.157	1.0298	63.500	2.5000	20.638	0.8125	20.638	0.8125	15.875	0.6250	0.8	0.03	1.2	0.05	55.7	50.7	7.30									12.9	7.75	1.67	
26.162	1.0300	66.421	2.6150	23.812	0.9375	25.433	1.0013	19.050	0.7500	1.6	0.06	1.2	0.05	83.8	75.2	11.2									19.5	8.45	2.30	
26.975	1.0620	57.150	2.2500	19.845	0.7813	19.355	0.7620	15.875	0.6250	0.8	0.03	1.6	0.06	60.8	57.1	8.25									14.0	7.90	1.77	
26.987	1.0625	72.626	2.8593	24.608	0.9688	24.257	0.9550	17.462	0.6875	2.4	0.09	1.6	0.06	77.3	60.5	8.75									17.9	18.4	0.97	
26.988	1.0625	50.292	1.9800	14.224	0.5600	14.732	0.5800	10.668	0.4200	3.6	0.14	1.2	0.05	39.1	37.0	5.15									8.95	5.70	1.56	
	1.0625	57.150	2.2500	19.845	0.7813	19.355	0.7620	15.875	0.6250	3.2	0.13	1.6	0.06	60.8	57.1	8.25									14.			

## TS type

 $d$  (28.575) ~ (30.162) mm

(1.1250) ~ (1.1875) inch



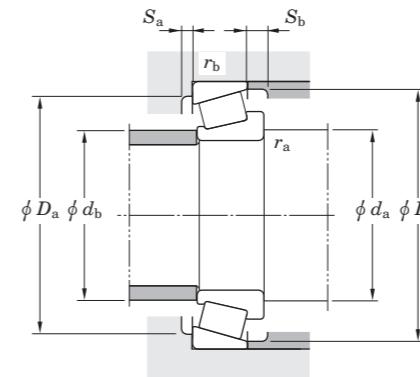
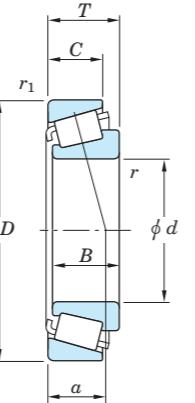
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$										
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r$ (min.) mm	$r$ (min.) inch	$r_1$ (min.) mm	$r_1$ (min.) inch	$C_r$	$C_u$	$a$ mm	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch											
28.575	1.1250	68.262	2.6875	22.225	0.8750	22.225	0.8750	17.462	0.6875	2.4	0.09	2.4	0.09	70.2	71.1	10.0		M88040	M88011	19.2	0.76	42.0	1.65	39.0	1.54	58.0	2.28	65.0	2.56	0.55	1.10	0.60	16.3	15.2	1.07
	1.1250	72.000	2.8346	19.000	0.7480	18.923	0.7450	15.875	0.6250	1.6	0.06	1.6	0.06	59.4	60.0	7.25		26112	26283	14.3	0.56	37.0	1.46	35.0	1.38	62.0	2.44	65.0	2.56	0.36	1.67	0.92	16.1	9.90	1.62
	1.1250	72.626	2.8593	24.608	0.9688	24.257	0.9550	17.462	0.6875	4.8	0.19	1.6	0.06	77.3	60.5	8.75		41125	41286	20.7	0.81	48.0	1.89	36.5	1.44	61.0	2.40	68.0	2.68	0.60	1.00	0.55	17.9	18.4	0.97
	1.1250	72.626	2.8593	24.608	0.9688	24.257	0.9550	17.462	0.6875	1.6	0.06	1.6	0.06	77.3	60.5	8.75		41126	41286	20.7	0.81	41.5	1.63	36.5	1.44	61.0	2.40	68.0	2.68	0.60	1.00	0.55	17.9	18.4	0.97
	1.1250	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	3.6	0.14	3.2	0.13	98.6	89.3	13.3		3192	3120	20.3	0.80	42.5	1.67	37.0	1.46	61.0	2.40	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
	1.1250	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	1.2	0.05	3.2	0.13	98.6	89.3	13.3		3198	3120	20.3	0.80	39.0	1.54	37.0	1.46	61.0	2.40	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
	1.1250	73.025	2.8750	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	3.2	0.13	68.8	65.7	9.55		02872	02820	18.4	0.72	37.5	1.48	37.0	1.46	62.0	2.44	68.0	2.68	0.45	1.32	0.73	16.0	12.4	1.29
	1.1250	73.025	2.8750	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	0.8	0.03	68.8	65.7	9.55		02872	02830	18.4	0.72	37.5	1.48	37.0	1.46	64.0	2.52	69.0	2.72	0.45	1.32	0.73	16.0	12.4	1.29
	1.1250	80.962	3.1875	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	0.8	0.03	68.8	65.7	9.55		02872	02831	18.4	0.72	37.5	1.48	37.0	1.46	67.0	2.64	69.0	2.72	0.45	1.32	0.73	16.0	12.4	1.29
29.000	1.1417	50.292	1.9800	14.224	0.5600	14.732	0.5800	10.668	0.4200	3.6	0.14	1.2	0.05	36.3	37.2	5.15		L45449	L45410	10.9	0.43	39.5	1.56	33.0	1.30	44.5	1.75	48.0	1.89	0.37	1.62	0.89	8.35	5.25	1.58
	1.1417	66.421	2.6150	23.812	0.9375	25.433	1.0013	19.050	0.7500	1.0	0.04	1.2	0.05	83.8	75.2	11.2		2695X	2631	13.9	0.55	35.0	1.38	34.0	1.34	58.0	2.28	60.0	2.36	0.25	2.36	1.30	19.5	8.45	2.30
29.367	1.1562	66.421	2.6150	23.812	0.9375	25.433	1.0013	19.050	0.7500	3.6	0.14	1.2	0.05	83.8	75.2	11.2		2690	2631	13.9	0.55	41.0	1.61	35.0	1.38	58.0	2.28	60.0	2.36	0.25	2.36	1.30	19.5	8.45	2.30
	1.1562	66.421	2.6150	23.812	0.9375	25.433	1.0013	19.050	0.7500	0.8	0.03	1.2	0.05	83.8	75.2	11.2		2691	2631	13.9	0.55	35.5	1.40	35.0	1.38	58.0	2.28	60.0	2.36	0.25	2.36	1.30	19.5	8.45	2.30
29.985	1.1805	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	0.8	0.03	3.2	0.13	98.6	89.3	13.3		3190S	3120	20.3	0.80	39.0	1.54	38.0	1.50	61.0	2.40	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
	1.1806	62.000	2.4409	16.002	0.6300	16.566	0.6522	14.288	0.5625	1.6	0.06	1.6	0.06	47.4	40.6	5.80		17118	17244	12.7	0.50	37.0	1.46	34.5	1.36	54.0	2.13	57.0	2.24	0.38	1.57	0.86	10.9	7.15	1.53
	1.1806	62.000	2.4409	19.050	0.7500	20.638	0.8125	14.288</td																											

## TS type

$d$  (30.162) ~ (31.750) mm  
(1.1875) ~ (1.2500) inch



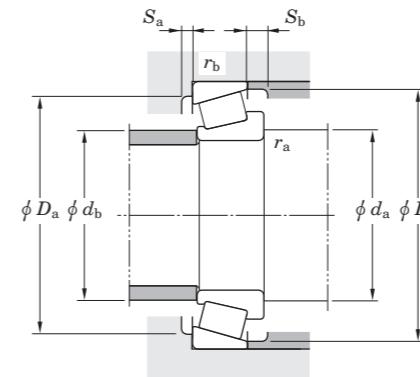
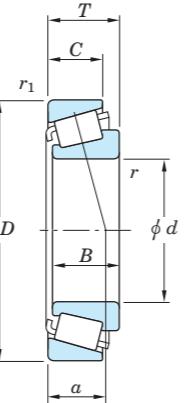
$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Inner ring (Cone)	Outer ring (Cup)	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K											
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	a	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch					$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																	
30.162	1.1875	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	0.8	0.03	0.8	0.03	98.6	89.3	13.3			3187	3130	20.3	0.80	39.0	1.54	38.5	1.52	63.0	2.48	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
	1.1875	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	3.6	0.14	3.2	0.13	98.6	89.3	13.3			3191	3120	20.3	0.80	44.0	1.73	38.5	1.52	61.0	2.40	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
	1.1875	76.200	3.0000	30.162	1.1875	29.997	1.1810	23.812	0.9375	3.6	0.14	0.8	0.03	98.6	89.3	13.3			3191	3129	20.3	0.80	44.0	1.73	38.5	1.52	65.0	2.56	69.0	2.72	0.33	1.80	0.99	23.0	13.1	1.76
	1.1875	79.375	3.1250	29.370	1.1563	29.771	1.1721	23.812	0.9375	0.8	0.03	3.2	0.13	109	105	15.7			3474	3420	20.8	0.82	41.0	1.61	40.0	1.57	67.0	2.64	74.0	2.91	0.37	1.64	0.90	25.5	15.9	1.60
	1.1875	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	0.8	0.03	1.2	0.05	85.0	74.8	11.4			334	332	15.1	0.59	39.5	1.56	39.5	1.56	73.0	2.87	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
	1.1875	80.000	3.1496	24.176	0.9518	22.403	0.8820	21.000	0.8268	0.8	0.03	2.4	0.09	85.0	74.8	11.4			334	332A	18.3	0.72	39.5	1.56	39.5	1.56	71.0	2.80	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
	1.1875	80.035	3.1510	21.432	0.8438	20.940	0.8244	15.875	0.6250	1.6	0.06	1.6	0.06	71.6	65.9	9.70			28118	28317	16.9	0.67	40.0	1.57	37.5	1.48	69.0	2.72	73.0	2.87	0.40	1.49	0.82	16.5	11.3	1.46
30.213	1.1895	62.000	2.4409	19.050	0.7500	20.638	0.8125	14.288	0.5625	3.6	0.14	1.2	0.05	55.7	50.7	7.30			15118	15245	13.2	0.52	41.5	1.63	35.5	1.40	55.0	2.17	58.0	2.28	0.35	1.71	0.94	12.9	7.75	1.67
	1.1895	62.000	2.4409	19.050	0.7500	20.638	0.8125	14.288	0.5625	1.6	0.06	1.2	0.05	55.7	50.7	7.30			15119	15245	13.2	0.52	37.5	1.48	35.5	1.40	55.0	2.17	58.0	2.28	0.35	1.71	0.94	12.9	7.75	1.67
	1.1895	62.000	2.4409	19.050	0.7500	20.638	0.8125	14.288	0.5625	0.8	0.03	1.2	0.05	55.7	50.7	7.30			15120	15245	13.2	0.52	36.0	1.42	35.5	1.40	55.0	2.17	58.0	2.28	0.35	1.71	0.94	12.9	7.75	1.67
30.226	1.1900	69.012	2.7170	19.845	0.7813	19.583	0.7710	15.875	0.6250	0.8	0.03	3.2	0.13	57.7	55.0	7.95			14116	14274	15.5	0.61	37.0	1.46	36.5	1.44	59.0	2.32	63.0	2.48	0.38	1.57	0.86	13.4	8.70	1.53
30.955	1.2187	64.292	2.5312	21.432	0.8438	21.432	0.8438	16.670	0.6563	2.4	0.09	1.6	0.06	69.1	70.7	9.90			M86648R	M86610	18.0	0.71	41.0	1.61	38.0	1.50	54.0	2.13	61.0	2.40	0.55	1.10	0.60	16.0	14.9	1.07
31.623	1.2450	66.675	2.6250	20.638	0.8125	20.638	0.8125	15.875	0.6250	1.6	0.06	1.6	0.06	58.1	54.5	7.90			1674	1620	15.7	0.62	45.0	1.77	38.5	1.52	58.0	2.28	61.0	2.40	0.37	1.62	0.89	13.5	8.55	1.57
31.750	1.2500	58.738	2.3125	14.684	0.5781	15.080	0.5937	10.716	0.4219	1.0	0.04	1.0	0.04	37.0	33.3	4.60			08125	08231	13.5	0.53	37.5	1.48	36.0	1.42	52.0	2.05	55.0	2.17	0.48	1.26	0.69	8.45	6.85	1.23
	1.2500	59.131	2.3280	15.875	0.6250	16.764	0.6600	11.811	0.4650	SP <sup>1)</sup>	SP <sup>1)</sup>	1.2	0.05	44.8	43.1	6.05			LM67048	LM67010	13.0	0.51	42.5	1.67	36.0	1.42	52.0	2.05	56.0	2.20	0.41	1.46	0.80	10.3	7.25	1.42
	1.2500	62.000	2.4409	18.161	0.7150	19.050	0.7500	14.288	0.5625	SP <sup>1)</sup>	SP <sup>1)</sup>	1.2	0.05	55.7	50.7	7.30			15123	15245	13.2	0.52	42.5	1.67	36.5	1.44	55.0	2.17	58.0	2.28	0.35	1.71	0.94	12.9	7.75	1.67

## TS type

$d$  (31.750) ~ 33.338 mm  
(1.2500) ~ 1.3125 inch



$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

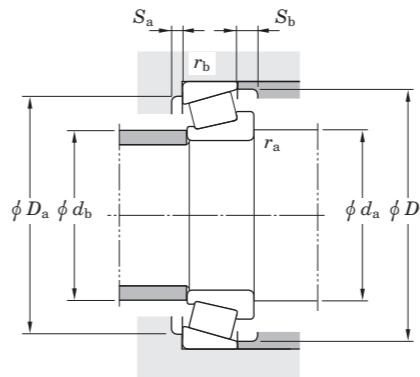
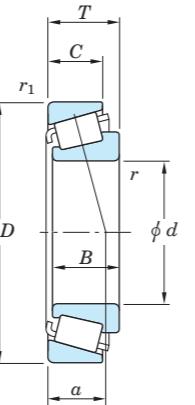
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

	$d$ mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K													
		$D$ mm inch	$T$ mm inch	$B$ mm inch	$C$ mm inch	$r$ (min.) mm inch	$r_1$ (min.) mm inch	$d_a$ mm inch	$d_b$ mm inch					$a$ mm inch	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																		
31.750	1.2500	73.025	2.8750	22.225	0.8750	23.812	0.9375	17.462	0.6875	0.8	0.03	0.8	0.03	80.3	78.1	11.5			2879	2821	16.3	0.64	39.0	1.54	39.0	1.54	65.0	2.56	68.0	2.68	0.37	1.63	0.89	18.6	11.7	1.59
	1.2500	73.025	2.8750	26.543	1.0450	25.400	1.0000	21.000	0.8268	1.6	0.06	2.4	0.09	83.8	87.4	12.4			HM88644	HM88612	21.8	0.86	45.0	1.77	42.5	1.67	60.0	2.36	69.0	2.72	0.55	1.10	0.60	19.6	18.3	1.07
	1.2500	73.025	2.8750	26.988	1.0625	26.975	1.0620	22.225	0.8750	3.6	0.14	1.6	0.06	97.2	94.1	13.9			23685	23620	18.8	0.74	45.0	1.77	40.0	1.57	64.0	2.52	68.0	2.68	0.37	1.62	0.89	22.6	14.2	1.58
	1.2500	73.025	2.8750	29.370	1.1563	27.783	1.0938	23.020	0.9063	1.2	0.05	3.2	0.13	93.0	101	14.2			HM88542	HM88510	23.4	0.92	45.5	1.79	42.5	1.67	59.0	2.32	70.0	2.76	0.55	1.10	0.60	21.7	20.3	1.07
	1.2500	73.812	2.9060	29.370	1.1563	27.783	1.0938	23.020	0.9063	1.2	0.05	3.2	0.13	93.0	101	14.2			HM88542	HM88512	23.4	0.92	45.5	1.79	42.5	1.67	59.0	2.32	70.0	2.76	0.55	1.10	0.60	21.7	20.3	1.07
	1.2500	76.200	3.0000	29.370	1.1563	28.575	1.1250	23.020	0.9063	0.8	0.03	0.8	0.03	99.5	107	15.2			HM89440	HM89411	23.9	0.94	45.5	1.79	44.5	1.75	65.0	2.56	73.0	2.87	0.55	1.10	0.60	23.2	21.7	1.07
	1.2500	79.375	3.1250	29.370	1.1563	29.771	1.1721	23.812	0.9375	1.6	0.06	3.2	0.13	109	105	15.7			3476X	3420	20.8	0.82	43.0	1.69	41.0	1.61	67.0	2.64	74.0	2.91	0.37	1.64	0.90	25.5	15.9	1.60
	1.2500	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	0.8	0.03	1.2	0.05	85.0	74.8	11.4			346	332	15.1	0.59	40.0	1.57	39.5	1.56	73.0	2.87	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
	1.2500	80.167	3.1562	29.370	1.1563	29.771	1.1721	23.812	0.9375	1.2	0.05	3.2	0.13	109	105	15.7			3476	3422	20.8	0.82	43.0	1.69	41.0	1.61	68.0	2.68	74.0	2.91	0.37	1.64	0.90	25.5	15.9	1.60
	1.2500	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	0.8	0.03	0.8	0.03	129	122	18.8			443	432A	18.4	0.72	42.0	1.65	41.0	1.61	84.0	3.31	87.0	3.43	0.28	2.11	1.16	30.0	14.6	2.06
31.986	1.2593	72.233	2.8438	25.400	1.0000	25.400	1.0000	19.842	0.7812	3.2	0.13	2.4	0.09	83.8	87.4	12.4			HM88638	HM88610	20.7	0.81	48.5	1.91	42.5	1.67	60.0	2.36	69.0	2.72	0.55	1.10	0.60	19.6	18.3	1.07
32.004	1.2600	72.000	2.8346	19.000	0.7480	18.923	0.7450	15.875	0.6250	1.6	0.06	1.6	0.06	69.8	60.0	8.85			26126	26283	14.3	0.56	39.5	1.56	37.5	1.48	62.0	2.44	65.0	2.56	0.36	1.67	0.92	16.1	9.90	1.62
32.542	1.2812	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	0.8	0.03	3.2	0.13	98.6	89.3	13.3			3194	3120	20.3	0.80	41.0	1.61	40.0	1.57	61.0	2.40	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
33.338	1.3125	66.421	2.6150	25.400	1.0000	25.357	0.9983	20.638	0.8125	0.8	0.03	3.2	0.13	89.2	85.1	12.7			2581	2520	16.0	0.63	39.5	1.56	39.0	1.54	57.0	2.24	62.5	2.46	0.27	2.19	1.21	20.7	9.65	2.14
	1.3125	66.421	2.6150	25.400	1.0000	25.357	0.9983	20.638	0.8125	3.6	0.14	3.2	0.13	89.2	85.1	12.7			2585	2520	16.0	0.63	45.0	1.77	39.0	1.54	57.0	2.24	62.5	2.46	0.27	2.19	1.21	20.7	9.65	2.14
	1.3125	66.675	2.6250	20.638	0.8125	20.638	0.8125	15.875	0.6250	3.6	0.14	1.6	0.06	58.1	54.5	7.90			1680	1620	15.7	0.62	45.0	1.77	38.5	1.52	58.0	2.28	61.0	2.40	0.37	1.62	0.89	13.5	8.55	1.58
	1.3125	68.262	2.6875	22.2																																

## TS type

d 34.925 ~ (34.980) mm

1.3750 ~ (1.3772) inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

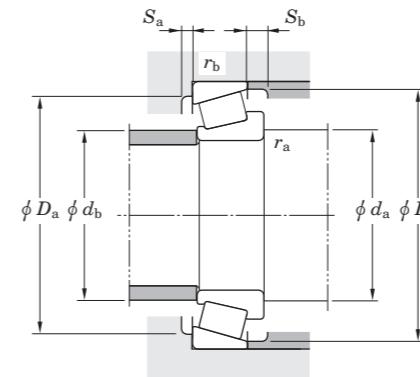
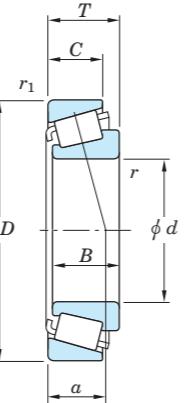
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K												
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	Load center a mm inch		d <sub>a</sub> mm inch	d <sub>b</sub> mm inch																										
34.925	1.3750	65.088	2.5625	18.034	0.7100	18.288	0.7200	13.970	0.5500	SP <sup>1)</sup>	SP <sup>1)</sup>	1.2	0.05	60.0	58.5	8.40			LM48548	LM48510	14.3	0.56	46.0	1.81	40.0	1.57	58.0	2.28	61.0	2.40	0.38	1.59	0.88	13.8	8.90	1.55
	1.3750	68.956	2.7148	19.845	0.7813	19.583	0.7710	15.875	0.6250	1.6	0.06	3.2	0.13	57.7	55.0	7.95			14137A	14274A	15.5	0.61	42.0	1.65	40.0	1.57	59.0	2.32	63.0	2.48	0.38	1.57	0.86	13.4	8.70	1.53
	1.3750	68.956	2.7148	19.845	0.7813	19.583	0.7710	15.875	0.6250	3.6	0.14	3.2	0.13	57.7	55.0	7.95			14138A	14274A	15.5	0.61	46.0	1.81	40.0	1.57	59.0	2.32	63.0	2.48	0.38	1.57	0.86	13.4	8.70	1.53
	1.3750	69.012	2.7170	26.982	1.0623	26.721	1.0520	15.875	0.6250	0.8	0.03	1.2	0.05	57.7	55.0	7.95			14136A	14276	22.6	0.89	40.0	1.57	38.0	1.50	60.0	2.36	63.0	2.48	0.38	1.57	0.86	13.4	8.70	1.53
	1.3750	72.233	2.8438	25.400	1.0000	25.400	1.0000	19.842	0.7812	2.4	0.09	2.4	0.09	83.8	87.4	12.4			HM88649	HM88610	20.7	0.81	48.5	1.91	42.5	1.67	60.0	2.36	69.0	2.72	0.55	1.10	0.60	19.6	18.3	1.07
	1.3750	72.238	2.8440	20.638	0.8125	20.638	0.8125	15.875	0.6250	3.6	0.14	1.2	0.05	62.3	61.3	8.90			16137	16284	16.6	0.65	46.5	1.83	40.5	1.59	63.0	2.48	67.0	2.64	0.40	1.49	0.82	14.4	9.90	1.46
	1.3750	73.025	2.8750	22.225	0.8750	22.225	0.8750	17.462	0.6875	3.6	0.14	3.2	0.13	68.8	65.7	9.55			02877	02820	18.4	0.72	48.5	1.91	42.0	1.65	62.0	2.44	68.0	2.68	0.45	1.32	0.73	16.0	12.4	1.29
	1.3750	73.025	2.8750	22.225	0.8750	22.225	0.8750	17.462	0.6875	3.6	0.14	0.8	0.03	68.8	65.7	9.55			02877	02830	18.4	0.72	48.5	1.91	42.0	1.65	64.0	2.52	69.0	2.72	0.45	1.32	0.73	16.0	12.4	1.29
	1.3750	73.025	2.8750	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	3.2	0.13	68.8	65.7	9.55			02878	02820	18.4	0.72	42.5	1.67	42.0	1.65	62.0	2.44	68.0	2.68	0.45	1.32	0.73	16.0	12.4	1.29
	1.3750	73.025	2.8750	22.225	0.8750	23.812	0.9375	17.462	0.6875	3.6	0.14	3.2	0.13	80.3	78.1	11.5			2877	2820	16.3	0.64	47.5	1.87	41.0	1.61	62.0	2.44	68.0	2.68	0.37	1.63	0.89	18.6	11.7	1.59
	1.3750	73.025	2.8750	22.225	0.8750	23.812	0.9375	17.462	0.6875	0.8	0.03	0.8	0.03	80.3	78.1	11.5			2878	2821	16.3	0.64	42.5	1.67	41.0	1.61	65.0	2.56	68.0	2.68	0.37	1.63	0.89	18.6	11.7	1.59
	1.3750	73.025	2.8750	23.812	0.9375	24.608	0.9688	19.050	0.7500	1.6	0.06	0.8	0.03	90.1	87.3	13.1			25877R	25821	15.8	0.62	43.0	1.69	40.5	1.59	65.0	2.56	68.0	2.68	0.29	2.07	1.14	20.9	10.4	2.02
	1.3750	73.025	2.8750	23.812	0.9375	24.608	0.9688	19.050	0.7500	3.6	0.14	2.4	0.09	90.1	87.3	13.1			25878R	25820	15.8	0.62	47.0	1.85	40.5	1.59	64.0	2.52	68.0	2.68	0.29	2.07	1.14	20.9	10.4	2.02
	1.3750	73.025	2.8750	23.812	0.9375	25.654	1.0100	19.050	0.7500	5.2	0.20	0.8	0.03	92.6	92.2	13.8			2786R	2735X	15.9	0.63	51.0	2.01	41.0	1.61	66.0	2.60	69.0	2.72	0.30	1.98	1.09	21.5	11.1	1.93
	1.3750	73.025	2.8750	26.988	1.0625	26.975	1.0620	22.225	0.8750	3.6	0.14	1.6	0.06	97.2	94.1	13.9			23690	23620	18.8	0.74	49.0	1.93	42.0	1.65	64.0	2.52	68.0	2.68	0.37	1.62	0.89	22.6	14.2	1.58
	1.3750	76.200	3.0000	20.638	0.8125	20.940	0.8244	15.507	0.6105	1.6	0.06	1.2	0.05	71.6	65.9	9.70			28137	28300	16.5	0.65	43.5	1.71	41.0	1.61	68.									

## TS type

 $d$  (34.980) ~ (36.512) mm

(1.3772) ~ (1.4375) inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

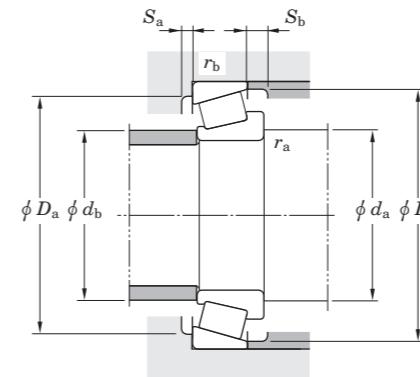
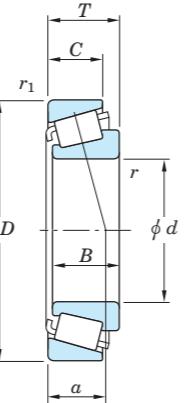
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$		Bearing No.		Load center a mm	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$								
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r$ (min.) mm	$r$ (min.) inch	$r_1$ (min.) mm	$r_1$ (min.) inch	Inner ring (Cone)	Outer ring (Cup)	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch												
34.980	1.3772	59.975	2.3612	15.875	0.6250	16.764	0.6600	11.938	0.4700	SP <sup>1)</sup>	SP <sup>1)</sup>	1.2	0.05	44.9	48.5	6.85		L68149	L68111	13.2	0.52	45.5	1.79	39.0	1.54	53.0	2.09	56.0	2.20	0.42	1.44	0.79	10.3	7.35	1.41
34.988	1.3775	61.973	2.4399	16.700	0.6575	17.000	0.6693	13.599	0.5354	SP <sup>1)</sup>	SP <sup>1)</sup>	1.0	0.04	51.2	52.8	7.45		LM78349	LM78310	14.5	0.57	46.0	1.81	40.0	1.57	54.0	2.13	59.0	2.32	0.44	1.35	0.74	11.8	8.95	1.32
	1.3775	65.987	2.5979	20.638	0.8125	20.638	0.8125	16.670	0.6563	3.6	0.14	2.4	0.09	70.7	67.0	10.3		M38547	M38511	15.1	0.59	46.0	1.81	39.5	1.56	59.0	2.32	62.0	2.44	0.35	1.70	0.93	15.7	9.50	1.66
35.000	1.3780	73.025	2.8750	26.988	1.0625	26.975	1.0620	22.225	0.8750	3.6	0.14	0.8	0.03	97.2	94.1	13.9		23691	23621	18.8	0.74	49.0	1.93	42.0	1.65	63.0	2.48	68.0	2.68	0.37	1.62	0.89	22.6	14.2	1.58
	1.3780	77.788	3.0625	26.988	1.0625	26.975	1.0620	22.225	0.8750	3.6	0.14	0.8	0.03	97.2	94.1	13.9		23691	23623	18.8	0.74	49.0	1.93	42.0	1.65	65.0	2.56	71.0	2.80	0.37	1.62	0.89	22.6	14.2	1.58
	1.3780	79.375	3.1250	23.812	0.9375	25.400	1.0000	19.050	0.7500	0.8	0.03	0.8	0.03	101	105	15.8		26883R	26822	16.4	0.65	42.5	1.67	42.0	1.65	71.0	2.80	74.0	2.91	0.32	1.88	1.04	23.5	12.8	1.83
	1.3780	79.375	3.1250	29.370	1.1563	29.771	1.1721	23.812	0.9375	1.6	0.06	3.2	0.13	109	105	15.7		3480	3420	20.8	0.82	44.5	1.75	42.5	1.67	67.0	2.64	74.0	2.91	0.37	1.64	0.90	25.5	15.9	1.60
	1.3780	79.375	3.1250	29.370	1.1563	29.771	1.1721	23.812	0.9375	3.6	0.14	3.2	0.13	109	105	15.7		3492X	3420	20.8	0.82	49.0	1.93	44.0	1.73	67.0	2.64	74.0	2.91	0.37	1.64	0.90	25.5	15.9	1.60
	1.3780	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	0.8	0.03	1.2	0.05	85.0	74.8	11.4		339	332	15.1	0.59	42.5	1.67	41.5	1.63	73.0	2.87	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
	1.3780	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	2.0	0.08	1.2	0.05	85.0	74.8	11.4		339X	332	15.1	0.59	45.5	1.79	41.5	1.63	73.0	2.87	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
	1.3780	80.000	3.1496	24.176	0.9518	22.403	0.8820	21.000	0.8268	0.8	0.03	1.2	0.05	85.0	74.8	11.4		339	332A	18.3	0.72	42.5	1.67	41.5	1.63	71.0	2.80	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
	1.3780	80.167	3.1562	25.400	1.0000	25.400	1.0000	20.638	0.8125	0.8	0.03	3.2	0.13	101	105	15.8		26883R	26820	18.0	0.71	42.5	1.67	42.0	1.65	69.0	2.72	74.0	2.91	0.32	1.88	1.04	23.5	12.8	1.83
	1.3780	88.501	3.4843	26.988	1.0625	29.083	1.1450	22.225	0.8750	0.8	0.03	1.6	0.06	123	112	17.2		421	414	16.9	0.67	42.5	1.67	42.0	1.65	77.0	3.03	80.0	3.15	0.26	2.28	1.25	28.6	12.9	2.22
	1.3780	88.501	3.4843	26.988	1.0625	29.083	1.1450	22.225	0.8750	0.8	0.03	3.2	0.13	123	112	17.2		421	414A	16.9	0.67	42.5	1.67	42.0	1.65	76.0	2.99	79.0	3.11	0.26	2.28	1.25	28.6	12.9	2.22
	1.3780	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	3.6	0.14	2.4	0.09	129	122	18.8		441	432	18.4	0.72	49.0	1.93	43.5	1.71	83.0	3.27	87.0	3.43	0.28	2.11	1.16	30.0	14.6	2.06
35.306	1.3900	73.025	2.8750	22.225	0.8750	23.812	0.9375	17.462	0.6875	3.6	0.14	3.2	0.13	80.3	78.1	11.5		2880	2820	16.3	0.64	48.0	1.89	42.0	1.65	62.									

## TS type

 $d$  (36.512) ~ (38.100) mm

(1.4375) ~ (1.5000) inch



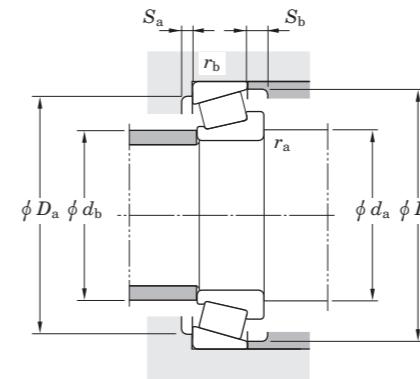
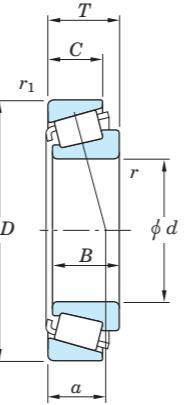
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Inner ring (Cone) Outer ring (Cup)	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K											
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	a	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																								
36.512	1.4375	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	1.6	0.06	3.2	0.13	132	134	20.2	46143	46368	24.0	0.94	49.0	1.93	47.5	1.87	79.0	3.11	87.0	3.43	0.40	1.49	0.82	30.8	21.1	1.46	
	1.4375	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	1.6	0.06	1.2	0.05	132	134	20.2		46369	24.0	0.94	49.0	1.93	47.5	1.87	79.0	3.11	87.0	3.43	0.40	1.49	0.82	30.8	21.1	1.46	
38.100	1.5000	63.500	2.5000	12.700	0.5000	11.908	0.4688	9.525	0.3750	1.6	0.06	0.8	0.03	32.1	33.1	4.60	13889	13830	11.9	0.47	45.0	1.77	42.5	1.67	59.0	2.32	60.0	2.36	0.35	1.73	0.95	7.30	4.30	1.69	
	1.5000	65.088	2.5625	12.700	0.5000	11.908	0.4688	9.525	0.3750	1.6	0.06	0.8	0.03	32.1	33.1	4.60		13889	13836	11.9	0.47	45.0	1.77	42.5	1.67	59.0	2.32	61.0	2.40	0.35	1.73	0.95	7.30	4.30	1.69
	1.5000	65.088	2.5625	18.034	0.7100	18.288	0.7200	13.970	0.5500	SP <sup>1)</sup>	SP <sup>1)</sup>	1.2	0.05	53.9	56.5	8.15		LM29748	LM29710	13.8	0.54	49.0	1.93	42.5	1.67	59.0	2.32	62.0	2.44	0.33	1.80	0.99	12.4	7.05	1.76
	1.5000	65.088	2.5625	19.812	0.7800	18.288	0.7200	15.748	0.6200	2.4	0.09	1.2	0.05	53.9	56.5	8.15		LM29749	LM29711	15.6	0.61	46.0	1.81	42.5	1.67	58.0	2.28	62.0	2.44	0.33	1.80	0.99	12.4	7.05	1.76
	1.5000	68.262	2.6875	19.997	0.7873	16.520	0.6504	16.030	0.6311	1.6	0.06	1.6	0.06	57.6	53.8	7.70		19150R	19269	18.6	0.73	45.0	1.77	43.0	1.69	63.0	2.48	66.0	2.60	0.44	1.35	0.74	13.2	10.0	1.32
	1.5000	68.275	2.6880	20.000	0.7874	16.520	0.6504	16.032	0.6312	1.6	0.06	1.6	0.06	57.6	53.8	7.70		19150R	19268X	18.7	0.74	45.0	1.77	43.0	1.69	61.0	2.40	65.0	2.56	0.44	1.35	0.74	13.2	10.0	1.32
	1.5000	69.012	2.7170	19.050	0.7500	19.050	0.7500	15.083	0.5938	3.6	0.14	0.8	0.03	61.7	62.0	8.95		13685	13620	16.1	0.63	49.5	1.95	43.0	1.69	62.0	2.44	65.0	2.56	0.40	1.49	0.82	14.2	9.75	1.46
	1.5000	69.012	2.7170	19.050	0.7500	19.050	0.7500	15.083	0.5938	2.0	0.08	2.4	0.09	61.7	62.0	8.95		13687	13621	16.1	0.63	46.5	1.83	43.0	1.69	61.0	2.40	65.0	2.56	0.40	1.49	0.82	14.2	9.75	1.46
	1.5000	69.012	2.7170	26.195	1.0313	26.187	1.0310	15.083	0.5938	1.6	0.06	2.4	0.09	61.7	62.0	8.95		13686	13621	16.1	0.63	46.5	1.83	43.0	1.69	61.0	2.40	65.0	2.56	0.40	1.49	0.82	14.2	9.75	1.46
	1.5000	69.012	2.7170	26.195	1.0313	26.195	1.0313	15.083	0.5938	1.6	0.06	0.8	0.03	61.7	62.0	8.95		13686	13620	16.1	0.63	46.5	1.83	43.0	1.69	62.0	2.44	65.0	2.56	0.40	1.49	0.82	14.2	9.75	1.46
1.5000	69.969	2.7547	21.996	0.8660	19.050	0.7500	18.029	0.7098	3.6	0.14	1.6	0.06	61.7	62.0	8.95	19150R	19281	14.5	0.57	45.0	1.77	43.0	1.69	63.0	2.48	66.0	2.60	0.44	1.35	0.74	13.2	10.0	1.32		
	71.438	2.8125	15.875	0.6250	16.520	0.6504	11.908	0.4688	1.6	0.06	1.0	0.04	57.6	53.8	7.70		19150R	19282	16.1	0.63	45.0	1.77	43.0	1.69	63.0	2.48	66.0	2.60	0.44	1.35	0.74	13.2	10.0	1.32	
	71.438	2.8125	17.462	0.6875	16.520	0.6504	15.875	0.6250	1.6	0.06	1.6	0.06	57.6	53.8	7.70		19150R	19283	15.7	0.62	45.0	1.77	43.0	1.69	63.0	2.48	66.0	2.60	0.44	1.35	0.74	13.2	10.0	1.32	
	71.438	2.8125	17.018	0.6700	16.520	0.6504	14.288	0.5625	1.6	0.06	1.6	0.06	57.6	53.8	7																				

## TS type

$d$  (38.100) ~ (40.000) mm  
(1.5000) ~ (1.5748) inch



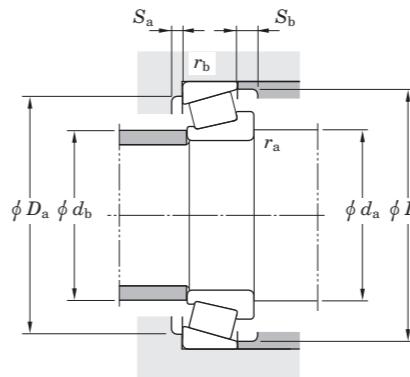
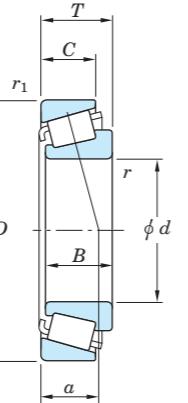
$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

	$d$ mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Inner ring (Cone) Outer ring (Cup)	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor $K$												
		$D$ mm inch	$T$ mm inch	$B$ mm inch	$C$ mm inch	$r$ (min.) mm inch	$r_1$ (min.) mm inch	$a$	$d_a$ mm inch					$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																			
38.100	1.5000	87.312	3.4375	30.162	1.1875	30.886	1.2160	23.812	0.9375	3.6	0.14	0.8	0.03	120	120	18.2		3583R	3526	20.5	0.81	52.0	2.05	45.5	1.79	76.0	2.99	80.0	3.15	0.31	1.96	1.08	27.9	14.6	1.91
	1.5000	88.501	3.4843	26.988	1.0625	29.083	1.1450	22.225	0.8750	0.8	0.03	1.6	0.06	123	112	17.2		415	414	16.9	0.67	45.0	1.77	44.5	1.75	77.0	3.03	80.0	3.15	0.26	2.28	1.25	28.6	12.9	2.22
	1.5000	88.501	3.4843	26.988	1.0625	29.083	1.1450	22.225	0.8750	3.6	0.14	1.6	0.06	123	112	17.2		418	414	16.9	0.67	51.0	2.01	44.5	1.75	77.0	3.03	80.0	3.15	0.26	2.28	1.25	28.6	12.9	2.22
	1.5000	88.900	3.5000	26.988	1.0625	29.083	1.1450	22.225	0.8750	0.8	0.03	0.8	0.03	123	112	17.2		415	414X	16.9	0.67	45.0	1.77	44.5	1.75	78.0	3.07	79.0	3.11	0.26	2.28	1.25	28.6	12.9	2.22
	1.5000	90.488	3.5625	39.688	1.5625	40.386	1.5900	33.338	1.3125	1.6	0.06	3.2	0.13	166	169	25.9		4375	4335	25.6	1.01	51.0	2.01	48.5	1.91	77.0	3.03	85.0	3.35	0.28	2.11	1.16	38.8	18.9	2.06
	1.5000	93.662	3.6875	31.750	1.2500	31.750	1.2500	25.400	1.0000	3.6	0.14	3.2	0.13	131	123	18.8		49150	49368	24.0	0.94	52.0	2.05	46.0	1.81	82.0	3.23	87.0	3.43	0.36	1.67	0.92	30.6	18.8	1.62
	1.5000	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	0.8	0.03	3.2	0.13	132	134	20.2		46150	46368	24.0	0.94	49.0	1.93	47.5	1.87	79.0	3.11	87.0	3.43	0.40	1.49	0.82	30.8	21.1	1.46
	1.5000	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	3.6	0.14	3.2	0.13	132	134	20.2		46151	46368	24.0	0.94	54.0	2.13	47.5	1.87	79.0	3.11	87.0	3.43	0.40	1.49	0.82	30.8	21.1	1.46
	1.5000	95.250	3.7500	27.783	1.0938	28.575	1.1250	22.225	0.8750	3.6	0.14	0.8	0.03	135	141	21.6		33880	33822	20.4	0.80	54.0	2.13	48.0	1.89	86.0	3.39	90.0	3.54	0.33	1.82	1.00	31.4	17.7	1.77
	1.5000	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	0.8	0.03	0.8	0.03	129	122	18.8		440	432A	18.4	0.72	46.5	1.83	45.5	1.79	84.0	3.31	87.0	3.43	0.28	2.11	1.16	30.0	14.6	2.06
	1.5000	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	3.6	0.14	0.8	0.03	129	122	18.8		444	432A	18.4	0.72	52.0	2.05	45.5	1.79	84.0	3.31	87.0	3.43	0.28	2.11	1.16	30.0	14.6	2.06
	1.5000	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	3.6	0.14	3.2	0.13	164	159	24.8		525	522	22.2	0.87	54.0	2.13	48.0	1.89	89.0	3.50	95.0	3.74	0.29	2.10	1.16	38.4	18.7	2.05
	1.5000	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	0.8	0.03	3.2	0.13	164	159	24.8		525X	522	22.2	0.87	49.0	1.93	48.0	1.89	89.0	3.50	95.0	3.74	0.29	2.10	1.16	38.4	18.7	2.05
	1.5000	107.950	4.2500	36.512	1.4375	36.957	1.4550	28.575	1.1250	3.6	0.14	3.2	0.13	172	172	26.8		542	532X	23.9	0.94	55.0	2.17	49.0	1.93	94.0	3.70	100.0	3.94	0.30	2.03	1.11	40.4	20.5	1.97
38.913	1.5320	122.238	4.8125	51.595	2.0313	51.702	2.0355	36.512	1.4375	3.6	0.14	3.2	0.13	276	318	43.6		5561R	5535	39.0	1.54	57.0	2.24	52.0	2.05	106.0	4.17	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
39.624	1.5600	63.500	2.5000	12.700	0.5000	11.908	0.4688	9.525	0.3750	1.6	0.06	0.8	0.03	32.1	33.1	4.60		13892	13830	11.9	0.47	45.0	1.77	42.5	1.67	59.0	2.32	60.0	2.36	0.35	1.73	0.95	7.30	4.30	1.69
39.688	1.5625	73.025	2.8750	16.667	0.6562	17.462	0.6875	12.700	0.5000	0.8	0.03	1.6	0.06	57.																					

## TS type

$d$  (40.000) ~ (41.275) mm  
(1.5748) ~ (1.6250) inch



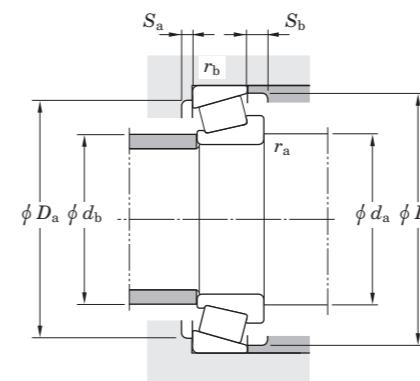
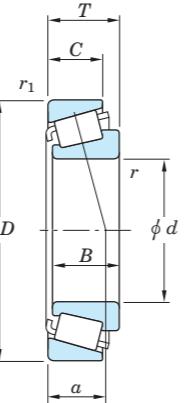
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Inner ring (Cone) Outer ring (Cup)	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K		
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	a	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch															
40.000	1.5748	85.725	3.3750	30.162	1.1875	30.162	1.1875	23.812	0.9375	0.8	0.03	1.2	0.05	135	136	20.3								31.5	21.7	1.46
	1.5748	87.312	3.4375	30.162	1.1875	30.886	1.2160	23.812	0.9375	3.6	0.14	3.2	0.13	120	120	18.2								27.9	14.6	1.91
	1.5748	88.501	3.4843	26.988	1.0625	29.083	1.1450	22.225	0.8750	3.6	0.14	1.6	0.06	123	112	17.2								28.6	12.9	2.22
	1.5748	90.119	3.5480	23.000	0.9055	21.692	0.8540	21.808	0.8586	4.0	0.16	2.4	0.09	89.6	81.7	12.4								20.7	10.8	1.91
	1.5748	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	3.6	0.14	2.4	0.09	129	122	18.8								30.0	14.6	2.06
	1.5748	107.950	4.2500	36.512	1.4375	36.957	1.4550	28.575	1.1250	3.6	0.14	3.2	0.13	172	172	26.8								40.4	20.5	1.97
40.483	1.5938	82.550	3.2500	29.370	1.1563	28.575	1.1250	23.020	0.9063	3.6	0.14	3.2	0.13	109	117	16.9								25.5	23.8	1.07
41.275	1.6250	73.025	2.8750	16.667	0.6562	17.462	0.6875	12.700	0.5000	3.6	0.14	1.6	0.06	57.6	55.8	8.15								13.2	7.90	1.67
	1.6250	73.025	2.8750	16.667	0.6562	17.462	0.6875	12.700	0.5000	1.2	0.05	1.6	0.06	57.6	55.8	8.15								13.2	7.90	1.67
	1.6250	73.431	2.8910	19.558	0.7700	19.812	0.7800	14.732	0.5800	3.6	0.14	0.8	0.03	72.5	73.0	10.6								16.7	11.4	1.46
	1.6250	73.431	2.8910	21.430	0.8437	19.812	0.7800	16.604	0.6537	3.6	0.14	0.8	0.03	72.5	73.0	10.6								16.7	11.4	1.46
	1.6250	73.431	2.8910	23.012	0.9060	19.812	0.7800	18.186	0.7160	3.6	0.14	2.4	0.09	72.5	73.0	10.6								16.7	11.4	1.46
	1.6250	76.200	3.0000	18.009	0.7090	17.384	0.6844	14.288	0.5625	1.6	0.06	1.6	0.06	64.7	63.3	9.15								14.9	12.4	1.20
	1.6250	76.200	3.0000	18.009	0.7090	17.384	0.6844	14.288	0.5625	1.6	0.06	1.6	0.06	64.7	63.3	9.15								14.9	12.4	1.20
	1.6250	76.200	3.0000	22.225	0.8750	23.020	0.9063	17.462	0.6875	3.6	0.14	0.8	0.03	82.9	83.3	12.3								19.2	12.9	1.49
	1.6250	76.200	3.0000	22.225	0.8750	23.020	0.9063	17.462	0.6875	3.6	0.14	3.2	0.13	82.9	83.3	12.3								19.2	12.9	1.49
	1.6250	76.200	3.0000	22.225	0.8750	23.020	0.9063	17.462	0.6875	0.8	0.03	0.8	0.03	82.9	83.3	12.3								19.2	12.9	1.49
	1.6250	76.200	3.0000	25.400	1.0000	23.020	0.9063	20.638	0.8125	3.6	0.14	2.4	0.09	82.9	83.3	12.3								19.2	12.9	1.49
	1.6250	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	0.8	0.03	1.2	0.05	85.0	74.8	11.4								19.6	12.9	1.49
	1.6250	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	3.6	0.14	1.2	0.05	85.0	74.8	11.4								19.6	12.9	1.49
	1.6250	80.000	3.1496	28.575	1.1250	29.977	1.1802	17.826	0.7018	3.6	0.14	1.2	0.05	85.0	74.8	11.4								19.6	12.9	1.49
	1.6250	80.000	3.1496	31.750	1.2500	29.977	1.1802	21.000	0.8268	3.6	0.14	2.4	0.09	85.0	74.8	11.4								19.6	12.9	1.49
	1.6250	80.167	3.1562	25.400	1.0000	25.400	1.0000	20.638	0.8125	0.8	0.03	3.2	0.13	101	105	15.8								23.5	12.8	1.83
	1.6250	80.167	3.1562	29.370	1.1563	25.400	1.0000	24.608	0.9688	3.6	0.14	3.2	0.13	101	105	15.8								23.5	12.8	1.83
	1.6250	82.550	3.2500	26.543	1.0450	25.654	1.0100	20.193	0.7950	3.6	0.14	3.2	0													

## TS type

$d$  (41.275) ~ (44.450) mm  
(1.6250) ~ (1.7500) inch



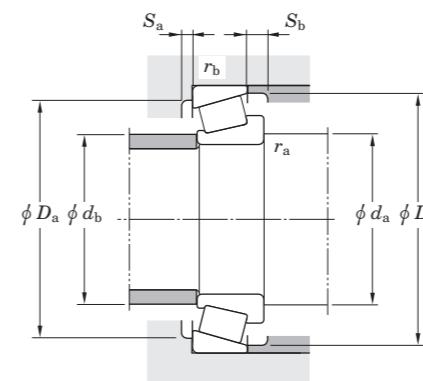
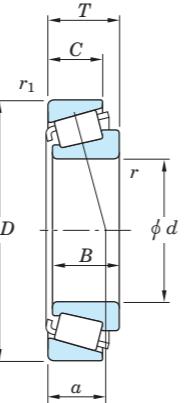
$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_r$	Fatigue load limit (kN) $C_{0r}$	Bearing No.		Load center a mm	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$										
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r$ (min.) mm	$r$ (min.) inch	$r_1$ (min.) mm	$r_1$ (min.) inch	Inner ring (Cone)	Outer ring (Cup)	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch														
41.275	1.6250	93.662	3.6875	31.750	1.2500	31.750	1.2500	25.400	1.0000	3.6	0.14	3.2	0.13	131	123	18.8				49162	49368	22.9	0.90	55.0	2.17	49.0	1.93	82.0	3.23	87.0	3.43	0.36	1.67	0.92	30.6	18.8	1.62
	1.6250	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	0.8	0.03	3.2	0.13	132	134	20.2				46162	46368	24.0	0.94	52.0	2.05	51.0	2.01	79.0	3.11	87.0	3.43	0.40	1.49	0.82	30.8	21.1	1.46
	1.6250	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	1.2	0.05	2.4	0.09	129	122	18.8				439	432	18.4	0.72	51.0	2.01	48.5	1.91	83.0	3.27	87.0	3.43	0.28	2.11	1.16	30.0	14.6	2.06
	1.6250	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	3.6	0.14	0.8	0.03	129	122	18.8				447	432A	18.4	0.72	55.0	2.17	48.5	1.91	84.0	3.31	87.0	3.43	0.28	2.11	1.16	30.0	14.6	2.06
	1.6250	95.250	3.7500	30.162	1.1875	29.370	1.1563	23.020	0.9063	3.6	0.14	3.2	0.13	130	140	20.7				HM804840	HM804810	26.5	1.04	61.0	2.40	54.0	2.13	81.0	3.19	91.0	3.58	0.55	1.10	0.60	30.4	28.4	1.07
	1.6250	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	3.6	0.14	3.2	0.13	164	159	24.8				526	522	22.2	0.87	57.0	2.24	50.0	1.97	89.0	3.50	95.0	3.74	0.29	2.10	1.16	38.4	18.7	2.05
	1.6250	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	0.8	0.03	3.2	0.13	164	159	24.8				526A	522	22.2	0.87	52.0	2.05	50.0	1.97	89.0	3.50	95.0	3.74	0.29	2.10	1.16	38.4	18.7	2.05
	1.6250	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	1.6	0.06	3.2	0.13	136	144	22.2				464A	453X	23.6	0.93	54.0	2.13	52.0	2.05	92.0	3.62	98.0	3.86	0.34	1.79	0.98	31.7	18.2	1.74
	1.6250	104.775	4.1250	36.512	1.4375	36.512	1.4375	28.575	1.1250	1.6	0.06	3.2	0.13	185	187	28.6				59162	59412	26.9	1.06	55.0	2.17	54.0	2.13	92.0	3.62	99.0	3.90	0.40	1.49	0.82	43.2	29.6	1.46
	1.6250	104.775	4.1250	36.512	1.4375	36.512	1.4375	28.575	1.1250	1.6	0.06	3.2	0.13	176	195	29.3				HM807035	HM807010	29.3	1.15	60.0	2.36	57.0	2.24	89.0	3.50	100.0	3.94	0.49	1.23	0.68	41.3	34.4	1.20
	1.6250	107.950	4.2500	27.783	1.0938	29.317	1.1542	22.225	0.8750	2.4	0.09	0.8	0.03	136	144	22.2				464	453A	23.6	0.93	56.0	2.20	52.0	2.05	97.0	3.82	100.0	3.94	0.34	1.79	0.98	31.7	18.2	1.74
	1.6250	107.950	4.2500	36.512	1.4375	36.957	1.4550	28.575	1.1250	3.6	0.14	3.2	0.13	172	172	26.8				541	532X	23.9	0.94	58.0	2.28	52.0	2.05	94.0	3.70	100.0	3.94	0.30	2.03	1.11	40.4	20.5	1.97
42.000	1.6535	76.200	3.0000	18.009	0.7090	17.384	0.6844	14.288	0.5625	2.0	0.08	1.6	0.06	64.7	63.3	9.15				11165XR	11300	17.5	0.69	51.0	2.01	46.0	1.81	67.0	2.64	72.0	2.83	0.49	1.23	0.68	14.9	12.4	1.20
	1.6535	76.200	3.0000	18.009	0.7090	17.384	0.6844	14.288	0.5625	4.3	0.17	3.6	0.14	64.7	63.3	9.15				11165XSR	11300	17.5	0.69	53.0	2.09	46.0	1.81	67.0	2.64	72.0	2.83	0.49	1.23	0.68	14.9	12.4	1.20
42.070	1.6563	90.488	3.5625	39.688	1.5625	40.386	1.5900	33.338	1.3125	3.6	0.14	3.2	0.13	166	169	25.9				4395	4335	25.6	1.01	58.0	2.28	51.0	2.01	77.0	3.03	85.0	3.35	0.28	2.11	1.16	38.8	18.9	2.06
42.850	1.6870	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	0.8	0																										

## TS type

**d (44.450) mm  
(1.7500) inch**



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

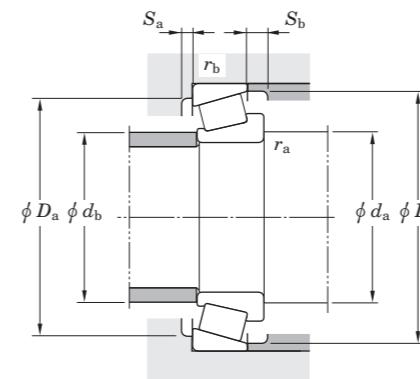
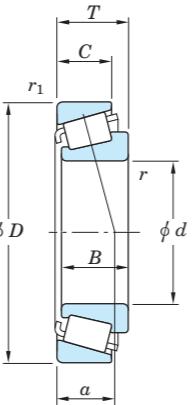
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										<b>Basic load ratings (kN)</b> $C_r$ $C_{0r}$	<b>Fatigue load limit (kN) <math>C_u</math></b>	<b>Bearing No.</b>	<b>Load center</b> <b>Inner ring (Cone)</b> <b>Outer ring (Cup)</b>	Mounting dimensions								<b>Con- stant e</b>	<b>Axial load factors</b> $Y_1$ $Y_0$	<b>Reference rating (kN) (500 rpm for 3 000 Hrs.)</b> <b>Radial</b> <b>Axial</b>	<b>Factor K</b>
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	a	<b>da</b> mm inch	<b>db</b> mm inch	<b>D<sub>a</sub></b> mm inch																
<b>44.450</b>	1.7500	85.000	3.3465	20.638	0.8125	21.692	0.8540	17.462	0.6875	0.8	0.03	1.2	0.05	89.6	81.7	12.4								20.7	10.8	1.91
	1.7500	85.000	3.3465	20.638	0.8125	21.692	0.8540	17.462	0.6875	3.6	0.14	1.2	0.05	89.6	81.7	12.4								20.7	10.8	1.91
	1.7500	85.000	3.3465	23.812	0.9375	25.400	1.0000	19.050	0.7500	3.6	0.14	2.4	0.09	96.8	100	15.1								22.5	12.9	1.75
	1.7500	85.000	3.3465	25.400	1.0000	25.608	1.0082	20.638	0.8125	3.6	0.14	1.2	0.05	100	106	16.0								23.3	13.8	1.69
	1.7500	87.312	3.4375	30.162	1.1875	30.886	1.2160	23.812	0.9375	5.6	0.22	3.2	0.13	120	120	18.2								27.9	14.6	1.91
	1.7500	88.900	3.5000	30.162	1.1875	29.370	1.1563	23.020	0.9063	3.6	0.14	3.2	0.13	124	125	18.5								28.8	16.9	1.07
	1.7500	90.000	3.5433	23.000	0.9055	21.692	0.8540	23.000	0.9055	2.4	0.09	2.0	0.08	89.6	81.7	12.4								20.7	10.8	1.91
	1.7500	90.488	3.5625	39.688	1.5625	40.386	1.5900	33.338	1.3125	3.6	0.14	3.2	0.13	166	169	25.9								38.8	18.9	2.06
	1.7500	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	3.6	0.14	0.8	0.03	129	137	20.9								30.1	17.4	1.73
	1.7500	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	6.4	0.25	3.2	0.13	129	137	20.9								30.1	17.4	1.73
	1.7500	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	6.4	0.25	0.8	0.03	129	137	20.9								30.1	17.4	1.73
	1.7500	93.662	3.6875	31.750	1.2500	31.750	1.2500	25.400	1.0000	3.6	0.14	3.2	0.13	131	123	18.8								30.6	18.8	1.62
	1.7500	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	0.8	0.03	3.2	0.13	132	134	20.2								30.6	18.8	1.62
	1.7500	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	3.6	0.14	3.2	0.13	132	134	20.2								30.8	21.1	1.46
	1.7500	93.662	3.6875	31.750	1.2500	31.750	1.2500	31.750	1.2500	31.750	1.2500	31.750	1.2500	132	134	20.2								30.8	21.1	1.46
	1.7500	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	3.6	0.14	1.2	0.05	132	134	20.2								30.8	21.1	1.46
	1.7500	95.250	3.7500	27.783	1.0938	28.575	1.1250	22.225	0.8750	0.8	0.03	2.4	0.09	135	141	21.6								31.4	17.7	1.77
	1.7500	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	0.8	0.03	2.4	0.09	129	122	18.8								30.0	14.6	2.06
	1.7500	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	3.6	0.14	0.8	0.03	129	122	18.8								30.0	14.6	2.06
	1.7500	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	3.6	0.14	0.8	0.03	129	122	18.8								30.0	14.6	2.06
	1.7500	95.250	3.7500	30.162	1.0938	29.302	1.1930	23.812	0.9375	6.4	0.25	3.2	0.13	130	140	20.7								30.0	14.6	2.06
	1.7500	95.250	3.7500	30.162	1.0938	29.302	1.1930	23.812	0.9375	3.6	0.14	2.4	0.09	130	140	20.7								30.4	28.4	1.07
	1.7500	95.250	3.7500	30.162	1.0938	29.302	1.1930	23.812	0.9375	3.6	0.14	2.4	0.09	130	140	20.7								30.4	28.4	1.07
	1.7500	95.250	3.7500	30.162	1.0938	29.302	1.1930	23.812	0																	

## TS type

d 44.869 ~ (47.625) mm

1.7665 ~ (1.8750) inch



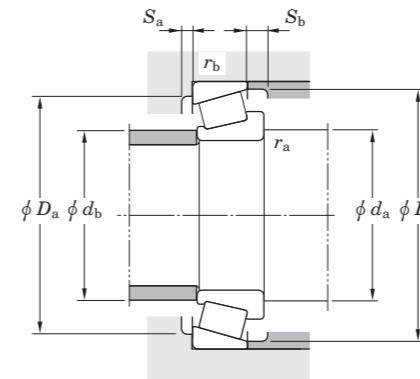
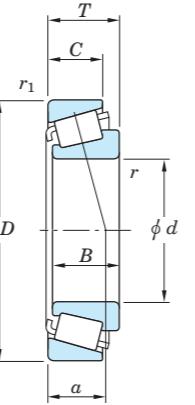
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	Y <sub>1</sub>

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$		Bearing No.		Load center a mm	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor Radial   Axial								
d mm	d inch	D mm	D inch	T mm	T inch	B mm	B inch	C mm	C inch	r (min.) mm	r (min.) inch	r <sub>1</sub> (min.) mm	r <sub>1</sub> (min.) inch	Inner ring (Cone)	Outer ring (Cup)	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch												
44.869	1.7665	92.075	3.6250	24.608	0.9688	25.400	1.0000	19.845	0.7813	3.6	0.14	0.8	0.03	107	119	17.9		28576R	28521	19.9	0.78	59.0	2.32	53.0	2.09	83.0	3.27	87.0	3.43	0.38	1.59	0.87	24.7	15.9	1.55
44.983	1.7710	85.000	3.3465	26.988	1.0625	25.400	1.0000	22.225	0.8750	1.6	0.06	2.4	0.09	96.8	100	15.1		25584	25527	20.7	0.81	53.0	2.09	51.0	2.01	73.0	2.87	78.0	3.07	0.33	1.79	0.99	22.5	12.9	1.75
	1.7710	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	3.6	0.14	3.2	0.13	129	137	20.9		3776	3720	22.2	0.87	59.0	2.32	53.0	2.09	82.0	3.23	88.0	3.46	0.34	1.77	0.97	30.1	17.4	1.73
	1.7710	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	4.3	0.17	3.2	0.13	164	159	24.8		527S	522	22.2	0.87	61.0	2.40	53.0	2.09	89.0	3.50	95.0	3.74	0.29	2.10	1.16	38.4	18.7	2.05
45.000	1.7717	85.000	3.3465	20.638	0.8125	21.692	0.8540	17.462	0.6875	1.6	0.06	1.2	0.05	89.6	81.7	12.4		358	354A	15.5	0.61	52.5	2.07	50.0	1.97	77.0	3.03	80.0	3.15	0.31	1.96	1.08	20.7	10.8	1.91
	1.7717	85.000	3.3465	20.638	0.8125	21.692	0.8540	17.462	0.6875	3.6	0.14	1.2	0.05	89.6	81.7	12.4		358A	354A	15.5	0.61	56.5	2.22	50.0	1.97	77.0	3.03	80.0	3.15	0.31	1.96	1.08	20.7	10.8	1.91
	1.7717	90.000	3.5433	20.000	0.7874	22.225	0.8750	15.875	0.6250	2.0	0.08	2.0	0.08	92.9	87.3	13.3		367	362	15.4	0.61	55.0	2.17	51.0	2.01	81.0	3.19	84.0	3.31	0.32	1.88	1.03	21.4	11.7	1.83
	1.7717	90.119	3.5480	23.000	0.9055	21.692	0.8540	21.808	0.8586	1.6	0.06	2.4	0.09	89.6	81.7	12.4		358	352	17.8	0.70	52.5	2.07	50.0	1.97	78.0	3.07	82.0	3.23	0.31	1.96	1.08	20.7	10.8	1.91
	1.7717	100.000	3.9370	25.000	0.9842	22.225	0.8750	21.824	0.8592	0.8	0.03	2.0	0.08	105	98.5	15.1		376	372	21.5	0.85	57.0	2.24	54.0	2.13	86.0	3.39	90.0	3.54	0.34	1.77	0.97	24.1	14.0	1.73
	1.7717	100.000	3.9370	25.000	0.9842	22.225	0.8750	21.824	0.8592	2.4	0.09	2.0	0.08	105	98.5	15.1		376A	372	21.5	0.85	57.0	2.24	54.0	2.13	86.0	3.39	90.0	3.54	0.34	1.77	0.97	24.1	14.0	1.73
	1.7717	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	2.4	0.09	3.2	0.13	136	144	22.2		458S	453X	23.6	0.93	59.0	2.32	55.0	2.17	92.0	3.62	98.0	3.86	0.34	1.79	0.98	31.7	18.2	1.74
	1.7717	104.775	4.1250	39.688	1.5625	40.157	1.5810	33.338	1.3125	3.6	0.14	3.2	0.13	189	211	32.3		4559	4535	27.3	1.07	62.0	2.44	59.0	2.32	90.0	3.54	99.0	3.90	0.34	1.79	0.98	44.4	25.4	1.74
45.230	1.7807	79.985	3.1490	19.842	0.7812	20.638	0.8125	15.080	0.5937	2.0	0.08	1.2	0.05	69.1	70.8	10.4		17887	17831	15.9	0.63	52.0	2.05	49.5	1.95	72.0	2.83	76.0	2.99	0.37	1.64	0.90	15.9	9.95	1.60
45.237	1.7810	84.138	3.3125	30.162	1.1875	30.886	1.2160	23.812	0.9375	3.6	0.14	3.2	0.13	120	120	18.2		3586R	3520	20.5	0.81	58.0	2.28	52.0	2.05	74.0	2.91	79.5	3.13	0.31	1.96	1.08	27.9	14.6	1.91
45.242	1.7812	73.431	2.8910	19.558	0.7700	19.812	0.7800	15.748	0.6200	3.6	0.14	0.8	0.03	70.0	78.1	11.4		LM102949	LM102910	14.7	0.58	56.0	2.20	50.0	1.97	68.0	2.68	70.0	2.76	0.31	1.97	1.08	16.1	8.40	1.92
	1.7812	77.788	3.0625	19.842	0.7812	19.842	0.7812	15.080	0.5937	3.6	0.14	0.8	0.03	71.7	73.5	10.7		LM603049	LM603011	17.5	0.69	57.0	2.24	50.0	1.97	71.0	2.80	74.0	2.91	0.43	1.41	0.77			

## TS type

$d$  (47.625) ~ (50.800) mm  
(1.8750) ~ (2.0000) inch

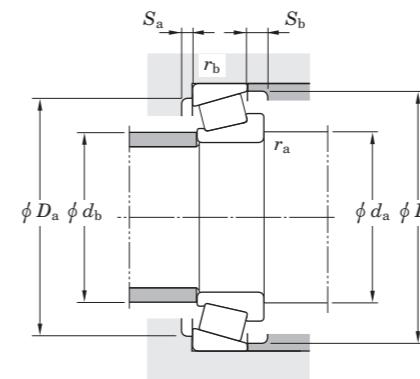
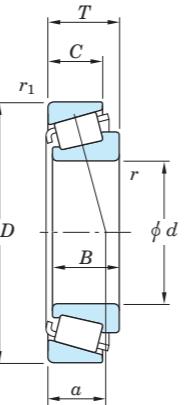


$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$									
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r$ (min.) mm	$r$ (min.) inch	$r_1$ (min.) mm	$r_1$ (min.) inch	$a$ mm	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch												
47.625	1.8750	101.600	4.0000	31.750	1.2500	29.370	1.1563	23.020	0.9063	3.6	0.14	3.2	0.13	143	143	21.9	49580	49520	24.1	0.95	62.0	2.44	59.0	2.32	88.0	3.46	96.0	3.78	0.40	1.50	0.82	33.4	22.8	1.46
	1.8750	101.600	4.0000	31.750	1.2500	31.750	1.2500	25.400	1.0000	6.4	0.25	3.2	0.13	143	143	21.9	49581	49520	24.1	0.95	68.0	2.68	59.0	2.32	88.0	3.46	96.0	3.78	0.40	1.50	0.82	33.4	22.8	1.46
	1.8750	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	3.6	0.14	3.2	0.13	164	159	24.8	528	522	22.2	0.87	62.0	2.44	55.0	2.17	89.0	3.50	95.0	3.74	0.29	2.10	1.16	38.4	18.7	2.05
	1.8750	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	1.6	0.06	3.2	0.13	164	159	24.8	528A	522	22.2	0.87	58.0	2.28	55.0	2.17	89.0	3.50	95.0	3.74	0.29	2.10	1.16	38.4	18.7	2.05
	1.8750	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	4.8	0.19	3.2	0.13	136	144	22.2	463	453X	23.6	0.93	65.0	2.56	56.0	2.20	92.0	3.62	98.0	3.86	0.34	1.79	0.98	31.7	18.2	1.74
	1.8750	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	0.8	0.03	3.2	0.13	136	144	22.2	467	453X	23.6	0.93	57.0	2.24	56.0	2.20	92.0	3.62	98.0	3.86	0.34	1.79	0.98	31.7	18.2	1.74
	1.8750	104.775	4.1250	30.162	1.1875	30.958	1.2188	23.812	0.9375	3.6	0.14	3.2	0.13	157	165	25.6	45282	45220	22.2	0.87	64.0	2.52	59.0	2.32	93.0	3.66	99.0	3.90	0.33	1.80	0.99	36.6	20.8	1.76
	1.8750	104.775	4.1250	36.512	1.4375	36.512	1.4375	28.575	1.1250	3.6	0.14	3.2	0.13	185	187	28.6	59187	59412	26.9	1.06	65.0	2.56	59.0	2.32	92.0	3.62	99.0	3.90	0.40	1.49	0.82	43.2	29.6	1.46
	1.8750	104.775	4.1250	36.512	1.4375	36.512	1.4375	28.575	1.1250	1.6	0.06	3.2	0.13	185	187	28.6	59188	59412	26.9	1.06	60.0	2.36	58.0	2.28	92.0	3.62	99.0	3.90	0.40	1.49	0.82	43.2	29.6	1.46
	1.8750	107.950	4.2500	27.783	1.0938	29.317	1.1542	22.225	0.8750	4.8	0.19	0.8	0.03	136	144	22.2	463	453A	23.6	0.93	65.0	2.56	56.0	2.20	97.0	3.82	100.0	3.94	0.34	1.79	0.98	31.7	18.2	1.74
	1.8750	107.950	4.2500	27.783	1.0938	29.317	1.1542	22.225	0.8750	0.8	0.03	0.8	0.03	136	144	22.2	467	453A	21.2	0.83	57.0	2.24	56.0	2.20	97.0	3.82	100.0	3.94	0.34	1.79	0.98	31.7	18.2	1.74
	1.8750	107.950	4.2500	36.512	1.4375	36.957	1.4550	28.575	1.1250	3.6	0.14	3.2	0.13	172	172	26.8	536	532X	23.9	0.94	62.0	2.44	56.0	2.20	94.0	3.70	100.0	3.94	0.30	2.03	1.11	40.4	20.5	1.97
	1.8750	117.475	4.6250	33.338	1.3125	31.750	1.2500	23.812	0.9375	3.6	0.14	0.8	0.03	162	152	23.2	66187R	66461	33.2	1.31	67.0	2.64	64.0	2.52	102.0	4.02	111.0	4.37	0.63	0.96	0.53	37.5	40.1	0.93
	1.8750	117.475	4.6250	33.338	1.3125	31.750	1.2500	23.812	0.9375	3.6	0.14	3.2	0.13	162	152	23.2	66187R	66462	33.2	1.31	67.0	2.64	64.0	2.52	100.0	3.94	111.0	4.37	0.63	0.96	0.53	37.5	40.1	0.93
	1.8750	120.040	4.7260	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	218	217	34.0	617	612A	27.3	1.07	65.0	2.56	59.0	2.32	103.0	4.06	109.0	4.29	0.31	1.91	1.05	50.9	27.4	1.86
	1.8750	120.650	4.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	218	217	34.0	617	612	27.3	1.07	65.0	2.56	59.0	2.32	105.0	4.13	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
48.412	1.9060	93.264	3.671																															

**TS type**  
**d (50.800) mm**  
**(2.0000) inch**



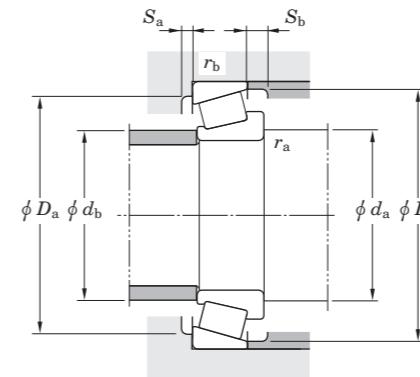
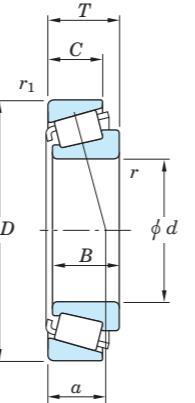
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Inner ring (Cone) Outer ring (Cup)	Mounting dimensions								Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K								
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	a	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																							
50.800	2.0000	83.312	3.2800	17.462	0.6875	17.462	0.6875	13.495	0.5313	3.6	0.14	0.8	0.03	62.5	65.5	9.55	18790	18721	17.4	0.69	62.0	2.44	56.0	2.20	73.0	2.87	78.0	3.07	0.41	1.48	0.81	14.4	9.95	1.44
	2.0000	85.725	3.3750	19.050	0.7500	18.263	0.7190	12.700	0.5000	1.6	0.06	1.6	0.06	63.8	66.4	9.55	18200	18337	22.7	0.89	59.0	2.32	56.0	2.20	76.0	2.99	81.0	3.19	0.57	1.06	0.58	14.6	14.2	1.03
	2.0000	88.900	3.5000	17.462	0.6875	17.462	0.6875	13.495	0.5313	3.6	0.14	1.2	0.05	62.5	65.5	9.55	18790	18724	17.4	0.69	62.0	2.44	56.0	2.20	78.0	3.07	82.0	3.23	0.41	1.48	0.81	14.4	9.95	1.44
	2.0000	88.900	3.5000	20.638	0.8125	17.462	0.6875	16.670	0.6563	3.6	0.14	1.2	0.05	62.5	65.5	9.55	18790	18723	22.7	0.89	62.0	2.44	56.0	2.20	78.0	3.07	82.0	3.23	0.41	1.48	0.81	14.4	9.95	1.44
	2.0000	88.900	3.5000	20.638	0.8125	22.225	0.8750	16.513	0.6501	1.6	0.06	1.2	0.05	92.9	87.3	13.3	368	362A	16.1	0.63	58.0	2.28	56.0	2.20	81.0	3.19	84.0	3.31	0.32	1.88	1.03	21.4	11.7	1.83
	2.0000	88.900	3.5000	20.638	0.8125	22.225	0.8750	16.513	0.6501	3.6	0.14	1.2	0.05	92.9	87.3	13.3	368A	362A	16.1	0.63	62.0	2.44	56.0	2.20	81.0	3.19	84.0	3.31	0.32	1.88	1.03	21.4	11.7	1.83
	2.0000	88.900	3.5000	20.638	0.8125	22.225	0.8750	16.513	0.6501	5.2	0.20	1.2	0.05	92.9	87.3	13.3	370A	362A	16.1	0.63	65.0	2.56	56.0	2.20	81.0	3.19	84.0	3.31	0.32	1.88	1.03	21.4	11.7	1.83
	2.0000	89.980	3.5425	24.750	0.9744	25.400	1.0000	19.987	0.7869	3.6	0.14	2.4	0.09	107	119	17.9	28580R	28520	20.0	0.79	63.0	2.48	57.0	2.24	81.0	3.19	86.0	3.39	0.38	1.59	0.87	24.7	15.9	1.55
	2.0000	92.075	3.6250	24.608	0.9688	25.400	1.0000	19.845	0.7813	3.6	0.14	0.8	0.03	107	119	17.9	28580R	28521	19.9	0.78	63.0	2.48	57.0	2.24	83.0	3.27	87.0	3.43	0.38	1.59	0.87	24.7	15.9	1.55
	2.0000	92.075	3.6250	27.780	1.0937	25.400	1.0000	23.017	0.9062	3.6	0.14	2.4	0.09	107	119	17.9	28580R	28523	23.1	0.91	63.0	2.48	57.0	2.24	81.0	3.19	86.0	3.39	0.38	1.59	0.87	24.7	15.9	1.55
	2.0000	93.264	3.6718	20.638	0.8125	22.225	0.8750	15.083	0.5938	2.4	0.09	1.2	0.05	105	98.5	15.1	375	374	17.1	0.67	60.0	2.36	57.0	2.24	85.0	3.35	88.0	3.46	0.34	1.77	0.97	24.2	14.0	1.73
	2.0000	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	0.8	0.03	0.8	0.03	129	137	20.9	3775	3730	22.2	0.87	58.0	2.28	58.0	2.28	84.0	3.31	88.0	3.46	0.34	1.77	0.97	30.1	17.4	1.73
	2.0000	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	3.6	0.14	3.2	0.13	129	137	20.9	3780	3720	22.2	0.87	64.0	2.52	58.0	2.28	82.0	3.23	88.0	3.46	0.34	1.77	0.97	30.1	17.4	1.73
	2.0000	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	3.6	0.14	0.8	0.03	129	137	20.9	3780	3730	22.2	0.87	64.0	2.52	58.0	2.28	84.0	3.31	88.0	3.46	0.34	1.77	0.97	30.1	17.4	1.73
	2.0000	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	6.4	0.25	3.2	0.13	129	137	20.9	3784	3730	22.2	0.87	70.0	2.76	58.0	2.28	84.0	3.31	88.0	3.46	0.34	1.77	0.97	30.1	17.4	1.73
	2.0000	95.250	3.7500	27.783	1.0938	28.575	1.1250	22.225	0.8750	3.6	0.14	0.8	0.03	135	141	21.6	33889	33822	20.4	0.80	64.0	2.52	58.0	2.28	86.0	3.39	90.0	3.54	0.33	1.82	1.00	31.4	17.7	1.77
	2.0000	96.838	3.8125	21.000	0.8268	21.946	0.8640	15.875	0.6250	1.6	0.06	0.8	0.03	101	101	15.3	385AS	382A	17.4	0														

## TS type

$d$  (50.800) ~ (53.975) mm  
(2.0000) ~ (2.1250) inch



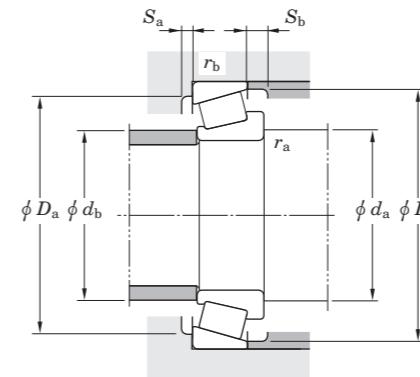
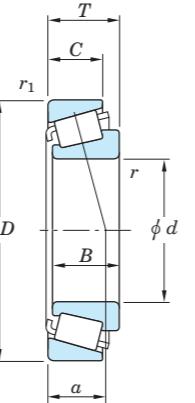
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

	$d$ mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Inner ring (Cone) Outer ring (Cup)	Mounting dimensions								Constant $e$	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor $K$									
		$D$ mm inch	$T$ mm inch	$B$ mm inch	$C$ mm inch	$r$ (min.) mm inch	$r_1$ (min.) mm inch	$a$ mm inch	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																						
50.800	2.0000	120.000	4.7244	40.023	1.5757	41.275	1.6250	30.988	1.2200	3.6	0.14	3.0	0.12	218	217	34.0	619	613X	27.3	1.07	67.0	2.64	61.0	2.40	104.0	4.09	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
	2.0000	120.040	4.7260	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	1.6	0.06	218	217	34.0	619	612A	27.3	1.07	67.0	2.64	61.0	2.40	103.0	4.06	109.0	4.29	0.31	1.91	1.05	50.9	27.4	1.86
	2.0000	120.251	4.7343	44.450	1.7500	43.764	1.7230	36.512	1.4375	1.2	0.05	3.2	0.13	276	318	43.6	5565R	5520	31.9	1.26	67.0	2.64	65.0	2.56	110.0	4.33	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
	2.0000	120.650	4.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	218	217	34.0	619	612	27.3	1.07	67.0	2.64	61.0	2.40	105.0	4.13	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
	2.0000	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	2.4	0.09	3.2	0.13	202	223	34.8	555	553X	28.7	1.13	66.0	2.60	62.0	2.44	108.0	4.25	115.0	4.53	0.35	1.73	0.95	47.1	27.9	1.69
	2.0000	122.238	4.8125	43.658	1.7188	43.764	1.7230	36.512	1.4375	1.2	0.05	3.2	0.13	276	318	43.6	5565R	5535	31.1	1.22	67.0	2.64	65.0	2.56	106.0	4.17	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
	2.0000	127.000	5.0000	36.512	1.4375	36.512	1.4375	26.988	1.0625	3.6	0.14	1.6	0.06	209	235	36.2	HM813836	HM813811	32.9	1.30	72.0	2.83	66.0	2.60	113.0	4.45	121.0	4.76	0.50	1.20	0.66	48.6	41.7	1.17
	2.0000	127.000	5.0000	44.450	1.7500	44.450	1.7500	34.925	1.3750	3.6	0.14	3.2	0.13	259	269	41.0	65200	65500	35.2	1.39	75.0	2.95	69.0	2.72	107.0	4.21	119.0	4.69	0.49	1.23	0.68	60.6	50.5	1.20
	2.0000	127.000	5.0000	44.450	1.7500	44.450	1.7500	34.925	1.3750	3.6	0.14	1.2	0.05	259	269	41.0	65200	65501	35.2	1.39	75.0	2.95	69.0	2.72	110.0	4.33	120.0	4.72	0.49	1.23	0.68	60.6	50.5	1.20
	2.0000	136.525	5.3750	46.038	1.8125	44.450	1.7500	36.512	1.4375	3.6	0.14	3.2	0.13	259	269	41.0	65200	65537	36.7	1.44	75.0	2.95	69.0	2.72	110.0	4.33	120.0	4.72	0.49	1.23	0.68	60.6	50.5	1.20
51.592	2.0312	88.900	3.5000	20.638	0.8125	22.225	0.8750	16.513	0.6501	2.0	0.08	1.2	0.05	92.9	87.3	13.3	368S	362A	16.1	0.63	59.0	2.32	56.0	2.20	81.0	3.19	84.0	3.31	0.32	1.88	1.03	21.4	11.7	1.83
	2.0312	100.000	3.9370	25.000	0.9842	22.225	0.8750	21.824	0.8592	1.6	0.06	2.0	0.08	105	98.5	15.1	377S	372	21.5	0.85	60.0	2.36	58.0	2.28	86.0	3.39	90.0	3.54	0.34	1.77	0.97	24.1	14.0	1.73
52.388	2.0625	92.075	3.6250	24.608	0.9688	25.400	1.0000	19.845	0.7813	3.6	0.14	0.8	0.03	107	119	17.9	28584R	28521	19.9	0.78	65.0	2.56	58.0	2.28	83.0	3.27	87.0	3.43	0.38	1.59	0.87	24.7	15.9	1.55
	2.0625	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	2.4	0.09	0.8	0.03	129	137	20.9	3767	3730	22.2	0.87	63.0	2.48	59.0	2.32	84.0	3.31	88.0	3.46	0.34	1.77	0.97	30.1	17.4	1.73
	2.0625	95.250	3.7500	27.783	1.0938	28.575	1.1250	22.225	0.8750	1.6	0.06	0.8	0.03	135	141	21.6	33890	33822	20.4	0.80	61.0	2.40	59.0	2.32	86.0	3.39	90.0	3.54	0.33	1.82	1.00	31.4	17.7	1.77
	2.0625	95.250	3.7500	27.783	1.0938	28.575	1.1250	22.225	0.8750	3.6	0.14	0.8	0.03	135	141	21.6	33891	33822	20.4	0.80	66.0	2.60	59.0	2.32	86.0	3.39	90.0	3.54	0.33	1.82	1.00	31.4	17.7	1.77
	2.0625	100.000	3.93																															

## TS type

$d$  (53.975) ~ (57.150) mm  
(2.1250) ~ (2.2500) inch



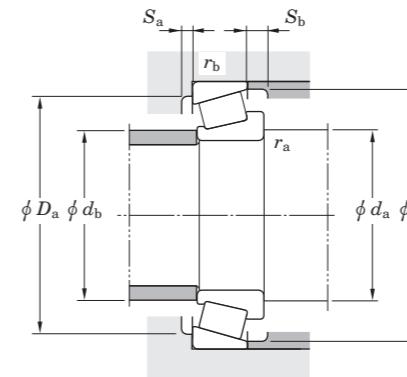
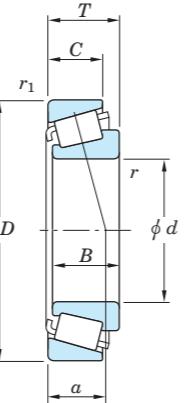
$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	D mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K										
		T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	a mm inch	$d_a$ mm inch	$d_b$ mm inch					$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																
53.975 2.1250	127.000 130.175	5.0000 5.1250	44.450 41.275	1.7500 1.6250	44.450 41.275	1.7500 1.6250	34.925 31.750	1.3750 1.2500	3.6 3.6	0.14 0.14	3.2 3.2	0.13 0.13	259 246	269 267	41.0 41.8	65212 636	65500 633	35.2 30.3	1.39 1.19	77.0 73.0	3.03 2.87	71.0 67.0	2.80 2.64	107.0 116.0	4.21 4.57	119.0 124.0	4.69 4.88	0.49 0.36	1.23 1.66	0.68 0.91	60.6 57.4	50.5 35.5	1.20 1.62
54.813 2.1580	135.755	5.3447	53.975	2.1250	56.007	2.2050	44.450	1.7500	0.8	0.03	3.2	0.13	333	357	49.3	6380	6320	34.8	1.37	70.0	2.76	68.0	2.68	117.0	4.61	126.0	4.96	0.32	1.85	1.02	78.4	43.5	1.80
54.986 2.1648	97.630	3.8437	24.608	0.9688	24.608	0.9688	19.446	0.7656	2.4	0.09	0.8	0.03	113	131	19.7	28680X	28622	21.2	0.83	65.0	2.56	58.0	2.28	88.0	3.46	92.0	3.62	0.40	1.49	0.82	26.1	17.9	1.45
54.988 2.1649	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	2.4	0.09	3.2	0.13	136	144	22.2	466	453X	23.6	0.93	67.0	2.64	61.0	2.40	92.0	3.62	98.0	3.86	0.34	1.79	0.98	31.7	18.2	1.74
	107.950	4.2500	27.783	1.0938	29.317	1.1542	22.225	0.8750	2.4	0.09	0.8	0.03	136	144	22.2	466	453A	23.6	0.93	67.0	2.64	61.0	2.40	97.0	3.82	100.0	3.94	0.34	1.79	0.98	31.7	18.2	1.74
	110.000	4.3307	27.795	1.0943	29.317	1.1542	27.000	1.0630	2.4	0.09	2.0	0.08	136	144	22.2	466	454	25.7	1.01	67.0	2.64	61.0	2.40	96.0	3.78	100.0	3.94	0.34	1.79	0.98	31.7	18.2	1.74
54.991 2.1650	135.755	5.3447	53.975	2.1250	56.007	2.2050	44.450	1.7500	3.6	0.14	3.2	0.13	333	357	49.3	6381	6320	34.8	1.37	76.0	2.99	70.0	2.76	117.0	4.61	126.0	4.96	0.32	1.85	1.02	78.4	43.5	1.80
55.000 2.1654	96.838	3.8125	21.000	0.8268	21.946	0.8640	15.875	0.6250	2.4	0.09	0.8	0.03	101	101	15.3	385	382A	17.4	0.69	65.0	2.56	61.0	2.40	89.0	3.50	92.0	3.62	0.35	1.69	0.93	23.2	14.1	1.65
	96.838	3.8125	21.000	0.8268	21.946	0.8640	15.875	0.6250	3.6	0.14	0.8	0.03	101	101	15.3	385X	382A	17.4	0.69	67.0	2.64	61.0	2.40	89.0	3.50	92.0	3.62	0.35	1.69	0.93	23.2	14.1	1.65
	98.425	3.8750	21.000	0.8268	21.946	0.8640	17.826	0.7018	2.4	0.09	0.8	0.03	101	101	15.3	385	382	17.4	0.69	65.0	2.56	61.0	2.40	89.0	3.50	92.0	3.62	0.35	1.69	0.93	23.2	14.1	1.65
	100.000	3.9370	25.400	1.0000	21.946	0.8640	22.225	0.8750	2.4	0.09	1.2	0.05	101	101	15.3	385	383X	21.8	0.86	65.0	2.56	61.0	2.40	87.0	3.43	93.0	3.66	0.35	1.69	0.93	23.2	14.1	1.65
	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	0.8	0.03	3.2	0.13	148	161	25.0	475	472A	24.9	0.98	67.0	2.64	66.0	2.60	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	2.0	0.08	3.2	0.13	148	161	25.0	475X	472A	24.9	0.98	69.0	2.72	66.0	2.60	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	120.650	4.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	0.8	0.03	3.2	0.13	218	217	34.0	622X	612	27.3	1.07	66.0	2.60	64.0	2.52	105.0	4.13	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
55.006 2.1656	120.650	4.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	0.8	0.03	3.2	0.13	218	217	34.0	622A	612	27.3	1.07	66.0	2.60	64.0	2.52	105.0	4.13	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
55.474 2.1840	96.838	3.8125	21.000	0.8268	21.946	0.8640	15.875	0.6250	2.4	0.09	0.8	0.03	101	101	15.3	386	382A	17.4	0.69	65.0	2.56	61.0	2.40	89.0	3.50	92.0	3.62	0.35	1.69	0.93	23.2	14.1	1.65
55.562 2.1875	97.630	3.8437	24.608	0.9688	24.608	0.9688	19.446	0.7656	3.6	0.14	0																						

## TS type

$d$  (57.150) ~ (60.000) mm  
(2.2500) ~ (2.3622) inch



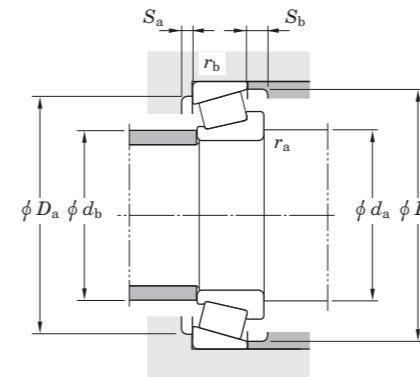
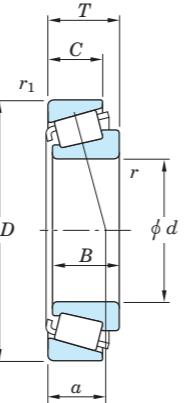
$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	D mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K											
		T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	Inner ring (Cone)	Outer ring (Cup)	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																						
57.150	2.2500	110.000	4.3307	22.000	0.8661	21.996	0.8660	22.000	0.8661	2.4	0.09	0.8	0.03	109	116	17.7							25.0	17.2	1.46									
	2.2500	111.125	4.3750	22.000	0.8661	21.996	0.8660	18.824	0.7411	2.4	0.09	1.2	0.05	109	116	17.7	390	394	21.3	0.84	70.0	2.76	66.0	2.60	102.0	4.02	104.5	4.11	0.40	1.49	0.82	25.0	17.2	1.46
	2.2500	112.712	4.4375	22.225	0.8750	21.996	0.8660	15.875	0.6250	2.4	0.09	3.2	0.13	109	116	17.7	390	393AS	21.3	0.84	70.0	2.76	66.0	2.60	101.0	3.98	105.0	4.13	0.40	1.49	0.82	25.0	17.2	1.46
	2.2500	112.712	4.4375	30.162	1.1875	30.048	1.1830	23.812	0.9375	3.6	0.14	3.2	0.13	139	164	25.1	390	393A	21.5	0.85	70.0	2.76	66.0	2.60	100.0	3.94	105.0	4.13	0.40	1.49	0.82	25.0	17.2	1.46
	2.2500	112.712	4.4375	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	3.2	0.13	184	207	32.1	3979	3920	25.9	1.02	72.0	2.83	66.0	2.60	99.0	3.90	106.0	4.17	0.40	1.49	0.82	32.4	22.3	1.46
	2.2500	112.712	4.4375	30.162	1.1875	30.162	1.1875	23.812	0.9375	7.9	0.31	3.2	0.13	184	207	32.1	39580	39520	23.3	0.92	72.0	2.83	66.0	2.60	101.0	3.98	107.0	4.21	0.34	1.77	0.97	42.6	24.7	1.72
	2.2500	112.712	4.4375	30.162	1.1875	30.162	1.1875	23.812	0.9375	184	207	32.1	39581	39520	23.3	0.92	81.0	3.19	66.0	2.60	101.0	3.98	107.0	4.21	0.34	1.77	0.97	42.6	24.7	1.72				
	2.2500	112.712	4.4375	36.512	1.4375	30.162	1.1875	30.162	1.1875	3.6	0.14	3.2	0.13	184	207	32.1	39580	39522	29.7	1.17	72.0	2.83	66.0	2.60	101.0	3.98	107.0	4.21	0.34	1.77	0.97	42.6	24.7	1.72
	2.2500	117.475	4.6250	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	0.8	0.03	148	179	27.4	33225	33461	27.8	1.09	74.0	2.91	68.0	2.68	106.0	4.17	0.44	1.38	0.76	34.4	25.6	1.34		
	2.2500	117.475	4.6250	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	3.2	0.13	148	179	27.4	33225	33462	27.8	1.09	74.0	2.91	68.0	2.68	104.0	4.09	112.0	4.41	0.44	1.38	0.76	34.4	25.6	1.34
	2.2500	117.475	4.6250	33.338	1.3125	31.750	1.2500	23.812	0.9375	3.6	0.14	0.8	0.03	162	152	23.2	66225R	66461	33.2	1.31	76.0	2.99	69.0	2.72	102.0	4.02	111.0	4.37	0.63	0.96	0.53	37.5	40.1	0.93
	2.2500	120.040	4.7260	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	218	217	34.0	623	612A	27.3	1.07	72.0	2.83	66.0	2.60	103.0	4.06	109.0	4.29	0.31	1.91	1.05	50.9	27.4	1.86
	2.2500	120.650	4.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	218	217	34.0	623	612	27.3	1.07	72.0	2.83	66.0	2.60	105.0	4.13	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
	2.2500	120.650	4.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	218	217	34.0	623A	612	27.3	1.07	78.0	3.07	66.0	2.60	105.0	4.13	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
	2.2500	122.238	4.8125	33.338	1.3125	31.750	1.2500	23.812	0.9375	3.6	0.14	3.2	0.13	160	153	23.3	66587	66520	35.4	1.39	77.0	3.03	71.0	2.80	105.0	4.13	116.0	4.57	0.67	0.90	0.50	37.1	42.2	0.88
	2.2500	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	3.6	0.14	3.2	0.13	202	223	34.8	555S	553X	28.7	1.13	73.0	2.87	67.0	2.64	108.0	4.25	115.0	4.53	0.35	1.73	0.95	47.1	27.9	1.69
	2.2500	123.825	4.8750	38.100	1.5000	36.678	1.4440	30.162	1.1875	7.9	0.31	3.2	0.13	202	223	34.8	555SA	552A	28.7	1.13	82.0	3.23	67.0	2.64	109.0	4.29	116.0	4.57	0.35	1.73	0.95	47.1	27.9	1.69
	2.2500	127.000	5.0000	44.450	1.7500	4																												

## TS type

$d$  (60.000) ~ (63.500) mm  
(2.3622) ~ (2.5000) inch



$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

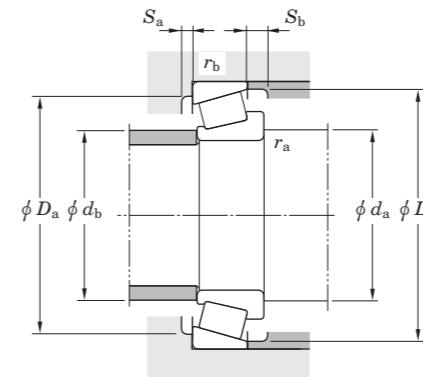
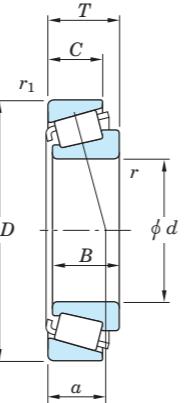
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										$C_r$ $C_{0r}$	Basic load ratings (kN) $C_u$	Fatigue load limit	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor K			
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	Inner ring (Cone)	Outer ring (Cup)	$d_a$ mm inch	$d_b$ mm inch						$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch									
	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch						mm	inch	mm	inch	mm	inch							
60.000	2.3622	112.712	4.4375	30.162	1.1875	30.048	1.1830	23.812	0.9375	3.6	0.14	0.8	0.03	139	164	25.1							0.40	1.49	0.82	32.4	22.3	1.46
	2.3622	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	2.0	0.08	3.2	0.13	148	161	25.0							0.38	1.56	0.86	34.5	22.7	1.52
	2.3622	120.000	4.7244	29.794	1.1730	29.007	1.1420	24.237	0.9542	1.6	0.06	2.0	0.08	148	161	25.0							0.38	1.56	0.86	34.5	22.7	1.52
	2.3622	122.238	4.8125	33.338	1.3125	31.750	1.2500	23.812	0.9375	3.6	0.14	3.2	0.13	160	153	23.3							0.67	0.90	0.50	37.1	42.2	0.88
	2.3622	122.238	4.8125	33.338	1.3125	31.750	1.2500	23.812	0.9375	0.8	0.03	3.2	0.13	160	153	23.3							0.67	0.90	0.50	37.1	42.2	0.88
60.325	2.3750	100.000	3.9370	25.400	1.0000	25.400	1.0000	19.845	0.7813	3.6	0.14	3.2	0.13	115	137	20.6							0.43	1.41	0.78	26.6	19.3	1.38
	2.3750	100.000	3.9370	25.400	1.0000	25.400	1.0000	19.845	0.7813	3.6	0.14	0.8	0.03	115	137	20.6							0.43	1.41	0.78	26.6	19.3	1.38
	2.3750	101.600	4.0000	25.400	1.0000	25.400	1.0000	19.845	0.7813	3.6	0.14	3.2	0.13	115	137	20.6							0.43	1.41	0.78	26.6	19.3	1.38
	2.3750	112.712	4.4375	30.162	1.1875	30.048	1.1830	23.812	0.9375	3.6	0.14	0.8	0.03	139	164	25.1							0.40	1.49	0.82	32.4	22.3	1.46
	2.3750	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	7.9	0.31	3.2	0.13	202	223	34.8							0.35	1.73	0.95	47.1	27.9	1.69
	2.3750	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	2.4	0.09	3.2	0.13	202	223	34.8							0.35	1.73	0.95	47.1	27.9	1.69
	2.3750	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	3.6	0.14	3.2	0.13	202	223	34.8							0.35	1.73	0.95	47.1	27.9	1.69
	2.3750	122.238	4.8125	43.658	1.7188	43.764	1.7230	36.512	1.4375	0.8	0.03	3.2	0.13	276	318	43.6							0.35	1.73	0.95	47.1	27.9	1.69
	2.3750	127.000	5.0000	36.512	1.4375	36.512	1.4375	26.988	1.0625	3.6	0.14	1.6	0.06	209	235	36.2							0.34	1.78	0.98	55.5	32.0	1.73
	2.3750	127.000	5.0000	36.512	1.4375	36.512	1.4375	26.988	1.0625	1.6	0.06	3.2	0.13	209	235	36.2							0.34	1.78	0.98	55.5	32.0	1.73
61.912	2.4375	127.000	5.0000	44.450	1.7500	44.450	1.7500	34.925	1.3750	3.6	0.14	3.2	0.13	259	269	41.0							0.49	1.23	0.68	60.6	50.5	1.20
	2.4375	127.000	5.0000	44.450	1.7500	44.450	1.7500	34.925	1.3750	1.6	0.06	3.2	0.13	259	269	41.0							0.49	1.23	0.68	60.6	50.5	1.20
	2.4375	130.175	5.1250	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	246	267	41.8							0.36	1.66	0.91	57.4	35.5	1.62
	2.4375	135.755	5.3447	53.975	2.1250	56.007	2.2050	44.450	1.7500	3.6	0.14	3.2	0.13	333	357	49.3							0.32	1.85	1.02	78.4	43.5	1.80
	2.4375	136.525	5.3750	46.038	1.8125	46.038	1.8125	36.512	1.4375	3.6	0.14	3.2	0.13	290	369	49.6							0.47	1.27	0.70	67.8	54.8	1.24
	2.4375	140.000	5.4307	46.038	1.8125	46.038	1.8125	31.750	1.2500	3.6	0.14	3.2	0.13	306	278	38.3							0.66	0.91	0.50	71.3	79.9	0.89
	2.4375	140.000	5.4307	46.038	1.8125																							

## TS type

*d* (63.500) ~ (66.675) mm

(2.5000) ~ (2.6250) inch



$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
$X$	$Y$
1	0
	0.4
	$Y_1$

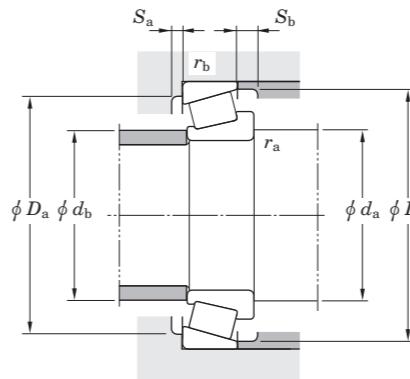
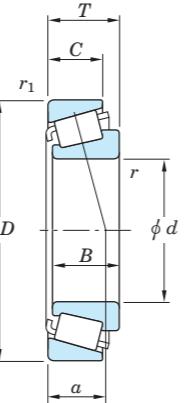
Note) The Values of “ $e$ ” “ $Y_1$ ” and “ $Y_0$ ” are given in the table below.

Boundary dimensions												Basic load ratings (kN)		Fatigue load limit (kN)	Bearing No.		Load center	Mounting dimensions						Con- stant	Axial load factors	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor K								
d mm	D mm	T mm	B mm	C mm	r (min.) mm	r <sub>1</sub> (min.) mm	C <sub>r</sub>	C <sub>0r</sub>	Fatigue load limit (kN)	Inner ring (Cone)	Outer ring (Cup)	a mm	d <sub>a</sub> mm	d <sub>b</sub> mm	D <sub>a</sub> mm	D <sub>b</sub> mm	e	Y <sub>1</sub>	Y <sub>0</sub>	Radial	Axial														
63.500	2.5000	112.712	4.4375	30.162	1.1875	30.048	1.1830	23.812	0.9375	3.6	0.14	0.8	0.03	139	164	25.1	3982	3925	25.9	1.02	77.0	3.03	71.0	2.80	101.0	3.98	106.0	4.17	0.40	1.49	0.82	32.4	22.3	1.46	
	2.5000	112.712	4.4375	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	3.2	0.13	184	207	32.1		39585	39520	23.3	0.92	77.0	3.03	71.0	2.80	101.0	3.98	107.0	4.21	0.34	1.77	0.97	42.6	24.7	1.72
	2.5000	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	0.8	0.03	3.2	0.13	148	161	25.0		477	472A	24.9	0.98	73.0	2.87	72.0	2.83	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.5000	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	3.6	0.14	3.2	0.13	148	161	25.0	483	472A	24.9	0.98	78.0	3.07	72.0	2.83	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52	
	2.5000	120.000	4.7244	29.794	1.1730	29.007	1.1420	24.237	0.9542	0.8	0.03	2.0	0.08	129	161	18.8		477	472	25.7	1.01	73.0	2.87	72.0	2.83	108.0	4.25	113.0	4.45	0.38	1.56	0.86	34.5	22.7	1.52
	2.5000	120.000	4.7244	29.794	1.1730	30.162	1.1875	23.444	0.9230	0.8	0.03	0.8	0.03	148	179	27.4		33251	33472	27.4	1.08	73.0	2.87	72.0	2.83	107.0	4.21	113.0	4.45	0.44	1.38	0.76	34.4	25.6	1.34
	2.5000	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	3.6	0.14	3.2	0.13	202	223	34.8	559	553X	28.7	1.13	78.0	3.07	72.0	2.83	108.0	4.25	115.0	4.53	0.35	1.73	0.95	47.1	27.9	1.69	
	2.5000	122.238	4.8125	38.354	1.5100	38.100	1.5000	29.718	1.1700	3.6	0.14	3.2	0.13	238	249	39.1		HM212046	HM212011	27.6	1.09	80.0	3.15	73.0	2.87	108.0	4.25	116.0	4.57	0.34	1.78	0.98	55.5	32.0	1.73
	2.5000	122.238	4.8125	38.354	1.5100	38.100	1.5000	29.718	1.1700	7.1	0.28	1.6	0.06	238	249	39.1		HM212047	HM212010	27.6	1.09	87.0	3.43	73.0	2.87	110.0	4.33	116.0	4.57	0.34	1.78	0.98	55.5	32.0	1.73
	2.5000	122.238	4.8125	43.658	1.7188	43.764	1.7230	36.512	1.4375	5.2	0.20	3.2	0.13	276	318	43.6	5564R	5535	31.1	1.22	79.0	3.11	72.0	2.83	106.0	4.17	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63	
	2.5000	122.238	4.8125	43.658	1.7188	43.764	1.7230	36.512	1.4375	3.6	0.14	3.2	0.13	276	318	43.6		5584R	5535	31.1	1.22	81.0	3.19	75.0	2.95	106.0	4.17	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
	2.5000	122.238	4.8125	51.595	2.0313	51.702	2.0355	36.512	1.4375	3.6	0.14	3.2	0.13	276	318	43.6		5552R	5535	39.0	1.54	81.0	3.19	72.0	2.83	106.0	4.17	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
	2.5000	123.825	4.8750	30.162	1.1875	29.007	1.1420	24.605	0.9687	0.8	0.03	3.2	0.13	148	161	25.0	477	472X	26.0	1.02	73.0	2.87	72.0	2.83	109.0	4.29	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52	
	2.5000	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	3.6	0.14	3.2	0.13	196	226	35.3		565	563	28.6	1.13	80.0	3.15	73.0	2.87	112.0	4.41	120.0	4.72	0.36	1.65	0.91	45.8	28.5	1.61
	2.5000	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	6.4	0.25	3.2	0.13	196	226	35.3		565S	563	28.6	1.13	86.0	3.39	73.0	2.87	112.0	4.41	120.0	4.72	0.36	1.65	0.91	45.8	28.5	1.61
	2.5000	127.000	5.0000	36.512	1.4375	36.512	1.4375	26.988	1.0625	3.6	0.14	1.6	0.06	209	235	36.2	HM813842	HM813811	32.9	1.30	82.0	3.23	76.0	2.99	113.0	4.45	121.0	4.76	0.50	1.20	0.66	48.6	41.7	1.17	
	2.5000	130.175	5.1250	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	246	267	41.8		639	633	30.3	1.19	81.0	3.19	74.0	2.91	116.0	4.57	124.0	4.88	0.36	1.66	0.91	57.4	35.5	1.62
	2.5000	135.755	5.3447	53.975	2.1250	56.007	2.2050	44.450	1.7500	4.3	0.17	3.2	0.13	333	357	49.3		6382	6320	34.8	1.37	84.0	3.31	77.0	3.03	117.0	4.61	126.0	4.96	0.32	1.85	1.02	78.4	43.5	1.80
	2.5000	136.525	5.3750	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	302	308	48.1	H414235	H414210	30.3	1.19	82.0	3.23	78.0	3.07	121.0	4.76	129.0	5.08	0.36	1.67	0.92	70.0	43.1	1.62	
	2.5000	136.525	5.3750	46.038	1.8125	46.038	1.8125	36.512	1.4375	3.6	0.14	3.2	0.13	290	369	49.6		H715336	H715311	37.0	1.46	87.0	3.43	80.0	3.15	118.0	4.65	132.0	5.20	0.47	1.27	0.70	67.8	54.8	1.24
	2.5000	149.225	5.8750	53.975	2.1250	54.229	2.1350	44.450	1.7500	3.6	0.14	3.2	0.13	357	404	54.4		6475	6420	39.3	1.55	86.0	3.39	81.0	3.19	129.0	5.08	141.0	5.55	0.36	1.66	0.91	83.9	51.9	1.62
	2.5000	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	3.6	0.14	3.2	0.13	330	368	50.1	745SR	742	32.4	1.28	84.0	3.31	77.0	3.03	134.0	5.28	142.0	5.59	0.33	1.84	1.01	77.3	43.0	1.80	
	2.5575	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3		656	653	33.4	1.31	86.0	3.39	79.0	3.11	131.0	5.16	139.0	5.47	0.41	1.47	0.81	60.9	42.6	1.43
	2.5575	149.225	5.8750	53.975	2.1250	54.229	2.1350	44.450	1.7500	3.6	0.14	3.2	0.13	357	404	54.4		6464	6420	39.3	1.55	87.0	3.43	81.0	3.19	129.0	5.08	141.0	5.55	0.36	1.66	0.91	83.9	51.9	1.62
	2.5575	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	3.6	0.14	3.2	0.13	330	368	50.1	747SR	742	32.4	1.28	86.0	3.39	81.0	3.19	134.0	5.28	142.0	5.59	0.33	1.84	1.01	77.3	43.0	1.80	
	64.963	2.5576	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	3.6	0.14	3.2	0.13	196	226	35.3	569	563	28.6	1.13	81.0	3.19	74.0	2.91	112.0	4.41	120.0	4.72	0.36	1.65	0.91	45.8	28.5	1.61
	64.986	2.5585	112.712	4.4375	30.162	1.1875	30.924	1.2175	23.812	0.9375	2.4	0.09	3.2	0.13	184	207	32.1		39586	39520	23.3	0.92	76.0	2.99	72.0	2.83	101.								

Note 1) SP indicates the specially chamfered from.

## TS type

$d$  (66.675) ~ (69.850) mm  
(2.6250) ~ (2.7500) inch



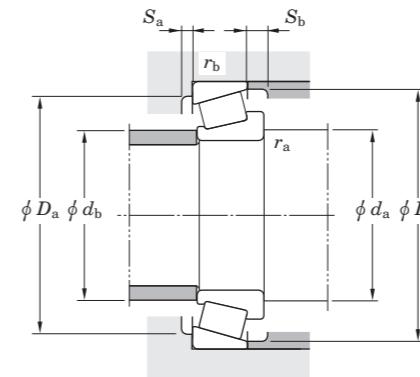
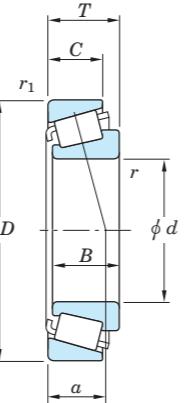
$P = XF_r + YF_a$			
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										$C_r$ $C_{0r}$	Fatigue load limit (kN)	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor K											
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	Inner ring (Cone)	Outer ring (Cup)	$a$ mm inch	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																						
	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch											
66.675	2.6250	112.712	4.4375	30.162	1.1875	30.048	1.1830	23.812	0.9375	3.6	0.14	0.8	0.03	139	164	25.1		3984	3925	25.9	1.02	80.0	3.15	74.0	2.91	101.0	3.98	106.0	4.17	0.40	1.49	0.82	32.4	22.3	1.46
	2.6250	112.712	4.4375	30.162	1.1875	30.048	1.1830	23.812	0.9375	5.6	0.22	0.8	0.03	139	164	25.1		3994	3925	25.9	1.02	84.0	3.31	74.0	2.91	101.0	3.98	106.0	4.17	0.40	1.49	0.82	32.4	22.3	1.46
	2.6250	112.712	4.4375	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	3.2	0.13	184	207	32.1		39590	39520	23.3	0.92	80.0	3.15	74.0	2.91	101.0	3.98	107.0	4.21	0.34	1.77	0.97	42.6	24.7	1.72
	2.6250	112.712	4.4375	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	0.8	0.03	184	207	32.1		39590	39521	23.3	0.92	80.0	3.15	74.0	2.91	103.0	4.06	107.0	4.21	0.34	1.77	0.97	42.6	24.7	1.72
	2.6250	117.475	4.6250	30.162	1.1875	30.162	1.1875	23.812	0.9375	5.6	0.22	3.2	0.13	148	179	27.4		33261	33462	27.8	1.09	86.0	3.39	76.0	2.99	104.0	4.09	112.0	4.41	0.44	1.38	0.76	34.4	25.6	1.34
	2.6250	117.475	4.6250	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	3.2	0.13	148	179	27.4		33262	33462	27.8	1.09	81.0	3.19	75.0	2.95	104.0	4.09	112.0	4.41	0.44	1.38	0.76	34.4	25.6	1.34
	2.6250	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	2.0	0.08	3.2	0.13	148	161	25.0		478S	472A	24.9	0.98	78.0	3.07	74.0	2.91	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.6250	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	2.4	0.09	3.2	0.13	148	161	25.0		479	472A	24.9	0.98	78.0	3.07	74.0	2.91	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.6250	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	3.6	0.14	3.2	0.13	202	223	34.8		560	553X	28.7	1.13	81.0	3.19	75.0	2.95	108.0	4.25	115.0	4.53	0.35	1.73	0.95	47.1	27.9	1.69
	2.6250	122.238	4.8125	38.100	1.5000	38.354	1.5100	29.718	1.1700	3.6	0.14	1.6	0.06	238	249	39.1		HM212049	HM212010	27.3	1.07	82.0	3.23	75.5	2.97	110.0	4.33	116.0	4.57	0.34	1.78	0.98	55.5	32.0	1.73
	2.6250	127.000	5.0000	36.512	1.4375	36.512	1.4375	26.988	1.0625	3.6	0.14	1.6	0.06	209	235	36.2		HM813844	HM813811	32.9	1.30	85.0	3.35	78.0	3.07	113.0	4.45	121.0	4.76	0.50	1.20	0.66	48.6	41.7	1.17
	2.6250	130.175	5.1250	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	246	267	41.8		641	633	30.3	1.19	83.0	3.27	77.0	3.03	116.0	4.57	124.0	4.88	0.36	1.66	0.91	57.4	35.5	1.62
	2.6250	135.755	5.3447	53.975	2.1250	56.007	2.2050	44.450	1.7500	4.3	0.17	3.2	0.13	333	357	49.3		6386	6320	34.8	1.37	87.0	3.43	77.5	3.05	117.0	4.61	126.0	4.96	0.32	1.85	1.02	78.4	43.5	1.80
	2.6250	135.755	5.3447	53.975	2.1250	56.007	2.2050	44.450	1.7500	8.6	0.34	3.2	0.13	333	357	49.3		6386A	6320	34.8	1.37	92.0	3.62	77.0	3.03	117.0	4.61	126.0	4.96	0.32	1.85	1.02	78.4	43.5	1.80
	2.6250	135.755	5.3447	53.975	2.1250	56.007	2.2050	44.450	1.7500	6.4	0.25	3.2	0.13	333	357	49.3		6389	6320	34.8	1.37	91.0	3.58	77.5	3.05	117.0	4.61	126.0	4.96	0.32	1.85	1.02	78.4	43.5	1.80
	2.6250	136.525	5.3750	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	302	308	48.1																			

## TS type

$d$  (69.850) ~ (73.025) mm  
(2.7500) ~ (2.8750) inch



$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

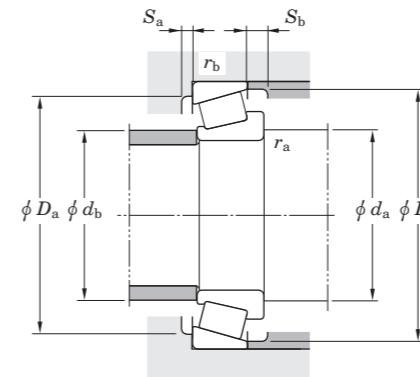
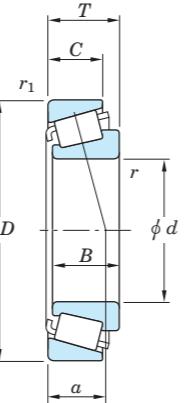
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	D mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K													
		T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	Load center a mm inch		Load center a mm inch		Load center a mm inch		Load center a mm inch																							
		mm	mm	mm	mm	mm	mm	inch	mm	inch	mm	inch	mm	inch																						
69.850	2.7500	123.825	4.8750	30.162	1.1875	29.007	1.1420	24.605	0.9687	3.6	0.14	3.2	0.13	148	161	25.0			482	472X	26.0	1.02	83.0	3.27	77.0	3.03	109.0	4.29	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.7500	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	3.6	0.14	3.2	0.13	196	226	35.3			566	563	28.6	1.13	85.0	3.35	78.0	3.07	112.0	4.41	120.0	4.72	0.36	1.65	0.91	45.8	28.5	1.61
	2.7500	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	0.8	0.03	3.2	0.13	196	226	35.3			566S	563	28.6	1.13	79.0	3.11	78.0	3.07	112.0	4.41	120.0	4.72	0.36	1.65	0.91	45.8	28.5	1.61
	2.7500	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	3.6	0.14	1.6	0.06	209	235	36.2			HM813846	HM813811	32.9	1.30	88.0	3.46	81.0	3.19	113.0	4.45	121.0	4.76	0.50	1.20	0.66	48.6	41.7	1.17
	2.7500	130.175	5.1250	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	246	267	41.8			643	633	30.3	1.19	86.0	3.39	80.0	3.15	116.0	4.57	124.0	4.88	0.36	1.66	0.91	57.4	35.5	1.62
	2.7500	136.525	5.3750	46.038	1.8125	46.038	1.8125	36.512	1.4375	3.6	0.14	3.2	0.13	290	369	49.6			H715344	H715311	37.0	1.46	92.0	3.62	85.0	3.35	118.0	4.65	132.0	5.20	0.47	1.27	0.70	67.8	54.8	1.24
	2.7500	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3			655	653	33.4	1.31	88.0	3.46	82.0	3.23	131.0	5.16	139.0	5.47	0.41	1.47	0.81	60.9	42.6	1.43
	2.7500	149.225	5.8750	53.975	2.1250	54.229	2.1350	44.450	1.7500	5.2	0.20	3.2	0.13	357	404	54.4			6454	6420	39.3	1.55	94.0	3.70	85.0	3.35	129.0	5.08	141.0	5.55	0.36	1.66	0.91	83.9	51.9	1.62
	2.7500	149.225	5.8750	53.975	2.1250	54.229	2.1350	44.450	1.7500	6.4	0.25	3.2	0.13	357	404	54.4			6484	6420	39.3	1.55	95.0	3.74	85.0	3.35	129.0	5.08	141.0	5.55	0.36	1.66	0.91	83.9	51.9	1.62
	2.7500	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	5.2	0.20	3.2	0.13	330	368	50.1			744AR	742	32.4	1.28	92.0	3.62	82.0	3.23	134.0	5.28	142.0	5.59	0.33	1.84	1.01	77.3	43.0	1.80
	2.7500	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	3.6	0.14	3.2	0.13	330	368	50.1			745AR	742	32.4	1.28	88.0	3.46	82.0	3.23	134.0	5.28	142.0	5.59	0.33	1.84	1.01	77.3	43.0	1.80
	2.7500	168.275	6.6250	53.975	2.1250	56.363	2.2190	41.275	1.6250	3.6	0.14	3.2	0.13	429	467	62.1			835R	832	35.0	1.38	91.0	3.58	84.0	3.31	149.0	5.87	155.0	6.10	0.30	2.00	1.10	101	51.6	1.95
69.952	2.7540	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	2.0	0.08	2.0	0.08	113	127	19.4			34274	34478	26.8	1.06	81.0	3.19	78.0	3.07	110.0	4.33	116.0	4.57	0.45	1.33	0.73	26.0	20.0	1.30
70.000	2.7559	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	2.0	0.08	3.2	0.13	148	161	25.0			484	472A	24.9	0.98	80.0	3.15	77.0	3.03	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.7559	125.052	4.9233	23.731	0.9343	23.012	0.9060	16.401	0.6457	2.0	0.08	2.0	0.08	113	127	19.4			34275	34492A	25.9	1.02	82.0	3.23	78.0	3.07	112.0	4.41	118.0	4.65	0.45	1.33	0.73	26.0	20.0	1.30
70.637	2.7810	112.712	4.4375	25.400	1.0000	25.400	1.0000	19.050	0.7500	3.6	0.14	3.2	0.13	122	155	23.3			29681	29620	26.2	1.03	84.0	3.31	79.0	3.11	101.0	3.98	109.0	4.29	0.49	1.23				

## TS type

 $d$  (73.025) ~ (76.200) mm

(2.8750) ~ (3.0000) inch



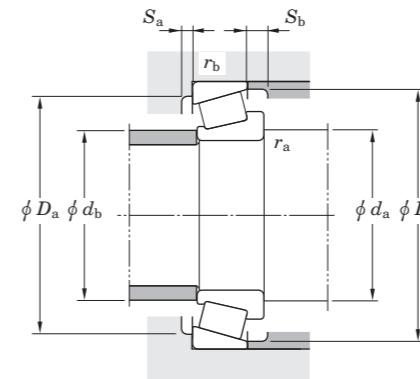
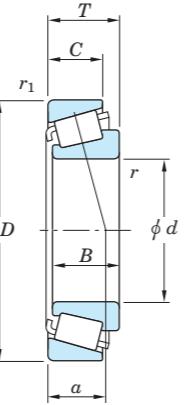
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	D mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K											
		T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	Inner ring (Cone)	Outer ring (Cup)	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																						
73.025	2.8750	149.225	5.8750	53.975	2.1250	54.229	2.1350	44.450	1.7500	3.6	0.14	3.2	0.13	357	404	54.4	6460	6420	39.3	1.55	93.0	3.66	87.0	3.43	129.0	5.08	141.0	5.55	0.36	1.66	0.91	83.9	51.9	1.62
	2.8750	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	3.6	0.14	3.2	0.13	330	368	50.1	744R	742	32.4	1.28	91.0	3.58	85.0	3.35	134.0	5.28	142.0	5.59	0.33	1.84	1.01	77.3	43.0	1.80
	2.8750	152.400	6.0000	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3	657	652	33.4	1.31	90.0	3.54	85.0	3.35	134.0	5.28	141.0	5.55	0.41	1.47	0.81	60.9	42.6	1.43
	2.8750	159.995	6.2990	47.625	1.8750	48.260	1.9000	38.100	1.5000	3.6	0.14	0.8	0.03	342	391	52.4	762	752A	35.5	1.40	92.0	3.62	97.0	3.82	146.0	5.75	149.0	5.87	0.34	1.76	0.97	80.0	46.6	1.72
	2.8750	161.925	6.3750	47.625	1.8750	48.260	1.9000	38.100	1.5000	3.6	0.14	3.2	0.13	342	391	52.4	762	752	35.5	1.40	92.0	3.62	97.0	3.82	144.0	5.67	150.0	5.91	0.34	1.76	0.97	80.0	46.6	1.72
73.817	2.9062	112.712	4.4375	25.400	1.0000	25.400	1.0000	19.050	0.7500	1.6	0.06	3.2	0.13	122	155	23.3	29688	29620	26.2	1.03	83.0	3.27	81.0	3.19	101.0	3.98	109.0	4.29	0.49	1.23	0.68	28.1	23.4	1.20
	2.9062	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	0.8	0.03	3.2	0.13	196	226	35.3	568	563	28.6	1.13	83.0	3.27	82.0	3.23	112.0	4.41	120.0	4.72	0.36	1.65	0.91	45.8	28.5	1.61
74.612	2.9375	139.992	5.5115	36.512	1.4375	36.098	1.4212	28.575	1.1250	3.6	0.14	3.2	0.13	220	262	39.8	577R	572	31.0	1.22	91.0	3.58	85.0	3.35	125.0	4.92	133.0	5.24	0.40	1.49	0.82	51.2	35.3	1.45
	2.9375	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3	658	653	33.4	1.31	92.0	3.62	86.0	3.39	131.0	5.16	139.0	5.47	0.41	1.47	0.81	60.9	42.6	1.43
	2.9375	150.000	5.9055	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.0	0.12	261	301	45.3	658	653X	33.4	1.31	92.0	3.62	86.0	3.39	133.0	5.24	141.0	5.55	0.41	1.47	0.81	60.9	42.6	1.43
74.976	2.9518	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	2.0	0.08	2.0	0.08	113	127	19.4	34294	34478	26.8	1.06	85.0	3.35	83.0	3.27	110.0	4.33	116.0	4.57	0.45	1.33	0.73	26.0	20.0	1.30
74.986	2.9522	127.000	5.0000	30.162	1.1875	31.000	1.2205	22.225	0.8750	2.4	0.09	3.2	0.13	179	225	32.3	42686X	42620	27.1	1.07	85.0	3.35	81.0	3.19	114.0	4.49	121.0	4.76	0.42	1.43	0.79	41.4	29.6	1.40
74.988	2.9523	127.000	5.0000	30.162	1.1875	31.000	1.2205	22.225	0.8750	6.4	0.25	3.2	0.13	179	225	32.3	42686	42620	27.1	1.07	95.0	3.74	84.0	3.31	114.0	4.49	121.0	4.76	0.42	1.43	0.79	41.4	29.6	1.40
75.000	2.9528	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	2.4	0.09	2.0	0.08	113	127	19.4	34295	34478	26.8	1.06	86.0	3.39	83.0	3.27	110.0	4.33	116.0	4.57	0.45	1.33	0.73	26.0	20.0	1.30
	2.9528	161.925	6.3750	53.975	2.1250	55.100	2.1693	42.862	1.6875	3.0	0.12	3.2	0.13	395	471	61.4	6555R	6535	41.0	1.61	95.0	3.74	85.0	3.35	141.0	5.55	154.0	6.06	0.40	1.50	0.82	92.9	63.5	1.46
76.200	3.0000	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	3.6	0.14	2.0	0.08	113	127	19.4	34301	34478	26.8	1.06	89.0	3.50	83.0	3.27	110.0	4.33	116.0	4.57	0.45	1.33	0.73	26.0	20.0	1.30
	3.0000	125.412	4.9375	25.400	1.0000	25.400	1.0000	19.845	0.7813	3.6	0.14	1.6	0.06	126	162	24.4																		

## TS type

$d$  (76.200) ~ (82.550) mm  
(3.0000) ~ (3.2500) inch



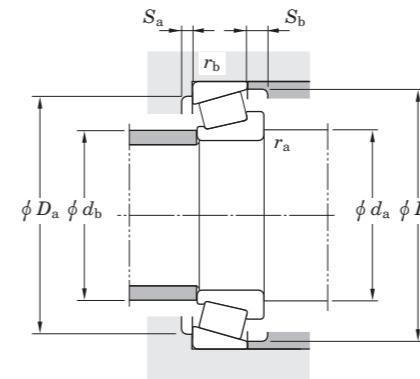
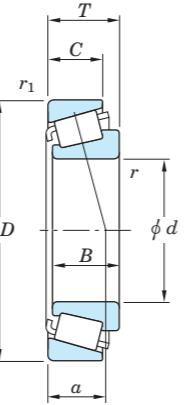
$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	Inner ring (Cone)	Outer ring (Cup)	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch												
76.200	3.0000	161.925	6.3750	53.975	2.1250	55.100	2.1693	42.862	1.6875	3.6	0.14	3.2	0.13	395	471	61.4								
	3.0000	168.275	6.6250	47.625	1.8750	48.260	1.9000	38.100	1.5000	3.6	0.14	3.2	0.13	342	391	52.4								
	3.0000	169.850	6.6870	62.705	2.4687	63.830	2.5130	44.450	1.7500	3.6	0.14	3.2	0.13	395	471	61.4								
	3.0000	190.500	7.5000	57.150	2.2500	57.531	2.2650	46.038	1.8125	3.6	0.14	3.2	0.13	549	602	76.9								
77.356	3.0455	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	3.6	0.14	2.0	0.08	113	127	19.4								
77.788	3.0625	117.475	4.6250	25.400	1.0000	25.400	1.0000	19.050	0.7500	3.6	0.14	3.2	0.13	127	166	25.1								
	3.0625	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	3.6	0.14	2.0	0.08	113	127	19.4								
	3.0625	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	6.4	0.25	2.0	0.08	113	127	19.4								
	3.0625	127.000	5.0000	30.162	1.1875	31.000	1.2205	22.225	0.8750	3.6	0.14	3.2	0.13	179	225	32.3								
	3.0625	133.350	5.2500	30.162	1.1875	29.769	1.1720	22.225	0.8750	3.6	0.14	3.2	0.13	167	198	30.0								
	3.0625	135.733	5.3438	44.450	1.7500	46.101	1.8150	34.925	1.3750	3.6	0.14	3.2	0.13	267	337	51.0								
	3.0625	146.050	5.7500	33.338	1.3125	34.925	1.3750	26.195	1.0313	3.6	0.14	3.2	0.13	223	293	43.2								
79.375	3.1250	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3								
	3.1250	147.638	5.8125	35.717	1.4062	36.322	1.4300	26.192	1.0312	3.6	0.14	3.2	0.13	230	287	42.5								
	3.1250	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	3.6	0.14	3.2	0.13	330	368	50.1								
	3.1250	161.925	6.3750	47.625	1.8750	48.260	1.9000	38.100	1.5000	7.9	0.31	3.2	0.13	342	391	52.4								
	3.1250	190.500	7.5000	57.150	2.2500	57.531	2.2650	46.038	1.8125	3.6	0.14	3.2	0.13	549	602	76.9								
79.985	3.1490	136.525	5.3750	30.162	1.1875	29.769	1.1720	22.225	0.8750	3.6	0.14	3.2	0.13	167	198	30.0								
	3.1490	139.992	5.5115	36.512	1.4375	36.098	1.4212	28.575	1.1250	3.6	0.14	3.2	0.13	220	262	39.8								
	3.1490	152.400	6.0000	39.688	1.5625	36.322	1.4300	30.162	1.1875	3.6	0.14	3.2	0.13	230	287	42.5								
80.000	3.1496	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	3.0	0.12	3.2	0.13	330	368	50.1								
	3.1496	161.925	6.3750	53.975	2.1250	55.100	2.1693	42.862	1.6875	3.0	0.12	3.2	0.13	395	471	61.4								
	3.1496	168.275	6.6250	53.975	2.1250	56.363	2.2190	41.275	1.6250	3.0	0.12	3.2	0.13	429	467	62.1								
	3.1496	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	3.0	0.12	3.2	0.13	482	565	72.4								
	3.1496	200.000	7.8740	52.761	2.0722	49.212	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	433	471	58.8								
80.962	3.1875	133.350	5.2500	30.162	1.1875	29.769	1.1720	22.225	0.8750	3.6	0.14	3.2	0.13	167	198	30.0								
	3.1875	133.350	5.2500	33.338	1.3125	33.338	1.3125	26.195	1.0313	3.6	0.14	3.2	0.13	193	245	37.2								
	3.1875	133.350	5.2500	33.338	1.3125	33.338	1.3125	26.195	1.0313	3.6	0.14	0.8</												

## TS type

*d* (82.550) ~ (85.725) mm  
(3.2500) ~ (3.3750) inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

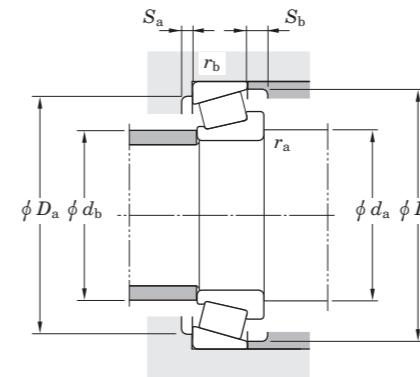
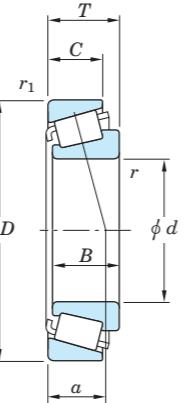
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	D mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K													
		T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	d <sub>a</sub> mm inch	d <sub>b</sub> mm inch	D <sub>a</sub> mm inch	D <sub>b</sub> mm inch																										
82.550	3.2500	133.350	5.2500	33.338	1.3125	33.338	1.3125	26.195	1.0313	3.6	0.14	0.8	0.03	193	245	37.2			47686R	47620A	29.2	1.15	97.0	3.82	90.0	3.54	121.0	4.76	128.0	5.04	0.40	1.48	0.82	44.7	30.9	1.45
	3.2500	133.350	5.2500	33.338	1.3125	33.338	1.3125	26.195	1.0313	6.7	0.26	0.8	0.03	193	245	37.2			47687R	47620A	29.2	1.15	103.0	4.06	90.0	3.54	121.0	4.76	128.0	5.04	0.40	1.48	0.82	44.7	30.9	1.45
	3.2500	133.350	5.2500	39.688	1.5625	39.688	1.5625	32.545	1.2813	6.7	0.26	3.2	0.13	222	306	45.9			HM516448	HM516410	32.2	1.27	105.0	4.13	92.0	3.62	118.0	4.65	128.0	5.04	0.40	1.49	0.82	51.8	35.6	1.46
	3.2500	133.350	5.2500	39.688	1.5625	39.688	1.5625	32.545	1.2813	3.6	0.14	3.2	0.13	222	306	45.9			HM516449	HM516410	32.2	1.27	99.0	3.90	92.0	3.62	118.0	4.65	128.0	5.04	0.40	1.49	0.82	51.8	35.6	1.46
	3.2500	139.700	5.5000	36.512	1.4375	36.098	1.4212	28.575	1.1250	3.6	0.14	3.2	0.13	220	262	39.8			580R	572X	31.0	1.22	98.0	3.86	91.0	3.58	125.0	4.92	133.0	5.24	0.40	1.49	0.82	51.2	35.3	1.45
	3.2500	139.700	5.5000	36.512	1.4375	36.098	1.4212	28.575	1.1250	6.7	0.26	3.2	0.13	220	262	39.8			582R	572X	31.0	1.22	104.0	4.09	91.0	3.58	125.0	4.92	133.0	5.24	0.40	1.49	0.82	51.2	35.3	1.45
	3.2500	139.992	5.5115	36.512	1.4375	36.098	1.4212	28.575	1.1250	3.6	0.14	3.2	0.13	220	262	39.8			580R	572	31.0	1.22	98.0	3.86	91.0	3.58	125.0	4.92	133.0	5.24	0.40	1.49	0.82	51.2	35.3	1.45
	3.2500	139.992	5.5115	36.512	1.4375	36.098	1.4212	28.575	1.1250	6.7	0.26	3.2	0.13	220	262	39.8			582R	572	31.0	1.22	104.0	4.09	91.0	3.58	125.0	4.92	133.0	5.24	0.40	1.49	0.82	51.2	35.3	1.45
	3.2500	142.138	5.5960	42.862	1.6875	42.862	1.6875	34.133	1.3438	3.6	0.14	3.2	0.13	276	351	52.4			HM617045	HM617010	35.2	1.39	100.0	3.94	93.0	3.66	125.0	4.92	137.0	5.39	0.43	1.39	0.76	64.4	47.5	1.35
	3.2500	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3			663	653	33.4	1.31	99.0	3.90	92.0	3.62	131.0	5.16	139.0	5.47	0.41	1.47	0.81	60.9	42.6	1.43
	3.2500	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	6.7	0.26	3.2	0.13	261	301	45.3			663A	653	33.4	1.31	105.0	4.13	92.0	3.62	131.0	5.16	139.0	5.47	0.41	1.47	0.81	60.9	42.6	1.43
	3.2500	150.000	5.9055	35.992	1.4170	36.322	1.4300	27.000	1.0630	3.6	0.14	3.0	0.12	230	287	42.5			595	593X	33.4	1.31	100.0	3.94	93.0	3.66	134.0	5.28	142.0	5.59	0.44	1.36	0.75	53.5	40.4	1.32
	3.2500	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	3.6	0.14	3.2	0.13	330	368	50.1			749AR	742	32.4	1.28	99.0	3.90	93.0	3.66	134.0	5.28	142.0	5.59	0.33	1.84	1.01	77.3	43.0	1.80
	3.2500	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	6.7	0.26	3.2	0.13	330	368	50.1			750AR	742	32.4	1.28	106.0	4.17	93.0	3.66	134.0	5.28	142.0	5.59	0.33	1.84	1.01	77.3	43.0	1.80
	3.2500	161.925	6.3750	47.625	1.8750	48.260	1.9000	38.100	1.5000	3.6	0.14	3.2	0.13	342	391	52.4			757	752	35.5	1.40	100.0	3.94	94.0	3.70	144.0	5.67	150.0	5.91	0.34	1.76	0.97	80.0	46.6	1.72
	3.2500	161.925	6.3750	53.975	2.1250	55.100	2.1693	42.862	1.6875	3.6	0.14	3.2	0.13	395	471	61.4			6559R	6535	41.0	1.61	104.0	4.09	98.0	3.86	141.0	5.55	154.0	6.06	0.40	1.50	0.82	92.9	63.5	1.46
	3.2500	168.275	6.6250	53.975</td																																

## TS type

 $d$  (85.725) ~ 89.992 mm

(3.3750) ~ 3.5430 inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

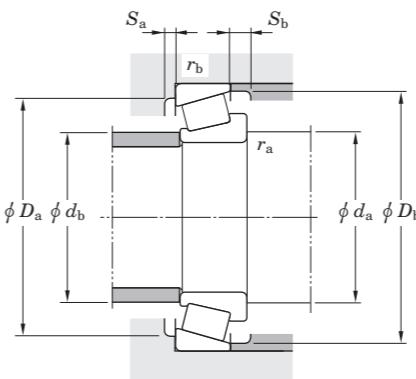
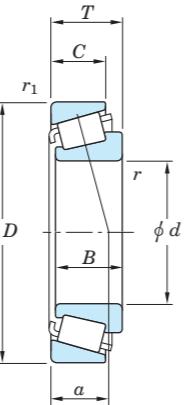
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	D mm inch	Boundary dimensions						Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions				Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K																	
		T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	Load center a mm inch					$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																					
85.725	3.3750	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3			665	653	33.4	1.31	102.0	4.02	95.0	3.74	131.0	5.16	139.0	5.47	0.41	1.47	0.81	60.9	42.6	1.43
	3.3750	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	6.4	0.25	3.2	0.13	261	301	45.3			665A	653	33.4	1.31	107.0	4.21	95.0	3.74	131.0	5.16	139.0	5.47	0.41	1.47	0.81	60.9	42.6	1.43
	3.3750	152.400	6.0000	39.688	1.5625	36.322	1.4300	30.162	1.1875	3.6	0.14	3.2	0.13	230	287	42.5			596	592A	37.1	1.46	102.0	4.02	96.0	3.78	135.0	5.31	144.0	5.67	0.44	1.36	0.75	53.5	40.4	1.32
	3.3750	161.925	6.3750	47.625	1.8750	48.260	1.9000	38.100	1.5000	3.6	0.14	3.2	0.13	342	391	52.4			758	752	35.5	1.40	103.0	4.06	97.0	3.82	144.0	5.67	150.0	5.91	0.34	1.76	0.97	80.0	46.6	1.72
	3.3750	161.925	6.3750	62.705	2.4687	63.830	2.5130	42.862	1.6875	6.7	0.26	3.2	0.13	395	471	61.4			6553R	6535	49.8	1.96	113.0	4.45	98.0	3.86	141.0	5.55	154.0	6.06	0.40	1.50	0.82	92.9	63.5	1.46
	3.3750	168.275	6.6250	41.275	1.6250	41.275	1.6250	30.162	1.1875	3.6	0.14	3.2	0.13	282	349	50.4			677	672	38.6	1.52	105.0	4.13	99.0	3.90	149.0	5.87	160.0	6.30	0.47	1.28	0.70	65.8	52.9	1.24
	3.3750	168.275	6.6250	53.975	2.1250	56.363	2.2190	41.275	1.6250	3.6	0.14	3.2	0.13	429	467	62.1			841R	832	35.0	1.38	104.0	4.09	97.0	3.82	149.0	5.87	155.0	6.10	0.30	2.00	1.10	101	51.6	1.95
	3.3750	170.045	6.6947	41.275	1.6250	41.275	1.6250	30.162	1.1875	3.6	0.14	2.4	0.09	282	349	50.4			677	673SA	38.6	1.52	105.0	4.13	99.0	3.90	151.0	5.94	160.0	6.30	0.47	1.28	0.70	65.8	52.9	1.24
	3.4375	123.825	4.8750	20.638	0.8125	20.638	0.8125	16.670	0.6563	1.6	0.06	1.6	0.06	102	145	21.5			L217847	L217810	20.7	0.81	96.0	3.78	93.0	3.66	116.0	4.57	119.0	4.69	0.33	1.82	1.00	23.5	13.2	1.77
	3.4375	136.525	5.3750	30.162	1.1875	29.769	1.1720	22.225	0.8750	3.6	0.14	3.2	0.13	167	198	30.0			495X	493	29.8	1.17	100.0	3.94	94.0	3.70	122.0	4.80	130.0	5.12	0.44	1.35	0.74	38.8	29.4	1.32
87.312	3.4375	152.400	6.0000	39.688	1.5625	36.322	1.4300	30.162	1.1875	3.6	0.14	3.2	0.13	230	287	42.5			596S	592A	37.1	1.46	103.0	4.06	97.0	3.82	135.0	5.31	144.0	5.67	0.44	1.36	0.75	53.5	40.4	1.32
	3.4375	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	7.9	0.31	3.2	0.13	482	565	72.4			869R	854	39.9	1.57	117.0	4.61	102.0	4.02	170.0	6.69	174.0	6.85	0.33	1.79	0.99	113	64.6	1.75
	3.4375	190.500	7.5000	57.150	2.2500	57.531	2.2650	46.038	1.8125	7.9	0.31	3.2	0.13	549	602	76.9			HH221432	HH221410	42.5	1.67	118.0	4.65	103.0	4.06	171.0	6.73	179.0	7.05	0.33	1.79	0.99	129	73.6	1.75
	3.4970	161.925	6.3750	62.705	2.4687	63.830	2.5130	42.862	1.6875	3.6	0.14	3.2	0.13	395	471	61.4			6552XR	6535	49.8	1.96	109.0	4.29	98.0	3.86	141.0	5.55	154.0	6.06	0.40	1.50	0.82	92.9	63.5	1.46
88.900	3.5000	123.825	4.8750	20.638	0.8125	20.638	0.8125	16.670	0.6563	1.6	0.06	1.6	0.06	102	145	21.5			L217849	L217810	20.7	0.81	97.0	3.82	94.0	3.70	116.0	4.57	119.0	4.69	0.33	1.82	1.00	23.5	13.2	1.77
	3.5000	146.050	5.7500	33.338	1.3125	34.925	1.3750	26.195	1.0313	3.6	0.14	3.2	0.13	223	293	43.2			47885R	47820	32.6	1														

## TS type

d 90.000 ~ 98.425 mm

3.5433 ~ 3.8750 inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

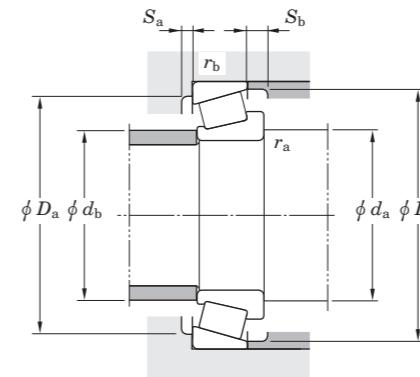
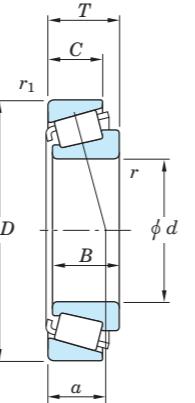
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K								
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	Inner ring (Cone)	Outer ring (Cup)	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																				
90.000	3.5433	147.638	5.8125	35.717	1.4062	36.322	1.4300	26.192	1.0312	3.0	0.12	0.8	0.03	230	287	42.5								53.5 40.4 1.32								
	3.5433	160.000	6.2992	53.975	2.1250	55.100	2.1693	44.450	1.7500	3.0	0.12	3.0	0.12	395	471	61.4									92.9 63.5 1.46							
	3.5433	161.925	6.3750	53.975	2.1250	55.100	2.1693	42.862	1.6875	3.0	0.12	3.2	0.13	395	471	61.4										92.9 63.5 1.46						
90.488	3.5625	161.925	6.3750	47.625	1.8750	48.260	1.9000	38.100	1.5000	3.6	0.14	3.2	0.13	342	391	52.4		760	752	35.5	1.40	107.0	4.21	101.0	3.98	144.0	5.67	150.0	5.91	0.34	1.76 0.97	80.0 46.6 1.72
92.075	3.6250	130.175	5.1250	20.638	0.8125	21.432	0.8438	16.670	0.6563	3.6	0.14	1.6	0.06	121	167	24.7		L319245	L319210	22.2	0.87	107.0	4.21	101.0	3.98	122.0	4.80	125.0	4.92	0.35	1.72 0.95	27.7 16.5 1.68
	3.6250	146.050	5.7500	33.338	1.3125	34.925	1.3750	26.195	1.0313	3.6	0.14	3.2	0.13	223	293	43.2		47890R	47820	32.6	1.28	107.0	4.21	101.0	3.98	131.0	5.16	140.0	5.51	0.45	1.34 0.74	51.6 39.5 1.31
	3.6250	147.638	5.8125	35.717	1.4062	36.322	1.4300	26.192	1.0312	3.6	0.14	0.8	0.03	230	287	42.5		598	592XE	33.4	1.31	107.0	4.21	101.0	3.98	135.0	5.31	142.0	5.59	0.44	1.36 0.75	53.5 40.4 1.32
92.075	3.6250	147.638	5.8125	35.717	1.4062	36.322	1.4300	26.192	1.0312	6.4	0.25	0.8	0.03	230	287	42.5		598A	592XE	33.4	1.31	113.0	4.45	101.0	3.98	135.0	5.31	142.0	5.59	0.44	1.36 0.75	53.5 40.4 1.32
	3.6250	168.275	6.6250	41.275	1.6250	41.275	1.6250	30.162	1.1875	3.6	0.14	3.2	0.13	282	349	50.4		681	672	38.6	1.52	110.0	4.33	104.0	4.09	149.0	5.87	160.0	6.30	0.47	1.28 0.70	65.8 52.9 1.24
	3.6250	168.275	6.6250	41.275	1.6250	41.275	1.6250	30.162	1.1875	6.4	0.25	3.2	0.13	282	349	50.4		681A	672	38.6	1.52	116.0	4.57	104.0	4.09	149.0	5.87	160.0	6.30	0.47	1.28 0.70	65.8 52.9 1.24
92.075	3.6250	180.975	7.1250	47.625	1.8750	48.006	1.8900	38.100	1.5000	3.6	0.14	3.2	0.13	362	438	56.6		778	772	39.5	1.56	111.0	4.37	105.0	4.13	161.0	6.34	168.0	6.61	0.39	1.56 0.86	84.5 55.7 1.52
	3.6250	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	7.9	0.31	3.2	0.13	482	565	72.4		857R	854	39.9	1.57	121.0	4.76	106.0	4.17	170.0	6.69	174.0	6.85	0.33	1.79 0.99	113 64.6 1.75
	3.6250	190.500	7.5000	57.150	2.2500	57.531	2.2650	46.038	1.8125	7.9	0.31	3.2	0.13	549	602	76.9		HH221438	HH221410	42.5	1.67	121.0	4.76	106.0	4.17	171.0	6.73	179.0	7.05	0.33	1.79 0.99	129 73.6 1.75
93.662	3.6875	147.638	5.8125	35.717	1.4062	36.322	1.4300	26.192	1.0312	3.6	0.14	0.8	0.03	230	287	42.5		597	592XE	33.4	1.31	109.0	4.29	102.0	4.02	135.0	5.31	142.0	5.59	0.44	1.36 0.75	53.5 40.4 1.32
94.976	3.7392	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	3.6	0.14	3.2	0.13	482	565	72.4		867AR	854	39.9	1.57	114.0	4.49	108.0	4.25	170.0	6.69	174.0	6.85	0.33	1.79 0.99	113 64.6 1.75
95.000	3.7402	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	6.4	0.25	3.2	0.13	482	565	72.4		862R	854	39.9	1.57	120.0	4.72	108.0	4.25	170.0	6.69	174.0	6.85	0.33	1.79 0.99	113 64.6 1.75
95.250	3.7500	128.588	5.0625	15.875	0.6250	15.083	0.5938	11.908	0.4688	1.6	0.06	1.6	0.06	72.6	93.0	13.1		LL319349	LL319310	20.3												

## TS type

d 99.975 ~ 107.950 mm

3.9360 ~ 4.2500 inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

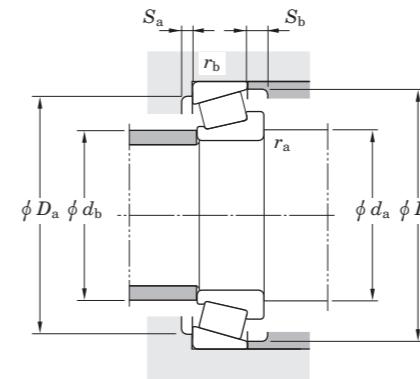
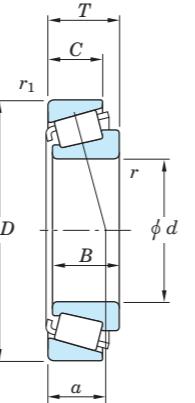
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$	Bearing No.		Load center a mm	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor Radial   Axial K		
d mm	d inch	D mm	D inch	T mm	T inch	B mm	B inch	C mm	C inch	r (min.) mm	r (min.) inch	r <sub>1</sub> (min.) mm	r <sub>1</sub> (min.) inch	Inner ring (Cone)	Outer ring (Cup)	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch					
99.975	3.9360	156.975	6.1801	42.000	1.6535	42.000	1.6535	34.000	1.3386	7.9	0.31	3.6	0.14	308	396	58.3										71.8	40.8	1.76
	3.9360	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	3.6	0.14	3.2	0.13	641	699	87.1										151	84.2	1.80
99.982	3.9363	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	6.4	0.25	3.2	0.13	482	565	72.4										113	64.6	1.75
	3.9363	190.500	7.5000	57.150	2.2500	57.531	2.2650	46.038	1.8125	6.4	0.25	3.2	0.13	549	602	76.9										129	73.6	1.75
100.000	3.9370	180.975	7.1250	47.625	1.8750	48.006	1.8900	38.100	1.5000	3.6	0.14	3.2	0.13	362	438	56.6										84.5	55.7	1.52
	3.9370	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	6.0	0.24	3.2	0.13	482	565	72.4										113	64.6	1.75
	3.9370	200.000	7.8740	52.761	2.0772	49.213	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	433	471	58.8										101	109	0.93
100.012	3.9375	157.162	6.1875	36.512	1.4375	36.116	1.4219	26.195	1.0313	3.6	0.14	3.2	0.13	227	288	41.7										52.7	42.8	1.23
101.600	4.0000	157.162	6.1875	36.512	1.4375	36.116	1.4219	26.195	1.0313	3.6	0.14	3.2	0.13	227	288	41.7										52.7	42.8	1.23
	4.0000	157.162	6.1875	36.512	1.4375	36.116	1.4219	26.195	1.0313	7.9	0.31	3.2	0.13	227	288	41.7										52.7	42.8	1.23
	4.0000	161.925	6.3750	36.513	1.4375	36.116	1.4219	26.195	1.0313	3.6	0.14	3.2	0.13	227	288	41.7										52.7	42.8	1.23
	4.0000	168.275	6.6250	41.275	1.6250	41.275	1.6250	30.162	1.1875	3.6	0.14	3.2	0.13	282	349	50.4										65.8	52.9	1.24
	4.0000	180.975	7.1250	47.625	1.8750	48.006	1.8900	38.100	1.5000	3.6	0.14	3.2	0.13	362	438	56.6										84.5	55.7	1.52
	4.0000	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	9.5	0.37	3.2	0.13	482	565	72.4										113	64.6	1.75
	4.0000	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	7.9	0.31	3.2	0.13	482	565	72.4										113	64.6	1.75
	4.0000	200.000	7.8740	52.761	2.0772	49.212	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	433	471	58.8										101	109	0.93
	4.0000	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	7.1	0.28	3.2	0.13	563	674	84.1										133	73.9	1.80
	4.0000	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	7.1	0.28	3.2	0.13	641	699	87.1										151	84.2	1.80
104.775	4.1250	180.975	7.1250	47.625	1.8750	48.006	1.8900	38.100	1.5000	3.6	0.14	3.2	0.13	362	438	56.6										84.5	55.7	1.52
	4.1250	180.975	7.1250	47.625	1.8750	48.006	1.8900	38.100	1.5000	6.4	0.25	3.2	0.13	362	438	56.6										84.5	55.7	1.52
	4.1250	180.975	7.1250	47.625	1.8750	48.006	1.8900	38.100	1.5000	7.1	0.28	3.2	0.13	362	438	56.6										84.5	55.7	1.52
	4.1250	190.500	7.5000	47.625	1.8750	49.212	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	381	483	60.9										89.0	63.3	1.41
106.362	4.1875	165.100	6.5000	36.512	1.4375	36.512	1.4375	26.988	1.0625	3.6	0.14	3.2	0.13	245	325	46.3										56.7	48.2	1.18
	4.1875	165.100	6.5000	36.513</																								

## TS type

*d* 109.538 ~ 123.825 mm

4.3125 ~ 4.8750 inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$	$X$	$Y$
1	0	0.4	$Y_1$

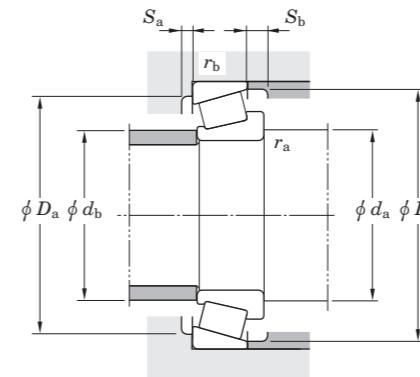
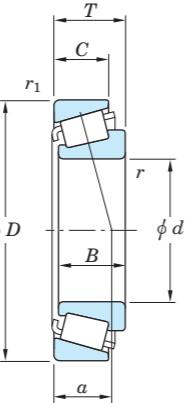
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

<i>d</i> mm inch	<i>D</i> mm inch	Boundary dimensions								<i>C<sub>r</sub></i> kN	<i>C<sub>0r</sub></i> kN <i>C<sub>u</sub></i>	Fatigue load limit	Bearing No.	Load center	Mounting dimensions						Con- stant <i>e</i>	Axial load factors	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor <i>K</i>											
		<i>T</i> mm inch	<i>B</i> mm inch	<i>C</i> mm inch	<i>r</i> (min.) mm inch	<i>r</i> (min.) mm inch	<i>a</i>	<i>d<sub>a</sub></i> mm inch	<i>d<sub>b</sub></i> mm inch						<i>D<sub>a</sub></i> mm inch	<i>D<sub>b</sub></i> mm inch	<i>Y<sub>1</sub></i>	<i>Y<sub>0</sub></i>																	
109.538	4.3125	158.750	6.2500	23.020	0.9063	21.438	0.8440	15.875	0.6250	3.6	0.14	3.2	0.13	37431	37625	36.5	1.44	123.0	4.84	116.0	4.57	143.0	5.63	152.0	5.98	0.61	0.99	0.54	29.7	30.8	0.97				
109.952	4.3288	190.500	7.5000	47.625	1.8750	49.212	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	381	483	40.9	1.61	129.0	5.08	123.0	4.84	171.0	6.73	181.0	7.13	0.42	1.44	0.79	89.0	63.3	1.41				
109.987	4.3302	159.987	6.2987	34.925	1.3750	34.925	1.3750	26.988	1.0625	7.9	0.31	3.2	0.13	231	319	LM522548 LM522549	LM522510 LM522510	32.9	1.30	131.0	5.16	121.0	4.76	146.0	5.75	154.0	6.06	0.40	1.50	0.82	53.4	36.5	1.46		
		159.987	6.2987	34.925	1.3750	34.925	1.3750	26.988	1.0625	3.6	0.14	3.2	0.13	231	319			32.9	1.30	123.0	4.84	121.0	4.76	146.0	5.75	154.0	6.06	0.40	1.50	0.82	53.4	36.5	1.46		
109.992	4.3304	177.800	7.0000	41.275	1.6250	41.275	1.6250	30.162	1.1875	3.6	0.14	3.2	0.13	294	380	53.4	64433R	64700	42.8	1.69	128.0	5.04	121.0	4.76	160.0	6.30	172.6	6.80	0.52	1.16	0.64	68.4	60.3	1.13	
110.000	4.3307	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	6.4	0.25	3.2	0.13	563	674	84.1	942	932	47.6	1.87	136.0	5.35	124.0	4.88	187.0	7.36	193.0	7.60	0.33	1.84	1.01	133	73.9	1.80	
111.125	4.3750	190.500	7.5000	47.625	1.8750	49.212	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	381	483	60.9	71437	71750	40.9	1.61	129.0	5.08	123.0	4.84	171.0	6.73	181.0	7.13	0.42	1.44	0.79	89.0	63.3	1.41	
111.917	4.4062	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	13.5	0.53	3.2	0.13	563	674	84.1	947	932	47.6	1.87	151.0	5.94	125.0	4.92	187.0	7.36	193.0	7.60	0.33	1.84	1.01	133	73.9	1.80	
114.046	4.4900	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	7.1	0.28	3.2	0.13	563	674	84.1	938S	932	47.6	1.87	141.0	5.55	128.0	5.04	187.0	7.36	193.0	7.60	0.33	1.84	1.01	133	73.9	1.80	
114.300	4.5000	152.400	6.0000	21.433	0.8438	21.433	0.8438	16.670	0.6563	1.6	0.06	1.6	0.06	121	197	27.3	L623149 L623149	L623110 L623114	27.7	1.09	130.0	5.12	120.0	4.72	143.0	5.63	148.0	5.83	0.41	1.45	0.80	27.5	19.4	1.42	
		155.575	6.1250	21.433	0.8438	21.433	0.8438	21.433	0.8438	1.6	0.06	1.6	0.06	121	197	27.3			27.7	1.09	130.0	5.12	120.0	4.72	143.0	5.63	149.0	5.87	0.41	1.45	0.80	27.5	19.4	1.42	
		177.800	7.0000	41.275	1.6250	41.275	1.6250	30.162	1.1875	3.6	0.14	3.2	0.13	294	380	53.4	64450R	64700	42.8	1.69	131.0	5.16	125.0	4.92	160.0	6.30	172.0	6.77	0.52	1.16	0.64	68.4	60.3	1.13	
		4.5000	180.975	7.1250	34.925	1.3750	31.750	1.2500	25.400	1.0000	3.6	0.14	3.2	0.13	216	247	35.1	68450	68712	40.6	1.60	127.0	5.00	131.0	5.16	161.0	6.34	170.0	6.69	0.50	1.21	0.66	49.7	42.2	1.18
		4.5000	190.500	7.5000	47.625	1.8750	49.212	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	381	483	60.9	71450	71750	40.9	1.61	127.0	5.00	131.0	5.16	167.0	6.57	177.0	6.97	0.42	1.44	0.79	89.0	63.3	1.41
		4.5000	206.375	8.1250	66.675	2.6250	66.675	2.6250	53.975	2.1250	7.1	0.28	3.2	0.13	563	674	84.1	938	930	47.6	1.87	141.0	5.55	128.0	5.04	184.0	7.24	193.0	7.60	0.33	1.84	1.01	133	73.9	1.79
		4.5000	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	7.1	0.28	3.2	0.13	563	674	84.1	938	932	47.6	1.87	141.0	5.55	128.0	5.04	187.0	7.36	193.0	7.60	0.33	1.84	1.01	133	73.9	1.80
		4.5000	212.725	8.3750	66.675	2.6250																													

## TS type

d 127.000 ~ 255.600 mm

5.0000 ~ 10.0630 inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

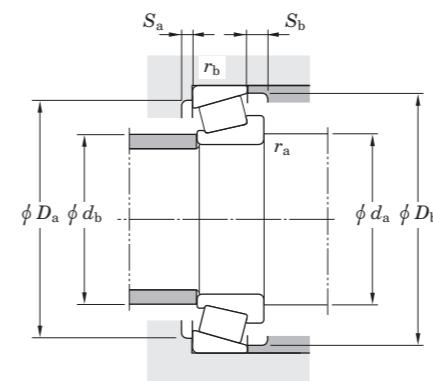
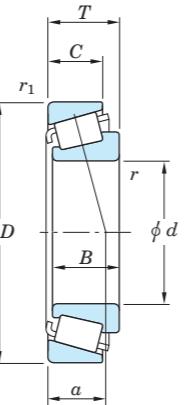
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K												
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	Inner ring (Cone)	Outer ring (Cup)	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																								
127.000	5.0000	165.895	6.5313	18.258	0.7188	17.463	0.6875	13.495	0.5313	1.6	0.06	1.6	0.06	114	166	22.5							25.9	14.7	1.76											
	5.0000	169.863	6.6875	25.400	1.0000	26.195	1.0313	20.638	0.8125	1.6	0.06	1.6	0.06	165	250	34.8							37.9	21.6	1.76											
	5.0000	180.975	7.1250	25.400	1.0000	26.195	1.0313	20.638	0.8125	1.6	0.06	1.6	0.06	165	250	34.8							37.9	21.6	1.76											
	5.0000	182.563	7.1875	39.688	1.5625	38.100	1.5000	33.338	1.3125	3.6	0.14	3.2	0.13	284	429	59.8							65.8	34.3	1.92											
	5.0000	196.850	7.7500	46.038	1.8125	46.038	1.8125	38.100	1.5000	3.6	0.14	3.2	0.13	390	561	68.7							90.6	53.3	1.70											
	5.0000	203.200	8.0000	46.038	1.8125	46.038	1.8125	38.100	1.5000	3.6	0.14	3.2	0.13	390	561	68.7							90.6	53.3	1.70											
	5.0000	215.900	8.5000	47.625	1.8750	47.625	1.8750	34.925	1.3750	3.6	0.14	3.2	0.13	403	549	66.1							94.0	78.3	1.20											
	5.0000	234.950	9.2500	63.500	2.5000	63.500	2.5000	49.213	1.9375	6.4	0.25	3.2	0.13	656	826	100							154	97.1	1.58											
	5.0000	254.000	10.0000	77.788	3.0625	82.550	3.2500	61.912	2.4375	9.5	0.37	6.4	0.25	895	1050	125							211	116	1.82											
128.588	5.0625	206.375	8.1250	47.625	1.8750	47.625	1.8750	34.925	1.3750	3.2	0.13	3.2	0.13	409	548	67.2			799	792	45.7	1.80	146.0	5.75	140.0	5.51	186.0	7.32	198.0	7.80	0.46	1.31	0.72	95.2	74.6	1.27
130.000	5.1181	206.375	8.1250	47.625	1.8750	47.625	1.8750	34.925	1.3750	3.6	0.14	3.2	0.13	409	548	67.2			797	792	45.7	1.80	148.0	5.83	141.0	5.55	186.0	7.32	198.0	7.80	0.46	1.31	0.72	95.2	74.6	1.27
133.350	5.2500	177.008	6.9688	25.400	1.0000	26.195	1.0313	20.638	0.8125	1.6	0.06	1.6	0.06	176	278	38.2			L327249	L327210	29.1	1.15	142.0	5.59	145.0	5.71	164.0	6.46	171.0	6.73	0.35	1.72	0.95	40.4	24.1	1.68
142.875	5.6250	200.025	7.8750	41.275	1.6250	39.688	1.5625	34.130	1.3437	7.9	0.31	3.3	0.13	307	491	66.5			48684	48620	38.4	1.51	166.0	6.54	151.0	5.94	185.0	7.28	193.0	7.60	0.34	1.78	0.98	71.3	41.0	1.74
	5.6250	200.025	7.8750	41.275	1.6250	39.688	1.5625	34.130	1.3437	3.6	0.14	3.3	0.13	307	491	66.5			48685	48620	38.4	1.51	156.0	6.14	157.0	6.18	182.0	7.17	192.0	7.56	0.34	1.78	0.98	71.3	41.0	1.74
158.750	6.4800	225.425	8.8750	41.275	1.6250	39.688	1.5625	33.338	1.3125	3.6	0.14	3.2	0.13	323	568	73.8			46780R	46720	44.0	1.73	176.0	6.93	169.0	6.65	209.0	8.23	218.0	8.58	0.38	1.57	0.86	74.6	48.9	1.53
165.100	6.5000	225.425	8.8750	41.275	1.6250	39.688	1.5625	33.338	1.3125	7.9	0.31	3.2	0.13	323	568	73.8			46790AR	46720	44.0	1.73	181.0	7.13	174.0	6.85	209.0	8.23	218.0	8.58	0.38	1.57	0.86	74.6	48.9	1.53
	6.5000	225.425	8.8750	41.275	1.6250	39.688	1.5625	33.338	1.3125	3.6	0.14	3.2	0.13	323	568	73.8			46790R	46720	44.0	1.73	181.0	7.13	174.0	6.85	209.0	8.23	218.0	8.58	0.38	1.57	0.86	74.6	48.9	1.53
166.688	6.5625	225.425	8.8750	41.275	1.6250	39.688	1.5625	33.338	1.3125	3.6	0.14	3.2	0.13	323	568	73.8			46792R	46720	44.0	1.73	182.0	7.17	175.0	6.89	209.0	8.23	218.0	8.58	0.38	1.57	0.86	74.6	48.9	1.53
171.450	6.7500	222.250	8.7500	25.400	1.0000	24.608	0.9688	19.050	0.7500	1.6	0.06	1.6	0.06	197	299	38.7			L435049	L435010	36.0	1.42	181.0	7.13	179.0	7.05	211.0	8.31	215.0	8.46	0.38	1.60	0.88	44.9	28.8	1.56

## TS type

d 257.175~1 092.200 mm

10.1250 ~ 43.0000 inch

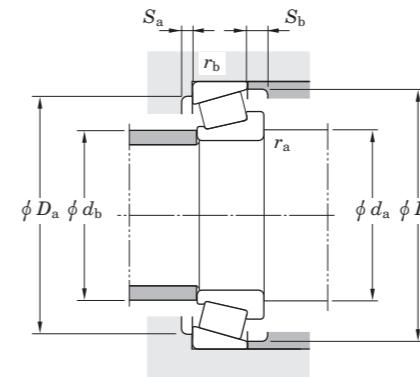
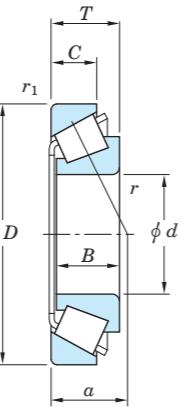


$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor Radial Axial K											
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	d <sub>a</sub> mm inch	d <sub>b</sub> mm inch	D <sub>a</sub> mm inch	D <sub>b</sub> mm inch																									
257.175	10.1250	342.900	13.5000	57.150	2.2500	57.150	2.2500	44.450	1.7500	6.4	0.25	3.2	0.13	764	1 280	135		M349549	M349510	60.1	2.37	276.0	10.87	276.0	10.87	320.0	12.60	330.0	12.99	0.35	1.73	0.95	177	105	1.68
	10.1250	358.775	14.1250	71.438	2.8125	76.200	3.0000	53.975	2.1250	1.6	0.06	3.2	0.13	968	1 590	166		M249747	M249710	64.4	2.54	276.0	10.87	272.0	10.71	335.0	13.19	343.0	13.50	0.33	1.80	0.99	225	128	1.76
292.100	11.5000	374.650	14.7500	47.625	1.8750	47.625	1.8750	34.925	1.3750	3.6	0.14	3.2	0.13	587	971	111		L555249	L555210	64.7	2.55	306.0	12.05	309.0	12.17	351.0	13.82	360.0	14.17	0.40	1.49	0.82	136	93.2	1.46
431.800	17.0000	533.400	21.0000	46.038	1.8125	46.038	1.8125	34.925	1.3750	3.2	0.13	3.2	0.13	698	1 380	143		80385	80325	69.1	2.72	450.0	17.72	446.0	17.56	510.0	20.08	510.0	20.08	0.31	1.96	1.08	160	83.3	1.91
450.850	17.7500	603.250	23.7500	85.725	3.3750	84.138	3.3125	60.325	2.3750	6.4	0.25	3.2	0.13	1 730	3 170	290		LM770945	LM770910	116.0	4.57	484.0	19.06	474.0	18.66	570.0	22.44	584.0	22.99	0.45	1.32	0.73	401	311	1.29
457.200	18.0000	573.088	22.5625	74.613	2.9375	74.613	2.9375	57.150	2.2500	6.4	0.25	6.4	0.25	1 380	2 930	263		L570649	L570610	100.4	3.95	485.0	19.09	475.0	18.70	543.0	21.38	558.0	21.97	0.40	1.49	0.82	319	219	1.45
	18.0000	596.900	23.5000	76.200	3.0000	73.025	2.8750	53.975	2.1250	9.5	0.37	3.2	0.13	1 410	2 620	243		EE244180	244235	103.1	4.06	494.0	19.45	478.0	18.82	567.0	22.32	570.5	22.47	0.40	1.48	0.82	325	225	1.44
479.425	18.8750	679.450	26.7500	128.588	5.0625	128.588	5.0625	101.600	4.0000	6.4	0.25	6.4	0.25	3 100	5 550	476		M272749	M272710	122.2	4.81	516.0	20.31	507.0	19.96	633.0	24.92	649.5	25.57	0.33	1.80	0.99	726	413	1.76
482.600	19.0000	634.873	24.9950	80.963	3.1875	80.963	3.1875	63.500	2.5000	6.4	0.25	3.2	0.13	1 660	3 290	292		EE243190	243250	100.0	3.94	516.0	20.31	510.0	20.08	603.0	23.74	609.5	24.00	0.34	1.75	0.96	382	224	1.70
488.950	19.2500	634.873	24.9950	84.138	3.3125	84.138	3.3125	61.913	2.4375	6.4	0.25	3.2	0.13	1 800	3 420	307		LM772748	LM772710	124.5	4.90	522.0	20.55	510.0	20.08	600.0	23.62	613.5	24.15	0.47	1.27	0.70	418	338	1.24
	19.2500	660.400	26.0000	93.663	3.6875	94.458	3.7188	69.850	2.7500	6.4	0.25	6.4	0.25	2 260	3 960	357		EE640192	640260	98.4	3.87	522.0	20.55	513.0	20.20	624.0	24.57	630.5	24.82	0.31	1.95	1.07	524	275	1.91
498.475	19.6250	634.873	24.9950	80.963	3.1875	80.963	3.1875	63.500	2.5000	6.4	0.25	3.2	0.13	1 660	3 290	292		EE243196	243250	100.0	3.94	528.0	20.79	522.0	20.55	603.0	23.74	609.5	24.00	0.34	1.75	0.96	382	224	1.70
536.575	21.1250	761.873	29.9950	146.050	5.7500	146.050	5.7500	114.300	4.5000	6.4	0.25	6.4	0.25	4 120	7 190	595		M276449	M276410	135.7	5.34	576.0	22.68	570.0	22.44	711.0	27.99	725.5	28.57	0.33	1.80	0.99	966	549	1.76
539.750	21.2500	635.000	25.0000	50.800	2.0000	50.800	2.0000	38.100	1.5000	6.4	0.25	6.4	0.25	943	1 970	175		LL575349	LL575310	101.4	3.99	564.0	22.20	555.0	21.85	612.0	24.09	621.0	24.45	0.41	1.48	0.81	215	149	1.44
549.097	21.6180	692.150	27.2500	80.963	3.1875	80.962	3.1875	61.913	2.4375	6.4	0.25	6.4	0.25	1 760	3 700	325		L476548	L476510	113.6	4.47	579.0	22.80	570.0	22.44	657.0	25.87	666.0	26.22	0.38	1.59	0.88	407	262	1.55
549.275	21.6250	692.150	27.2500	80.963	3.1875	80.963	3.1875	61.913	2.4375	6.4	0.25	6.4	0.25	1 760	3 700	325		L476549	L476510	113.6	4.47</td														

## TSS type

 $d \ 15.875 \sim (44.450) \text{ mm}$  $0.6250 \sim (1.7500) \text{ inch}$ 

$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

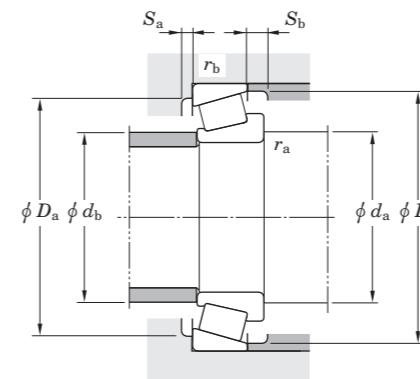
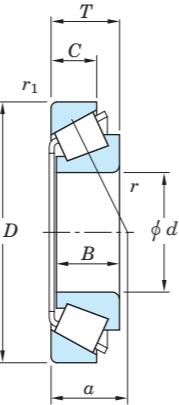
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Inner ring (Cone) Outer ring (Cup)	Mounting dimensions						Constant $e$	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$												
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r$ (min.) mm	$r$ (min.) inch	$r_1$ (min.) mm	$r_1$ (min.) inch	$a$ mm	$a$ inch	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch												
15.875	0.6250	42.862	1.6875	14.288	0.5625	14.288	0.5625	9.525	0.3750	1.6	0.06	1.6	0.06	22.2	17.7	2.30		11590	11520	13.1	0.52	24.5	0.96	22.5	0.89	34.5	1.36	39.5	1.56	0.70	0.85	0.47	5.15	6.15	0.83
23.812	0.9375	65.088	2.5625	22.225	0.8750	21.463	0.8450	15.875	0.6250	1.6	0.06	1.6	0.06	59.7	51.7	7.10		23092	23256	20.1	0.79	38.5	1.52	34.5	1.36	53.0	2.09	61.0	2.40	0.73	0.82	0.45	13.8	17.3	0.80
24.384	0.9600	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	0.8	0.03	1.6	0.06	86.9	72.5	10.5		43096	43312	23.7	0.93	40.5	1.59	39.5	1.56	62.0	2.44	68.0	2.68	0.67	0.90	0.49	20.1	23.0	0.88
25.000	0.9842	65.088	2.5625	22.225	0.8750	21.463	0.8450	15.875	0.6250	1.6	0.06	1.6	0.06	59.7	51.7	7.10		23098	23256	20.1	0.79	39.0	1.54	34.5	1.36	53.0	2.09	61.0	2.40	0.73	0.82	0.45	13.8	17.3	0.80
25.400	1.0000	65.088	2.5625	22.225	0.8750	21.463	0.8450	15.875	0.6250	1.6	0.06	1.6	0.06	59.7	51.7	7.10		23100	23256	20.1	0.79	39.0	1.54	34.5	1.36	53.0	2.09	61.0	2.40	0.73	0.82	0.45	13.8	17.3	0.80
28.575	1.1250	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	0.8	0.03	1.6	0.06	86.9	72.5	10.5		43112	43312	23.7	0.93	42.5	1.67	41.5	1.63	67.0	2.64	74.0	2.91	0.67	0.90	0.49	20.1	23.0	0.88
29.987	1.1806	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	1.6	0.06	1.6	0.06	86.9	72.5	10.5		43117	43312	23.7	0.93	45.0	1.77	42.0	1.65	62.0	2.44	68.0	2.68	0.67	0.90	0.49	20.1	23.0	0.88
30.162	1.1875	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	1.6	0.06	1.6	0.06	86.9	72.5	10.5		43118	43312	23.7	0.93	45.0	1.77	42.0	1.65	62.0	2.44	68.0	2.68	0.67	0.90	0.49	20.1	23.0	0.88
31.750	1.2500	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	1.6	0.06	1.6	0.06	86.9	72.5	10.5		43125	43312	23.7	0.93	44.0	1.73	41.5	1.63	62.0	2.44	68.0	2.68	0.67	0.90	0.49	20.1	23.0	0.88
	1.2500	88.501	3.4843	25.400	1.0000	23.698	0.9330	17.462	0.6875	1.6	0.06	1.6	0.06	94.0	84.4	12.3		44126	44348	28.0	1.10	49.0	1.93	46.0	1.81	75.0	2.95	84.0	3.31	0.78	0.77	0.42	21.8	29.1	0.75
33.338	1.3125	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	3.6	0.14	1.6	0.06	86.9	72.5	10.5		43131	43312	23.7	0.93	51.0	2.01	48.0	1.89	62.0	2.44	68.0	2.68	0.67	0.90	0.49	20.1	23.0	0.88
	1.3125	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	2.0	0.08	1.6	0.06	86.9	72.5	10.5		43132	43312	23.7	0.93	48.0	1.89	42.0	1.65	62.0	2.44	73.0	2.87	0.67	0.90	0.49	20.1	23.0	0.88
	1.3125	88.501	3.4843	25.400	1.0000	23.698	0.9330	17.462	0.6875	2.0	0.08	1.6	0.06	94.0	84.4	12.3		44131	44348	28.0	1.10	51.0	2.01	48.0	1.89	75.0	2.95	84.0	3.31	0.78	0.77	0.42	21.8	29.1	0.75
36.512	1.4375	88.501	3.4843	25.400	1.0000	23.698	0.9330	17.462	0.6875	2.4	0.09	1.6	0.06	94.0	84.4	12.3		44143	44348	30.0	1.18	54.0	2.13	50.0	1.97	75.0	2.95	84.0	3.31	0.78	0.77	0.42	21.8	29.1	0.75
38.100	1.5000	88.501	3.4843	25.400	1.0000	23.698	0.9330	17.462	0.6875	2.4	0.09	1.6	0.06	94.0	84.4	12.3		44150	44348	28.0	1.10	55.0	2.17	51.0	2.01	75.0	2.95	84.0	3.31	0.78	0.77	0.42	21.8	29.1	0.75
	1.5000	95.250	3.7500	30.958	1.2188	28.301	1.1142	20.638	0.8125	1.																									

## TSS type

 $d$  (44.450) ~ 68.262 mm

(1.7500) ~ 2.6875 inch

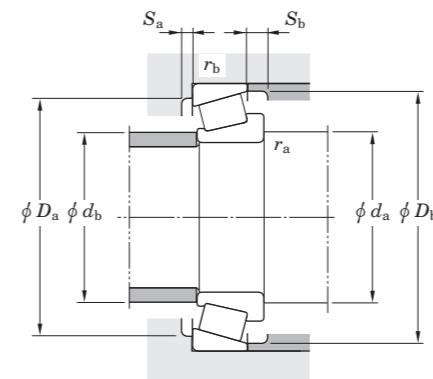
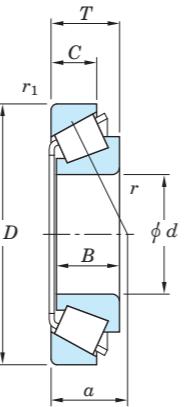


$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	d <sub>a</sub> mm inch	d <sub>b</sub> mm inch	D <sub>a</sub> mm inch	D <sub>b</sub> mm inch														
44.450 1.7500	112.712 4.4375	30.162 1.1875	26.909 1.0594	20.638 0.8125	3.6 0.14	3.2 0.13	122 119	17.5	55175 55443	36.6 1.44	67.0 2.64	60.0 2.36	92.0 3.62	106.0 4.17	0.88	0.68 0.37	28.5 43.0	0.66						
44.988 1.7712	95.250 3.7500	30.958 1.2188	28.575 1.1250	22.225 0.8750	3.6 0.14	0.8 0.03	124 120	17.4	HM903248 HM903210	30.8 1.21	65.0 2.56	54.0 2.13	81.0 3.19	91.0 3.58	0.74	0.81 0.45	29.0 36.6	0.79						
47.625 1.8750	111.125 4.3750	30.162 1.1875	26.909 1.0594	20.638 0.8125	3.6 0.14	3.2 0.13	122 119	17.5	55187 55437 55187CR 55437 HM907639 HM907614	36.6 1.44	69.0 2.72	62.0 2.44	92.0 3.62	105.0 4.13	0.88	0.68 0.37	28.5 43.0	0.66						
1.8750 111.125 4.3750	30.162 1.1875	26.909 1.0594	20.638 0.8125	3.6 0.14	3.2 0.13	139 150	21.8	36.6 1.44	69.0 2.72	62.0 2.44	92.0 3.62	105.0 4.13	0.88	0.68 0.37	32.3 48.8	0.66								
1.8750 111.125 4.3750	30.162 1.1875	28.575 1.1250	20.638 0.8125	3.6 0.14	3.2 0.13	134 142	20.7	37.2 1.46	72.0 2.83	65.0 2.56	91.0 3.58	105.0 4.13	0.88	0.68 0.37	31.2 47.1	0.66								
1.8750 123.825 4.8750	36.512 1.4375	32.791 1.2910	25.400 1.0000	3.6 0.14	3.2 0.13	176 166	24.8	38.0 1.50	72.0 2.83	66.0 2.60	102.0 4.02	116.0 4.57	0.74	0.81 0.45	41.2 51.9	0.79								
49.974 1.9675	111.125 4.3750	30.162 1.1875	26.909 1.0594	20.638 0.8125	3.6 0.14	3.2 0.13	122 119	17.5	55196 55437 55197 55437	36.6 1.44	71.0 2.80	64.0 2.52	92.0 3.62	105.0 4.13	0.88	0.68 0.37	28.5 43.0	0.66						
1.9675 111.125 4.3750	30.162 1.1875	26.909 1.0594	20.638 0.8125	2.0 0.08	3.2 0.13	122 119	17.5	36.6 1.44	68.0 2.68	64.0 2.52	92.0 3.62	105.0 4.13	0.88	0.68 0.37	28.5 43.0	0.66								
50.800 2.0000	111.125 4.3750	30.162 1.1875	26.909 1.0594	20.638 0.8125	3.6 0.14	3.2 0.13	122 119	17.5	55200 55437 55200CR 55437 HM907643 HM907614	36.6 1.44	71.0 2.80	64.0 2.52	92.0 3.62	105.0 4.13	0.88	0.68 0.37	28.5 43.0	0.66						
2.0000 111.125 4.3750	30.162 1.1875	26.909 1.0594	20.638 0.8125	3.6 0.14	3.2 0.13	139 150	21.8	36.6 1.44	71.0 2.80	64.0 2.52	92.0 3.62	105.0 4.13	0.88	0.68 0.37	32.3 48.8	0.66								
2.0000 111.125 4.3750	30.162 1.1875	28.575 1.1250	20.638 0.8125	3.6 0.14	3.2 0.13	134 142	20.7	37.2 1.46	74.0 2.91	65.5 2.58	91.0 3.58	105.0 4.13	0.88	0.68 0.37	31.2 47.1	0.66								
2.0000 123.825 4.8750	36.512 1.4375	32.791 1.2910	25.400 1.0000	3.6 0.14	3.2 0.13	176 166	24.8	38.0 1.50	74.0 2.91	66.0 2.60	102.0 4.02	116.0 4.57	0.74	0.81 0.45	41.2 51.9	0.79								
2.0000 123.825 4.8750	36.512 1.4375	32.791 1.2910	25.400 1.0000	3.6 0.14	3.2 0.13	194 190	28.4	38.0 1.50	74.0 2.91	66.0 2.60	102.0 4.02	116.0 4.57	0.74	0.81 0.45	45.2 57.0	0.79								
52.388 2.0625	111.125 4.3750	30.162 1.1875	26.909 1.0594	20.638 0.8125	3.6 0.14	3.2 0.13	122 119	17.5	55206 55437	36.6 1.44	72.0 2.83	64.0 2.52	92.0 3.62	105.0 4.13	0.88	0.68 0.37	28.5 43.0	0.66						
53.975 2.1250	123.825 4.8750	36.512 1.4375	32.791 1.2910	25.400 1.0000	3.6 0.14	3.2 0.13	176 166	24.8	72212 72487 72212C 72487 72212 72500 HM911242R HM911210 78214 78537 78215 78551	38.0 1.50	77.0 3.03	66.0 2.60	102.0 4.02	116.0 4.57	0.74	0.81 0.45	41.2 51.9	0.79						
2.1250 123.825 4.8750	36.512 1.4375	32.791 1.2910	25.400 1.0000	3.6 0.14	3.2 0.13	194 190	28.4	38.0 1.50	77.0 3.03	66.0 2.60	102.0 4.02	116.0 4.57	0.74	0.81 0.45	45.2 57.0	0.79								
2.1250 127.000 5.0000	36.512 1.4375	32.791 1.2910	25.400 1.0000	3.6 0.14	3.2 0.13	176 166	24.8	38.0 1.50	77.0 3.03	66.0 2.60	102.0 4.02	116.0 4.57	0.74	0.81 0.45	41.2 51.9	0.79								
2.1250 130.175 5.1250	36.512 1.4375	33.338 1.3125	23.812 0.9375	3.6 0.14	3.2 0.13	191 181	27.3	41.8 1.65	79.0 3.11	74.0 2.91	109.0 4.29	124.0 4.88	0.82	0.73 0.40	44.3 62.1	0.71								
2.1250 136.525 5.3750	36.512 1.4375	33.236 1.3085	23.520 0.9260	0.8 0.03	3.2 0.13	188 177	26.8	46.2 1.82	75.0 2.95	77.0 3.03	115.0 4.53	130.0 5.12	0.87	0.69 0.38	43.6 64.6	0.68								
2.1250 140.030 5.5130	36.512 1.4375	33.236 1.3085	23.520 0.9260	3.6 0.14	2.4 0.09	188 177	26.8	46.2 1.82	81.0 3.19	75.0 2.95	117.0 4.61	132.0 5.20	0.87											

## TSS type

 $d \ 69.850 \sim 342.900 \text{ mm}$  $2.7500 \sim 13.5000 \text{ inch}$ 

$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

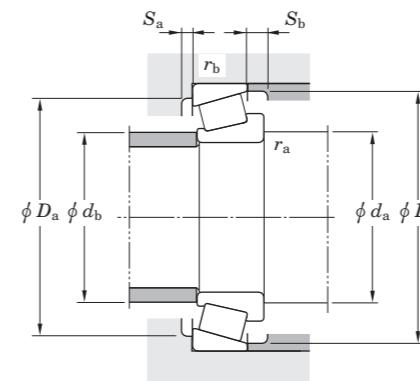
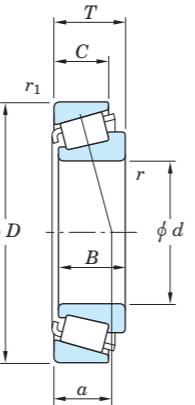
d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Inner ring (Cone) Outer ring (Cup)	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	a mm inch	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch													
69.850 2.7500	146.050 5.7500	41.275 1.6250	39.688 1.5625	25.400 1.0000	3.6 0.14	3.2 0.13	252 237	35.4	H913849R H913810	45.6 1.80	95.0 3.74	82.5 3.25	124.0 4.88	138.0 5.43	0.78	0.77 0.42	58.7 78.5	0.75						
69.914 2.7525	171.450 6.7500	49.212 1.9375	46.038 1.8125	31.750 1.2500	3.6 0.14	3.2 0.13	329 320	42.4	9382R 9321	55.1 2.17	105.0 4.13	98.0 3.86	147.0 5.79	164.0 6.46	0.76	0.79 0.43	76.9 100	0.77						
76.200 3.0000	161.925 6.3750	49.212 1.9375	46.038 1.8125	31.750 1.2500	3.6 0.14	3.2 0.13	307 286	39.1	9285R 9220	50.2 1.98	103.0 4.06	90.5 3.56	138.0 5.43	153.0 6.02	0.71	0.85 0.47	71.6 86.8	0.83						
3.0000	177.800 7.0000	52.388 2.0625	46.038 1.8125	34.925 1.3750	3.6 0.14	3.2 0.13	329 320	42.4	9380R 9320	55.1 2.17	117.0 4.61	98.2 3.87	148.0 5.83	164.0 6.46	0.76	0.79 0.43	76.9 100	0.77						
3.0000	177.800 7.0000	52.388 2.0625	50.800 2.0000	34.925 1.3750	3.6 0.14	3.2 0.13	329 320	42.4	9378R 9320	55.1 2.17	117.0 4.61	98.2 3.87	148.0 5.83	164.0 6.46	0.76	0.79 0.43	76.9 100	0.77						
84.138 3.3125	171.450 6.7500	49.212 1.9375	46.038 1.8125	31.750 1.2500	3.6 0.14	3.2 0.13	329 320	42.4	9385R 9321	55.1 2.17	111.0 4.37	98.0 3.86	147.0 5.79	164.0 6.46	0.76	0.79 0.43	76.9 100	0.77						
96.838 3.8125	188.913 7.4375	50.800 2.0000	46.038 1.8125	31.750 1.2500	3.6 0.14	3.2 0.13	330 357	43.2	90381 90744	63.0 2.48	125.0 4.92	113.0 4.44	161.0 6.34	179.5 7.06	0.87	0.69 0.38	77 115	0.67						
101.600 4.0000	250.825 9.8750	76.200 3.0000	73.025 2.8750	50.800 2.0000	6.4 0.25	6.4 0.25	685 691	81.3	HH923649 HH923610	74.0 2.91	149.0 5.87	131.0 5.16	207.0 8.15	229.0 9.02	0.71	0.85 0.47	162 196	0.83						
4.0000	250.825 9.8750	76.200 3.0000	73.025 2.8750	50.800 2.0000	6.4 0.25	3.2 0.13	685 691	81.3	HH923649 HH923611	74.0 2.91	149.0 5.87	131.0 5.16	210.0 8.27	229.0 9.02	0.71	0.85 0.47	162 196	0.83						
111.125 4.3750	214.313 8.4375	55.563 2.1875	52.388 2.0625	39.688 1.5625	3.6 0.14	3.2 0.13	506 578	70.6	H924045 H924010	62.3 2.45	139.0 5.47	131.0 5.16	186.0 7.32	205.0 8.07	0.67	0.89 0.49	118 137	0.87						
114.300 4.5000	228.600 9.0000	53.975 2.1250	49.428 1.9460	38.100 1.5000	3.6 0.14	3.2 0.13	540 651	77.1	HM926740 HM926710	67.9 2.67	146.0 5.75	142.0 5.59	200.0 7.87	219.0 8.62	0.74	0.81 0.45	126 159	0.79						
127.000 5.0000	228.600 9.0000	53.975 2.1250	49.428 1.9460	38.100 1.5000	3.6 0.14	3.2 0.13	540 651	77.1	HM926747 HM926710	68.1 2.68	156.0 6.14	143.0 5.63	200.0 7.87	219.0 8.63	0.74	0.81 0.45	126 159	0.79						
5.0000	304.800 12.0000	88.900 3.5000	82.550 3.2500	57.150 2.2500	6.4 0.25	6.4 0.25	987 1060	119	HH932132 HH932110	92.1 3.63	182.0 7.17	172.0 6.77	260.0 10.24	288.0 11.34	0.73	0.82 0.45	233 290	0.80						
127.792 5.0312	228.600 9.0000	53.975 2.1250	49.428 1.9460	38.100 1.5000	3.6 0.14	3.2 0.13	540 651	77.1	HM926749 HM926710	68.1 2.68	156.0 6.14	143.0 5.63	200.0 7.87	219.0 8.63	0.74	0.81 0.45	126 159	0.79						
146.050 5.7500	304.800 12.0000	88.900 3.5000	82.550 3.2500	57.150 2.2500	6.4 0.25	6.4 0.25	987 1060	119	HH932145 HH932110	92.1 3.63	195.0 7.68	174.5 6.87	260.0 10.24	288.0 11.34	0.73	0.82 0.45	233 290	0.80						
155.575 6.1250	330.200 13.0000	85.725 3.3750	79.375 3.1250	53.975 2.1250	6.4 0.25	6.4 0.25	1080 1210	131	H936340 H936310	103.8 4.09	209.0 8.23	192.5 7.58	282.0 11.10	311.5 12.26	0.81	0.74 0.41	255 352	0.72						
168.275 6.6250	330.200 13.0000	85.725 3.3750	79.375 3.1250	53.975 2.1250	6.4 0.25	6.4 0.25	1080 1210	131	H936349 H936310	103.8 4.09	218.0 8.58	192.5 7.58	282.0 11.10	311.5 12.26	0.81	0.74 0.41	255 352	0.72						
6.6250	342.900 13.5000	85.725 3.3750	79.375 3.1250	53.975 2.1250	6.4 0.25	6.4 0.25	1080 1210	131	H936349 H936316	103.8 4.09	218.0 8.58	192.5 7.58	287.0 11.30	311.5 12.26	0.81	0.74 0.41	255 352	0.72						
177.800 7.0000	428.625 16.8750	106.362 4.1875	95.250 3.7500	61.912 2.4375	6.4 0.25	6.4 0.25	1340 1390	145	EE350701 351687	118.7 4.67	230.0 9.06	221.0 8.70	365.0 14.37	383.0 15.08	0.76	0.79 0.44	318 411	0.77						
190.500 7.5000	428.625 16.8750	106.363 4.1875	95.250 3.7500	61.913 2.4375	6.4 0.25																			

## TS type

## Metric "J" series

d 38.000 ~ 200.000 mm

1.4961 ~ 7.8740 inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	D mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K					
		T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	SP <sup>1)</sup>	SP <sup>1)</sup>	SP <sup>1)</sup>					d <sub>a</sub> mm inch	d <sub>b</sub> mm inch	D <sub>a</sub> mm inch	D <sub>b</sub> mm inch											
38.000	1.4961	63.000	2.4803	17.000	0.6693	17.000	0.6693	13.500	0.5315	SP <sup>1)</sup>	SP <sup>1)</sup>	SP <sup>1)</sup>	SP <sup>1)</sup>	49.0	1.93	41.0	1.61	60.0	2.36	59.5	2.34	0.42	1.44	0.79	12.6	8.95	1.41	
50.000	1.9685	82.000	3.2283	21.501	0.8465	21.501	0.8465	17.000	0.6693	3.0	0.12	0.5	0.02	90.0	97.9	14.7							0.31	1.97	1.08	20.8	10.8	1.92
	1.9685	90.000	3.5433	28.000	1.1024	28.000	1.1024	23.000	0.9055	3.0	0.12	2.5	0.10	132	138	21.1							0.33	1.82	1.00	30.6	17.2	1.78
	1.9685	105.000	4.1339	37.000	1.4567	36.000	1.4173	29.000	1.1417	3.0	0.12	2.8	0.11	186	205	30.6							0.49	1.23	0.68	43.5	36.3	1.20
55.000	2.1654	90.000	3.5433	23.000	0.9055	23.000	0.9055	18.500	0.7283	1.6	0.06	0.5	0.02	102	115	17.2							0.40	1.49	0.82	23.6	16.2	1.46
	2.1654	95.000	3.7402	29.000	1.1417	29.000	1.1417	23.500	0.9252	1.6	0.06	2.8	0.11	138	150	23.0							0.33	1.79	0.99	32.0	18.3	1.75
	2.1654	110.000	4.3307	39.000	1.5354	39.000	1.5354	32.000	1.2598	3.0	0.12	2.5	0.10	220	224	34.7							0.35	1.73	0.95	51.5	30.5	1.69
60.000	2.3622	95.000	3.7402	24.000	0.9449	24.000	0.9449	19.000	0.7480	5.0	0.20	2.5	0.10	108	125	18.9							0.40	1.49	0.82	25.0	17.2	1.46
65.000	2.5591	105.000	4.1339	24.000	0.9449	23.000	0.9055	18.500	0.7283	3.0	0.12	1.0	0.04	120	129	19.6							0.45	1.32	0.73	27.7	21.4	1.29
	2.5591	110.000	4.3307	28.000	1.1024	28.000	1.1024	22.500	0.8858	3.0	0.12	2.8	0.11	170	191	29.4							0.40	1.49	0.82	39.3	27.0	1.46
	2.5591	120.000	4.7244	39.000	1.5354	38.500	1.5157	32.000	1.2598	3.0	0.12	2.8	0.11	236	255	39.7							0.34	1.78	0.98	55.2	31.8	1.74
	2.5591	120.000	4.7244	39.000	1.5354	38.500	1.5157	32.000	1.2598	7.1	0.28	2.8	0.11	236	255	39.7							0.34	1.78	0.98	55.2	31.8	1.74
70.000	2.7559	110.000	4.3307	26.000	1.0236	25.000	0.9843	20.500	0.8071	1.0	0.04	2.5	0.10	129	158	23.9							0.49	1.23	0.68	29.8	24.8	1.20
	2.7559	115.000	4.5276	29.000	1.1417	29.000	1.1417	23.000	0.9055	3.0	0.12	2.5	0.10	155	173	26.6							0.43	1.39	0.77	36.0	26.5	1.36
75.000	2.9528	115.000	4.5276	25.000	0.9843	25.000	0.9843	19.000	0.7480	3.0	0.12	2.8	0.11	127	151	23.0							0.46	1.31	0.72	29.4	23.0	1.28
	2.9528	120.000	4.7244	31.000	1.2205	29.500	1.1614	25.000	0.9843	3.0	0.12	2.8	0.11	182	216	33.2							0.44	1.35	0.74	42.2	32.1	1.32
	2.9528	145.000	5.7087	51.000	2.0079	51.000	2.0079	42.000	1.6535	3.0	0.12	2.5	0.10	362	412	55.2							0.36	1.66	0.91	85.1	52.7	1.62
80.000	3.1496	130.000	5.1181	35.000	1.3780	34.000	1.3386	28.500	1.1220	3.2	0.13	2.5	0.10	211	256	39.3							0.39	1.54	0.85	49.2	32.6	1.51
85.000	3.3465	130.000	5.1181	30.000	1.1811	29.000	1.1417	24.000	0.9449	3.0	0.12	2.5	0.10	179	228	34.5							0.44	1.35	0.74	41.3	31.4	1.32
	3.3465	140.000	5.5118	39.000	1.5354	38.000	1.4961	31.500	1.2402	3.0	0.12	2.5	0.10	254	308	46.4							0.41	1.47	0.81	59.5	41.4	1.44
	3.3465	150.000	5.9055	46.000	1.8110	46.000	1.8110	38.000	1.4961	3.0	0.12	2.5	0.10	342	390	53.1							0.33	1.80	0.99	80.3	45.6	1.76
90.000	3.5433	145.000	5.7087	35.000	1.3780	34.000	1.3386	27.000	1.0630	3.0	0.12	2.5	0.10	244	291</													



# Supplementary tables

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Supplementary table 1 Shaft tolerances (deviation from nominal dimensions)

Nominal shaft dia. (mm)		Deviation classes of shaft dia.																Nominal shaft dia. (mm)		Unit : μm (Refer.)												
over	up to	d 6	e 6	f 6	g 5	g 6	h 5	h 6	h 7	h 8	h 9	h 10	js 5	js 6	js 7	j 5	j 6	k 5	k 6	k 7	m 5	m 6	m 7	n 5	n 6	p 6	r 6	r 7	over	up to	Δ <sub>dmp</sub> <sup>1)</sup> of bearing (class 0)	
3	6	-30 -38	-20 -28	-10 -18	-4 -9	-4 -12	-0 -5	-0 -8	0 -12	0 -18	0 -30	0 -48	±2.5 -2	±4 -2	±6 -2	+3 -2	+6 -2	+6 +1	+9 +1	+13 +1	+9 +4	+12 +4	+16 +4	+13 +8	+16 +8	+20 +12	+23 +15	+27 +15	3	6	0 -8	
6	10	-40 -49	-25 -34	-13 -22	-5 -11	-5 -14	-0 -6	-0 -9	0 -15	0 -22	0 -36	0 -58	±3 -2	±4.5 -2	±7.5 -2	+4 -2	+7 -2	+7 +1	+10 +1	+16 +1	+12 +6	+15 +6	+21 +7	+16 +7	+19 +7	+24 +12	+28 +10	+34 +15	+34 +19	6	10	0 -8
10	18	-50 -61	-32 -43	-16 -27	-6 -14	-6 -17	-0 -8	0 -11	0 -18	0 -27	0 -43	0 -70	±4 -3	±5.5 -3	±9 -3	+5 -3	+8 -3	+9 +1	+12 +1	+19 +1	+15 +7	+18 +7	+25 +7	+20 +12	+23 +18	+29 +23	+34 +23	+41 +23	10	18	0 -8	
18	30	-65 -78	-40 -53	-20 -33	-7 -16	-7 -20	-0 -9	0 -13	0 -21	0 -33	0 -52	0 -84	±4.5 -4	±6.5 -4	±10.5 -4	+5 -4	+9 -4	+11 +2	+15 +2	+23 +2	+17 +8	+21 +8	+29 +8	+24 +15	+28 +15	+35 +22	+41 +28	+49 +28	18	30	0 -10	
30	50	-80 -96	-50 -66	-25 -41	-9 -20	-9 -25	0 -11	0 -16	0 -25	0 -39	0 -62	0 -100	±5.5 -5	±8 -5	±12.5 -5	+6 -5	+11 -5	+13 +2	+18 +2	+27 +2	+20 +9	+25 +9	+34 +9	+28 +17	+33 +17	+42 +26	+50 +34	+59 +34	30	50	0 -12	
50	80	-100 -119	-60 -79	-30 -49	-10 -23	-10 -29	0 -13	0 -19	0 -30	0 -46	0 -74	0 -120	±6.5 -7	±9.5 -7	±15 -7	+6 -7	+12 -7	+15 +2	+21 +2	+32 +2	+24 +11	+30 +11	+41 +11	+33 +20	+39 +32	+51 +32	+60 +41	+71 +41	50	65	0 -15	
80	120	-120 -142	-72 -94	-36 -58	-12 -27	-12 -34	0 -15	0 -22	0 -35	0 -54	0 -87	0 -140	±7.5 -9	±11 -9	±17.5 -9	+6 -9	+13 -9	+18 +3	+25 +3	+38 +3	+28 +13	+35 +13	+48 +13	+38 +23	+45 +23	+59 +37	+73 +76	+86 +89	+51 +54	80	100	0 -20
120	180	-145 -170	-85 -110	-43 -68	-14 -32	-14 -39	0 -18	0 -25	0 -40	0 -63	0 -100	0 -160	±9 -11	±12.5 -11	±20 -11	+7 -11	+14 -11	+21 +3	+28 +3	+43 +3	+33 +15	+40 +15	+55 +15	+45 +27	+52 +27	+68 +43	+88 +90	+103 +105	+63 +65	120	140	0 -25
180	250	-170 -199	-100 -129	-50 -79	-15 -35	-15 -44	0 -20	0 -29	0 -46	0 -72	0 -115	0 -185	±10 -13	±14.5 -13	±23 -13	+7 -13	+16 -13	+24 +4	+33 +4	+50 +4	+37 +17	+46 +17	+63 +17	+51 +31	+60 +31	+79 +50	+106 +109	+123 +126	+77 +80	180	200	0 -30
250	315	-190 -222	-110 -142	-56 -88	-17 -40	-17 -49	0 -23	0 -32	0 -52	0 -81	0 -130	0 -210	±11.5 -16	±16 -16	±26 -16	+7 -16	+16 -16	+27 +4	+36 +4	+56 +4	+43 +20	+52 +20	+72 +20	+57 +34	+66 +34	+88 +56	+126 +90	+146 +105	+94 +65	250	280	0 -35
315	400	-210 -246	-125 -161	-62 -98	-18 -43	-18 -54	0 -25	0 -36	0 -57	0 -89	0 -140	0 -230	±12.5 -18	±18 -18	±28.5 -18	+7 -18	+18 -18	+29 +4	+40 +4	+61 +4	+46 +21	+57 +21	+78 +21	+62 +37	+73 +37	+98 +62	+144 +150	+165 +171	+108 +114	315	355	0 -40
400	500	-230 -270	-135 -175	-68 -108	-20 -47	-20 -60	0 -27	0 -40	0 -63	0 -97	0 -155	0 -250	±13.5 -20	±20 -20	±31.5 -20	+7 -20	+20 -20	+32 +5	+45 +5	+68 +5	+50 +23	+63 +23	+86 +23	+67 +40	+80 +40	+108 +68	+166 +172	+189 +195	+126 +132	400	450	0 -45
500	630	-260 -304	-145 -189	-76 -120	-22 -54	-22 -66	0 -32	0 -44	0 -70	0 -110	0 -175	0 -280	±16 -	±22 -	±35 -	-	-	+32 0	+44 0	+70 0	+58 +26	+70 +26	+96 +26	+76 +44	+88 +44	+122 +78	+194 +199	+220 +225	+150 +155	500	560	0 -50
630	800	-290 -340	-160 -210	-80 -130	-24 -60	-24 -74	0 -36	0 -50	0 -80	0 -125	0 -200	0 -320	±18 -	±25 -	±40 -	-	-	+36 0	+50 0	+80 0	+66 +30	+80 +30	+110 +30	+86 +50	+100 +88	+138 +88	+225 +235	+255 +265	+175 +185	630	710	0 -75
800	1 000	-320 -376	-170 -226	-86 -142	-26 -66	-26 -82	0 -40	0 -56	0 -90	0 -140	0 -230	0 -360	±20 -	±28 -	±45 -	-	-	+40 0	+56 0	+90 0	+74 +34	+90 +34	+124 +34	+96 +56	+112 +56	+156 +100	+266 +276	+300 +310	+210 +220	800	900	0 -100

[Note] 1) Δ<sub>dmp</sub> : single plane mean bore diameter deviation

## **Supplementary table 2 Housing bore tolerances (deviation from nominal dimensions)**

Nominal bore dia. (mm)		Deviation classes of housing bore																		Nominal bore dia. (mm)											
over	up to	E 6	F 6	F 7	G 6	G 7	H 6	H 7	H 8	H 9	H 10	JS 5	JS 6	JS 7	J 6	J 7	K 5	K 6	K 7	M 5	M 6	M 7	N 5	N 6	N 7	P 6	P 7	R 7	over	up to	
10	18	+ 43 + 32	+ 27 + 16	+ 34 + 16	+17 + 6	+ 24 + 6	+11 0	+ 18 0	+ 27 0	± 43 0	± 70 0	± 4 - 5	± 5.5 - 5	± 9 - 8	+ 6 - 5	+ 10 - 8	+ 2 - 6	+ 2 - 9	+ 6 - 12	- 4 - 12	- 4 - 15	0 - 18	- 9 - 17	- 9 - 20	- 5 - 23	- 15 - 26	- 11 - 29	- 16 - 34	10 18	0 - 8	
18	30	+ 53 + 40	+ 33 + 20	+ 41 + 20	+20 + 7	+ 28 + 7	+13 0	+ 21 0	+ 33 0	± 52 0	± 84 0	± 4.5 - 5	± 6.5 - 9	±10.5 - 8	+ 8 - 5	+ 12 - 9	+ 1 - 11	+ 2 - 15	+ 6 - 17	- 4 - 17	0 - 21	- 12 - 21	- 11 - 24	- 7 - 28	- 18 - 31	- 14 - 35	- 20 - 41	18 30	0 - 9		
30	50	+ 66 + 50	+ 41 + 25	+ 50 + 25	+25 + 9	+ 34 + 9	+16 0	+ 25 0	+ 39 0	± 62 0	+100 0	± 5.5 - 6	± 8 - 11	±12.5 - 10	+ 10 - 11	+ 14 - 11	+ 2 - 9	+ 3 - 13	+ 7 - 18	- 5 - 16	- 4 - 20	0 - 25	- 13 - 24	- 12 - 33	- 8 - 37	- 21 - 42	- 17 - 50	- 25 - 50	30 50	0 - 11	
50	80	+ 79 + 60	+ 49 + 30	+ 60 + 30	+29 + 10	+ 40 + 10	+19 0	+ 30 0	+ 46 0	± 74 0	+120 0	± 6.5 - 6	± 9.5 - 12	±15 - 15	+ 13 - 12	+ 18 - 12	+ 3 - 10	+ 4 - 15	+ 9 - 21	- 6 - 19	- 5 - 24	0 - 30	- 15 - 28	- 14 - 33	- 9 - 39	- 26 - 45	- 21 - 51	- 30 - 60	- 13 - 32	50 65	0 - 13
80	120	+ 94 + 72	+ 58 + 36	+ 71 + 36	+34 + 12	+ 47 + 12	+22 0	+ 35 0	+ 54 0	± 87 0	+140 0	± 7.5 - 6	± 11 - 6	±17.5 - 17.5	+ 16 - 6	+ 22 - 13	+ 2 - 13	+ 4 - 18	+ 10 - 25	- 8 - 23	- 6 - 28	0 - 35	- 18 - 33	- 16 - 38	- 10 - 45	- 30 - 52	- 24 - 59	- 38 - 73	80 100	0 - 15	
120	180	+110 + 85	+ 68 + 43	+ 83 + 43	+39 + 14	+ 54 + 14	+25 0	+ 40 0	+ 63 0	+100 0	+160 0	± 9 - 9	±12.5 - 12.5	±20 - 20	+ 18 - 7	+ 26 - 14	+ 3 - 15	+ 4 - 21	+ 12 - 28	- 9 - 27	- 8 - 33	0 - 40	- 21 - 39	- 20 - 45	- 12 - 52	- 36 - 61	- 28 - 68	- 48 - 88	120 140	(up to 150) 0	
180	250	+129 +100	+ 79 + 50	+ 96 + 50	+44 + 15	+ 61 + 15	+29 0	+ 46 0	+ 72 0	+115 0	+185 0	±10 - 10	±14.5 - 14.5	±23 - 23	+ 22 - 7	+ 30 - 16	+ 2 - 18	+ 5 - 24	+ 13 - 33	- 11 - 31	- 8 - 37	0 - 46	- 25 - 45	- 22 - 51	- 14 - 60	- 41 - 70	- 33 - 79	- 60 - 106	180 200	0 - 30	
250	315	+142 +110	+ 88 + 56	+ 108 + 56	+49 + 17	+ 69 + 17	+32 0	+ 52 0	+ 81 0	+130 0	+210 0	±11.5 - 11.5	±16 - 16	±26 - 26	+ 25 - 7	+ 36 - 16	+ 3 - 20	+ 5 - 27	+ 16 - 36	- 13 - 36	- 9 - 41	0 - 52	- 27 - 50	- 25 - 57	- 14 - 66	- 47 - 79	- 36 - 88	- 74 - 126	250 280	0 - 35	
315	400	+161 +125	+ 98 + 62	+119 + 62	+54 + 18	+ 75 + 18	+36 0	+ 57 0	+ 89 0	+140 0	+230 0	±12.5 - 12.5	±18 - 18	±28.5 - 28.5	+ 29 - 7	+ 39 - 18	+ 3 - 22	+ 7 - 29	+ 17 - 40	- 14 - 39	- 10 - 46	0 - 57	- 30 - 55	- 26 - 62	- 16 - 73	- 51 - 87	- 41 - 98	- 87 - 144	315 355	0 - 40	
400	500	+175 +135	+ 108 + 68	+131 + 68	+60 + 20	+ 83 + 20	+40 0	+ 63 0	+ 97 0	+155 0	+250 0	±13.5 - 13.5	±20 - 20	±31.5 - 31.5	+ 33 - 7	+ 43 - 20	+ 2 - 25	+ 8 - 32	+ 18 - 45	- 16 - 43	- 10 - 50	0 - 63	- 33 - 51	- 27 - 41	- 14 - 70	- 41 - 79	- 103 - 166	400 450	0 - 45		
500	630	+189 +145	+ 120 + 76	+146 + 76	+66 + 22	+ 92 + 22	+44 0	+ 70 0	+110 0	+175 0	+280 0	±16 - 16	±22 - 22	±35 - 35	-	-	0 - 32	0 - 44	0 - 70	- 26 - 58	- 26 - 70	- 26 - 96	- 44 - 76	- 44 - 88	- 44 - 114	- 78 - 122	- 78 - 148	- 150 - 220	500 560	0 - 50	
630	800	+210 +160	+ 130 + 80	+160 + 80	+74 + 24	+104 + 24	+50 0	+ 80 0	+125 0	+200 0	+320 0	±18 - 18	±25 - 25	±40 - 40	-	-	0 - 36	0 - 50	0 - 80	- 30 - 66	- 30 - 80	- 50 - 110	- 50 - 86	- 50 - 100	- 50 - 130	- 88 - 138	- 88 - 168	- 175 - 255	630 710	0 - 75	
800	1 000	+226 +170	+ 142 + 86	+176 + 86	+82 + 26	+116 + 26	+56 0	+ 90 0	+140 0	+230 0	+360 0	±20 - 20	±28 - 28	±45 - 45	-	-	0 - 40	0 - 56	0 - 90	- 34 - 74	- 34 - 90	- 34 - 124	- 56 - 96	- 56 - 112	- 56 - 146	- 100 - 156	- 100 - 190	- 210 - 300	800 900	0 - 100	
1 000	1 250	+261 +195	+ 164 + 98	+203 + 98	+94 + 28	+133 + 28	+66 0	+ 105 0	+165 0	+260 0	+420 0	±23.5 - 23.5	±33 - 33	±52.5 - 52.5	-	-	0 - 47	0 - 66	0 - 105	- 40 - 87	- 40 - 106	- 40 - 145	- 66 - 113	- 66 - 132	- 66 - 171	- 120 - 186	- 120 - 225	- 250 - 355	1 000 1 120	0 - 125	

[Note] 1)  $\angle_{D_{mp}}$ : single plane mean outside diameter deviation

## Supplementary tables

### Supplementary table 3 (1) SI units and conversion factors

Mass	SI units	Other units <sup>1)</sup>	Conversion into SI units	Conversion from SI units
<b>Angle</b>	rad [radian(s)]	° [degree(s)] ' [minute(s)] " [second(s)]	* $1^\circ = \pi / 180 \text{ rad}$ * $1' = \pi / 10\ 800 \text{ rad}$ * $1'' = \pi / 648\ 000 \text{ rad}$	$1 \text{ rad} = 57.295\ 78^\circ$
<b>Length</b>	m [meter(s)]	Å [Angstrom unit] μ [micron(s)] in [inch(es)] ft [foot (feet)] yd [yard(s)] mile [mile(s)]	$1 \text{ Å} = 10^{-10} \text{ m} = 0.1 \text{ nm} = 100 \text{ pm}$ $1 \mu = 1 \mu\text{m}$ $1 \text{ in} = 25.4 \text{ mm}$ $1 \text{ ft} = 12 \text{ in} = 0.304\ 8 \text{ m}$ $1 \text{ yd} = 3 \text{ ft} = 0.914\ 4 \text{ m}$ $1 \text{ mile} = 5\ 280 \text{ ft} = 1\ 609.344 \text{ m}$	$1 \text{ m} = 10^{10} \text{ Å}$ $1 \text{ m} = 39.37 \text{ in}$ $1 \text{ m} = 3.280\ 8 \text{ ft}$ $1 \text{ m} = 1.093\ 6 \text{ yd}$ $1 \text{ km} = 0.621\ 4 \text{ mile}$
<b>Area</b>	m <sup>2</sup>	a [are(s)] ha [hectare(s)] acre [acre(s)]	$1 \text{ a} = 100 \text{ m}^2$ $1 \text{ ha} = 10^4 \text{ m}^2$ $1 \text{ acre} = 4\ 840 \text{ yd}^2 = 4\ 046.86 \text{ m}^2$	$1 \text{ km}^2 = 247.1 \text{ acre}$
<b>Volume</b>	m <sup>3</sup>	ℓ, L [liter(s)] cc [cubic centimeters] gal (US) [gallon(s)] floz (US) [fluid ounce(s)] barrel (US) [barrels (US)]	* $1 \ell = 1 \text{ dm}^3 = 10^{-3} \text{ m}^3$ $1 \text{ cc} = 1 \text{ cm}^3 = 10^{-6} \text{ m}^3$ $1 \text{ gal (US)} = 231 \text{ in}^3 = 3.785\ 41 \text{ dm}^3$ $1 \text{ floz (US)} = 29.573\ 5 \text{ cm}^3$ $1 \text{ barrel (US)} = 158.987 \text{ dm}^3$	$1 \text{ m}^3 = 10^3 \ell$ $1 \text{ m}^3 = 10^6 \text{ cc}$ $1 \text{ m}^3 = 264.17 \text{ gal}$ $1 \text{ m}^3 = 33\ 814 \text{ floz}$ $1 \text{ m}^3 = 6.289\ 8 \text{ barrel}$
<b>Time</b>	s [second(s)]	min [minute(s)] h [hour(s)] d [day(s)]	*	
<b>Angular velocity</b>	rad/s			
<b>Velocity</b>	m/s	kn [knot(s)] m/h	* $1 \text{ kn} = 1\ 852 \text{ m/h}$	$1 \text{ km/h} = 0.539\ 96 \text{ kn}$
<b>Acceleration</b>	m/s <sup>2</sup>	G	$1 \text{ G} = 9.806\ 65 \text{ m/s}^2$	$1 \text{ m/s}^2 = 0.101\ 97 \text{ G}$
<b>Frequency</b>	Hz [hertz]	c/s [cycle(s)/second]	$1 \text{ c/s} = 1 \text{ s}^{-1} = 1 \text{ Hz}$	
<b>Rotational frequency</b>	s <sup>-1</sup>	rpm [revolutions per minute] min <sup>-1</sup> r/min	* $1 \text{ rpm} = 1 / 60 \text{ s}^{-1}$	$1 \text{ s}^{-1} = 60 \text{ rpm}$
<b>Mass</b>	kg [kilogram(s)]	t [ton(s)] lb [pound(s)] gr [grain(s)] oz [ounce(s)] ton (UK) [ton(s) (UK)] ton (US) [ton(s) (US)] car [carat(s)]	* $1 \text{ t} = 10^3 \text{ kg}$ $1 \text{ lb} = 0.453\ 592\ 37 \text{ kg}$ $1 \text{ gr} = 64.798\ 91 \text{ mg}$ $1 \text{ oz} = 1 / 16 \text{ lb} = 28.349\ 5 \text{ g}$ $1 \text{ ton (UK)} = 1\ 016.05 \text{ kg}$ $1 \text{ ton (US)} = 907.185 \text{ kg}$ $1 \text{ car} = 200 \text{ mg}$	$1 \text{ kg} = 2.204\ 6 \text{ lb}$ $1 \text{ g} = 15.432\ 4 \text{ gr}$ $1 \text{ kg} = 35.274\ 0 \text{ oz}$ $1 \text{ t} = 0.984\ 2 \text{ ton (UK)}$ $1 \text{ t} = 1.102\ 3 \text{ ton (US)}$ $1 \text{ g} = 5 \text{ car}$

[Note] 1) \* : Unit can be used as an SI unit.  
No asterisk : Unit cannot be used.

**Supplementary table 3 (2) SI units and conversion factors**

Mass	SI units	Other units <sup>1)</sup>	Conversion into SI units	Conversion from SI units
<b>Density</b>	kg/m <sup>3</sup>			
<b>Linear density</b>	kg/m			
<b>Momentum</b>	kg·m/s			
<b>Moment of momentum, Angular momentum</b>	kg·m <sup>2</sup> /s			
<b>Moment of inertia</b>	kg·m <sup>2</sup>			
<b>Force</b>	N [newton(s)]	dyn [dyne(s)] kgf [kilogram-force] gf [gram-force] tf [ton-force] lbf [pound-force]	1 dyn = 10 <sup>-5</sup> N 1 kgf = 9.806 65 N 1 gf = 9.806 65 × 10 <sup>-3</sup> N 1 tf = 9.806 65 × 10 <sup>3</sup> N 1 lbf = 4.448 22 N	1 N = 10 <sup>5</sup> dyn 1 N = 0.101 97 kgf  1 N = 0.224 809 lbf
<b>Moment of force</b>	N·m [newton meter(s)]	gf·cm kgf·cm kgf·m tf·m lbf·ft	1 gf·cm = 9.806 65 × 10 <sup>-5</sup> N·m 1 kgf·cm = 9.806 65 × 10 <sup>-2</sup> N·m 1 kgf·m = 9.806 65 N·m 1 tf·m = 9.806 65 × 10 <sup>3</sup> N·m 1 lbf·ft = 1.355 82 N·m	1 N·m = 0.101 97 kgf·m  1 N·m = 0.737 56 lbf·ft
<b>Pressure, Normal stress</b>	Pa [pascal(s)] or N/m <sup>2</sup> {1 Pa = 1 N/m <sup>2</sup> }	gf/cm <sup>2</sup> kgf/mm <sup>2</sup> kgf/m <sup>2</sup> lbf/in <sup>2</sup> bar [bar(s)] at [engineering air pressure] mH <sub>2</sub> O, mAq [meter water column] atm [atmosphere] mHg [meter mercury column] Torr [torr]	1 gf/cm <sup>2</sup> = 9.806 65 × 10 Pa 1 kgf/mm <sup>2</sup> = 9.806 65 × 10 <sup>6</sup> Pa 1 kgf/m <sup>2</sup> = 9.806 65 Pa 1 lbf/in <sup>2</sup> = 6 894.76 Pa 1 bar = 10 <sup>5</sup> Pa 1 at = 1 kgf/cm <sup>2</sup> = 9.806 65 × 10 <sup>4</sup> Pa 1 mH <sub>2</sub> O = 9.806 65 × 10 <sup>3</sup> Pa 1 atm = 101 325 Pa 1 mHg = $\frac{101\ 325}{0.76}$ Pa 1 Torr = 1 mmHg = 133.322 Pa	1 MPa = 0.101 97 kgf/mm <sup>2</sup> 1 Pa = 0.101 97 kgf/m <sup>2</sup> 1 Pa = 0.145 × 10 <sup>-3</sup> lbf/in <sup>2</sup> 1 Pa = 10 <sup>-2</sup> mbar  1 Pa = 7.500 6 × 10 <sup>-3</sup> Torr
<b>Viscosity</b>	Pa·s [pascal second]	P [poise] kgf·s/m <sup>2</sup>	10 <sup>-2</sup> P = 1 cP = 1 mPa·s 1 kgf·s/m <sup>2</sup> = 9.806 65 Pa·s	1 Pa·s = 0.101 97 kgf·s/m <sup>2</sup>
<b>Kinematic viscosity</b>	m <sup>2</sup> /s	St [stokes]	10 <sup>-2</sup> St = 1 cSt = 1 mm <sup>2</sup> /s	
<b>Surface tension</b>	N/m			

## Supplementary tables

### Supplementary table 3 (3) SI units and conversion factors

Mass	SI units	Other units <sup>1)</sup>	Conversion into SI units	Conversion from SI units
<b>Work, energy</b>	J [joule(s)] {1 J = 1 N·m}	eV [electron volt(s)] erg [erg(s)] kgf·m lbf·ft	* 1 eV = $(1.602\ 189\ 2 \pm 0.000\ 004\ 6) \times 10^{-19}$ J 1 erg = $10^{-7}$ J 1 kgf·m = 9.806 65 J 1 lbf·ft = 1.355 82 J	1 J = $10^7$ erg 1 J = 0.101 97 kgf·m 1 J = 0.737 56 lbf·ft
<b>Power</b>	W [watt(s)]	erg / s [ergs per second] kgf·m / s PS [French horse-power] HP [horse-power (British)] lbf·ft / s	1 erg / s = $10^{-7}$ W 1 kgf·m / s = 9.806 65 W 1 PS = 75 kgf·m / s = 735.5 W 1 HP = 550 lbf·ft / s = 745.7 W 1 lbf·ft / s = 1.355 82 W	1 W = 0.101 97 kgf·m / s 1 W = 0.001 36 PS 1 W = 0.001 34 HP
<b>Thermo-dynamic temperature</b>	K [kelvin(s)]			
<b>Celsius temperature</b>	°C [celsius(s)] {t °C = (t + 273.15) K}	°F [degree(s) Fahrenheit]	$t\ ^\circ F = \frac{5}{9} (t - 32)\ ^\circ C$	$t\ ^\circ C = (\frac{9}{5} t + 32)\ ^\circ F$
<b>Linear expansion coefficient</b>	K <sup>-1</sup>	°C <sup>-1</sup> [per degree]		
<b>Heat</b>	J [joule(s)] {1 J = 1 N·m}	erg [erg(s)] kgf·m cal <sub>IT</sub> [I. T. calories]	1 erg = $10^{-7}$ J 1 cal <sub>IT</sub> = 4.186 8 J 1 Mcal <sub>IT</sub> = 1.163 kW·h	1 J = $10^7$ erg 1 J = 0.238 85 cal <sub>IT</sub> 1 kW·h = $0.86 \times 10^6$ cal <sub>IT</sub>
<b>Thermal conductivity</b>	W/(m·K)	W/(m·°C) cal/(s·m·°C)	1 W/(m·°C) = 1 W/(m·K) 1 cal/(s·m·°C) = 4.186 05 W/(m·K)	
<b>Coefficient of heat transfer</b>	W/(m <sup>2</sup> ·K)	W/(m <sup>2</sup> ·°C) cal/(s·m <sup>2</sup> ·°C)	1 W/(m <sup>2</sup> ·°C) = 1 W/(m <sup>2</sup> ·K) 1 cal/(s·m <sup>2</sup> ·°C) = 4.186 05 W/(m <sup>2</sup> ·K)	
<b>Heat capacity</b>	J/K	J/°C	1 J/°C = 1 J/K	
<b>Massic heat capacity</b>	J/(kg·K)	J/(kg·°C)		

[Note] 1) \* : Unit can be used as an SI unit.

No asterisk : Unit cannot be used.

**Supplementary table 3 (4) SI units and conversion factors**

Mass	SI units	Other units <sup>1)</sup>	Conversion into SI units	Conversion from SI units
<b>Electric current</b>	A [ampere(s)]			
<b>Electric charge, quantity of electricity</b>	C [coulomb(s)] $\{1\text{ C} = 1\text{ A}\cdot\text{s}\}$	A·h	* $1\text{ A}\cdot\text{h} = 3.6\text{ kC}$	
<b>Tension, electric potential</b>	V [volt(s)] $\{1\text{ V} = 1\text{ W/A}\}$			
<b>Capacitance</b>	F [farad(s)] $\{1\text{ F} = 1\text{ C/V}\}$			
<b>Magnetic field strength</b>	A/m	Oe [oersted(s)]	$1\text{ Oe} = \frac{10^3}{4\pi}\text{ A/m}$	$1\text{ A/m} = 4\pi \times 10^{-3}\text{ Oe}$
<b>Magnetic flux density</b>	T [tesla(s)] $\left\{ \begin{array}{l} 1\text{ T} = 1\text{ N/(A}\cdot\text{m)} \\ = 1\text{ Wb/m}^2 \\ = 1\text{ V}\cdot\text{s/m}^2 \end{array} \right\}$	Gs [gauss(es)] $\gamma$ [gamma(s)]	$1\text{ Gs} = 10^{-4}\text{ T}$ $1\text{ }\gamma = 10^{-9}\text{ T}$	$1\text{ T} = 10^4\text{ Gs}$ $1\text{ T} = 10^9\text{ }\gamma$
<b>Magnetic flux</b>	Wb [weber(s)] $\{1\text{ Wb} = 1\text{ V}\cdot\text{s}\}$	Mx [maxwell(s)]	$1\text{ Mx} = 10^{-8}\text{ Wb}$	$1\text{ Wb} = 10^8\text{ Mx}$
<b>Self inductance</b>	H [henry (-ries)] $\{1\text{ H} = 1\text{ Wb/A}\}$			
<b>Resistance (to direct current)</b>	$\Omega$ [ohm(s)] $\{1\text{ }\Omega = 1\text{ V/A}\}$			
<b>Conductance (to direct current)</b>	S [siemens] $\{1\text{ S} = 1\text{ A/V}\}$			
<b>Active power</b>	W $\left\{ \begin{array}{l} 1\text{ W} = 1\text{ J/s} \\ = 1\text{ A}\cdot\text{V} \end{array} \right\}$			

## Supplementary tables

### Supplementary table 4 Greek alphabet list

Name	Roman type		Italic type		Name	Roman type		Italic type	
	Capital	Capital	Lowercase	Capital	Capital	Lowercase			
alpha	A	<i>A</i>	$\alpha$	nu	N	<i>N</i>	$\nu$		
beta	B	<i>B</i>	$\beta$	xi	$\Xi$	<i><math>\Xi</math></i>	$\xi$		
gamma	$\Gamma$	$\Gamma$	$\gamma$	omicron	O	<i>O</i>	$\circ$		
delta	$\Delta$	$\Delta$	$\delta$	pi	$\Pi$	<i><math>\Pi</math></i>	$\pi$		
epsilon	E	<i>E</i>	$\varepsilon$	rho	P	<i>P</i>	$\rho$		
zeta	Z	<i>Z</i>	$\zeta$	sigma	$\Sigma$	<i><math>\Sigma</math></i>	$\sigma$		
eta	H	<i>H</i>	$\eta$	tau	T	<i>T</i>	$\tau$		
theta	$\Theta$	$\Theta$	$\theta$	upsilon	Y	<i>Y</i>	$\upsilon$		
iota	I	<i>I</i>	$\iota$	phi	$\Phi$	<i><math>\Phi</math></i>	$\phi$		
kappa	K	<i>K</i>	$\kappa$	chi	X	<i>X</i>	$\chi$		
lambda	$\Lambda$	$\Lambda$	$\lambda$	psi	$\Psi$	<i><math>\Psi</math></i>	$\psi$		
mu	M	<i>M</i>	$\mu$	omega	$\Omega$	<i><math>\Omega</math></i>	$\omega$		

### Supplementary table 5 Prefixes used with SI units

Factor	Prefix		Factor	Prefix	
	Name	Symbol		Name	Symbol
$10^{18}$	exa	E	$10^{-1}$	deci	d
$10^{15}$	peta	P	$10^{-2}$	centi	c
$10^{12}$	tera	T	$10^{-3}$	milli	m
$10^9$	giga	G	$10^{-6}$	micro	$\mu$
$10^6$	mega	M	$10^{-9}$	nano	n
$10^3$	kilo	k	$10^{-12}$	pico	p
$10^2$	hecto	h	$10^{-15}$	femto	f
10	deka	da	$10^{-18}$	atto	a



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